**NEW STYLE GAS PRESSURE SWITCH INSTALLATION**

The gas pressure switch is mounted on the casing of the water heater adjacent to the heater's thermostat/gas control valve. It should be mounted close enough so that the supplied 1/4" tubing will reach from the gas pressure switch fitting to the thermostat/gas valve pressure tap port. The two provided screws are self-tapping and drilling. The screws do not require the use of a drill and their 1/2" length assures that the inner tank will not be penetrated.

1. Mount the gas pressure switch by securing it to the heater casing with a screw in each of the two mounting holes.

**IMPORTANT:** Mount gas pressure switch so that diaphragm is in a **VERTICAL** position, (See New Switch Diagram).

2. Install the supplied 1/8-NPT pipe plug to the 90° port of the supplied 1/8-NPT black pipe tee, (See New Switch Diagram). Use thread sealant, do not over tighten.

3. Install the 1/8-NPT black pipe tee to the gas pressure switch, (See New Switch Diagram). Use thread sealant, do not over tighten. **CAUTION:** Utilize the hex nut on the gas pressure switch when attaching the black pipe tee.

4. Install the supplied Brass 1/8-NPT male x ¼” compression fitting to the 1/8-NPT black pipe tee, (See New Switch Diagram ). Use thread sealant, do not over tighten.

5. Remove the PRESSURE TAP plug from the underside of the thermostat/gas control valve and install the supplied Brass 1/8-NPT male x ¼” compression fitting, (See New Switch Diagram). Use thread sealant, do not over tighten.

**IMPORTANT:** **DO NOT** alter the heater's PILOT GAS LINE, (See New Switch Diagram).

6. Using a tube cutter, cut the appropriate length of the supplied 1/4" tubing to reach from the gas pressure switch fitting to the PRESSURE TAP PORT fitting of the thermostat/gas control valve. Make sure each end of the tubing is not pinched closed.

7. Use the 1/4" tubing to connect gas pressure switch fitting to the PRESSURE TAP PORT fitting on the thermostat/gas control valve.

8. Conduct a gas leakage test of all connections as outlined in the latest edition of NFPA 54, ANSI Z223.1, part 4. or local codes.

**NOTE:** A "gauge port" can be accessed by removing the 1/8-NPT pipe plug that is on the 1/8-NPT black pipe tee (attached to the gas pressure switch).
WHK-2 WATER HEATER
CONTROL MODULE

FOR CONTROLLING A POWER VENTER OR DRAFT INDUCER WHEN VENTING A MILLIVOLT WATER HEATER

FOR MODELS

HS115 GPAK
HSUL SS1
HST DRAFT
GPAK-T INDUCERS

OWNER INSTRUCTIONS, DO NOT DESTROY

⚠️ Recognize this symbol as an indication of important Safety Information!

NOTE: THE WHK-2 MAY NOT BE USED ON ANY APPLIANCE OVER 120,000 BTU/HR. ALWAYS FOLLOW WATER HEATER MANUFACTURER’S INSTRUCTIONS FOR PROPER OPERATION OF HEATER AND RE-LIGHTING OF PILOT.

⚠️ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, OR PERSONAL INJURY OR PROPERTY DAMAGE.

DO NOT DESTROY. PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE AT JOB SITE FOR FUTURE REFERENCE.
# TABLE OF CONTENTS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pilot Outage</td>
<td>1</td>
</tr>
<tr>
<td>General Cautions &amp; Installation Restrictions</td>
<td>1, 2</td>
</tr>
<tr>
<td>Installation</td>
<td></td>
</tr>
<tr>
<td>Actuation &amp; Safety Controls</td>
<td>2</td>
</tr>
<tr>
<td>Solenoid Valve</td>
<td>2</td>
</tr>
<tr>
<td>Gas Pressure Switch</td>
<td>2, 3</td>
</tr>
<tr>
<td>Linear Limit Spill Switch</td>
<td>3</td>
</tr>
<tr>
<td>Electrical Wiring</td>
<td></td>
</tr>
<tr>
<td>115VAC interlock with HSUL, GPAK Power Venters or Draft Inducers ....</td>
<td>4</td>
</tr>
<tr>
<td>115VAC interlock with HST, GPAK-T Power Venters or Draft Inducers ......</td>
<td>5</td>
</tr>
<tr>
<td>115VAC interlock with HS115 Series Power Venters or Draft Inducers ......</td>
<td>6</td>
</tr>
<tr>
<td>System Schematic/WHK-2 Operation</td>
<td>6</td>
</tr>
<tr>
<td>WHK-2/HSUL or GPAK Series Furnace or Boiler &amp; Water Heater Connection Diagram</td>
<td>7</td>
</tr>
<tr>
<td>WHK-2/HST or GPAK-T Series Furnace or Boiler &amp; Water Heater Connection Diagram</td>
<td>7</td>
</tr>
<tr>
<td>WHK-2/SideShot Furnace or Boiler &amp; Water Heater Connection Diagram ......</td>
<td>8</td>
</tr>
<tr>
<td>24 VAC Water Heater Connections</td>
<td>8</td>
</tr>
<tr>
<td>Operation Circuit Check</td>
<td>9</td>
</tr>
<tr>
<td>Safety Interlock Test</td>
<td>9</td>
</tr>
<tr>
<td>Combustion Air Test</td>
<td>9</td>
</tr>
<tr>
<td>Post Purge Timer Adjustment</td>
<td>9</td>
</tr>
<tr>
<td>Troubleshooting</td>
<td>10, 11</td>
</tr>
<tr>
<td>Warranty Claim Procedure</td>
<td>12</td>
</tr>
<tr>
<td>Typical Applications</td>
<td>13</td>
</tr>
</tbody>
</table>

## IN THE EVENT OF PILOT OUTAGE

1. Push the reset button in the center of the Linear Limit spillage sensing switch located on the draft hood on the top of the water heater, (See Diagram A)

2. Turn the gas pilot knob at the top of water heater gas valve to “OFF” position.

**WARNING**

Gas pilot knob MUST REMAIN IN “OFF” POSITION FOR FIVE MINUTES BEFORE PILOT IS RE-LIT. Perform steps 3 & 4 while waiting.

3. Visually verify that there is 115 volt power established to the Power Venter. (Check fuse or circuit breaker, wall plug and electrical connections).

4. Visually verify that all connections of the control cord circuit are intact.

5. Follow water heater manufacturer’s re-lighting instructions attached to water heater or located in water heater owner’s manual.

**USER NOTE:**

Since the Power Venter/Draft Inducer cannot operate during a power outage, the safety interlock controls are designed to prohibit gas flow to the water heater. Follow the above procedures and water heater manufacturer’s instructions for relighting the pilot when power has been restored.

**OPTIONAL PILOT SAVER KIT AVAILABLE**

The optional Pilot Saver Kit (P/N: 950-2061) allows for Solenoid Valve to be installed in 1/2” burner gas line from water heater gas valve which eliminates pilot outages caused by power interruptions.

### IMPORTANT

**NOTE:** These instructions do NOT cover the installation of the Power Venter/Draft Inducer. Install the Power Venter/Draft Inducer first, according to the manufacturer’s instructions before proceeding with the installation of the WHK-2. Do not connect 115V wiring of Power Venter/Draft Inducer. The WHK-2 is designed to interlock a millivolt appliance of up to 120,000 BTU’s with a Power Venter/Draft Inducer. The WHK-2 can be wired two different ways.

A. To interlock a single millivolt appliance, such as a water heater.

B. To interlock a millivolt appliance and provide the primary power so that one Power Venter/Draft Inducer can vent both a water heater and a furnace/boiler.

### INSTALLATION RESTRICTIONS

1. Failure to install, maintain and/or operate this device in accordance with manufacturer’s instructions may result in conditions which can produce bodily injury and property damage.
2. This device must be installed by a qualified professional installer in accordance with all local codes or in their absence in accordance with the National Electrical Code and the Occupational Safety and Health Act (OSHA) when applicable.

3. “Qualified Installer” shall mean an individual properly trained and licensed.

4. Disconnect power supply when making wiring connections or when working around the Venter motor. Failure to do so may result in severe personal injury and equipment damage.

5. Make certain the power source is adequate for the motor requirements and all controls. Do not add a Mechanical Vent System to a circuit where the total electrical load is unknown.

**ACTUATION AND SAFETY CONTROLS INSTALLATION**

After opening carton, inspect thoroughly for hidden damage. If any damage is found notify freight carrier and your distributor immediately and file a concealed damage claim.

1. Remove the carton labeled Actuation and Safety Controls.

2. Open this carton and remove the gas Solenoid Valve. Make sure that the black coil guard is covering the coil of the Solenoid Valve as shown in Diagram B.

3. Remove the 3/8” to 1/2” adapter fittings and install one adapter in each end of the Solenoid Valve. Use a thread sealant to insure gas-tight seal. NOTE: 3/8” to 1/2” adapters are not used if using Pilot Saver kit (P/N 950-2061)

4. Install the Solenoid Valve in between the manual shut off valve and the water heater thermostat/valve. NOTE: If installing Pilot Saver kit (P/N 950-2061), the Solenoid Valve is installed in 1/2” burner line from water heater gas valve.

5. Verify that the arrow on the casing of the Solenoid Valve points in the direction of the water heater’s thermostat/valve. The Solenoid Valve must be installed on the supply side of the drip tee. The Solenoid Valve should be positioned so the top of the coil cover is on top of or horizontal to the Solenoid Valve. Do not position so that the top of the coil cover is pointing downward.

All gas piping shall be tested and inspected in accordance with NFPA 54, ANSI Z223.1, part 4. Any leakages shall be located by means of an approved combustible gas detector, soap and water, or an equivalent nonflammable solution, as applicable. If leakage or other defects are detected, the affected portion of the piping system shall be repaired or replaced and retested.

**GAS PRESSURE SWITCH**

Remove the gas pressure switch from the carton. Also remove the 1/8” compression fitting, the four 1/2” x #10 self tapping screws and the 2 sections of 1/4” diameter aluminum tubing from the master carton liner. The gas pressure switch is mounted on the casing of the water heater adjacent to the heater’s thermostat/valve. It should be mounted close enough so that the supplied 1/4” tubing will reach from the gas pressure switch fittings to the burner. The four provided screws are self tapping and drilling. They do not require the use of a drill. Their 1/2” length assures that the inner tank will not be penetrated.

1. Mount the gas pressure switch by securing it to the heater casing with a screw in each one of the four mounting holes.

2. Using a tube cutter, cut the appropriate length of 1/4” tubing to reach from the fitting marked “connect to gas valve” on Gas Pressure Switch to the pressure tap port of the thermostat/valve, (See drawing “Gas Control Valve”). NOTE: DO NOT alter the heater’s pilot gas line.

3. Remove the pressure tap plug from the underside of the thermostat/valve and install the supplied compression fitting. Use thread sealant, do not over tighten, (See drawing “Gas Control Valve”).

4. Connect the fitting installed in step #3 to the fitting marked “connect to gas valve” on the Gas Pressure Switch. Make sure each end of the tubing is not pinched closed, (See Diagram C, Page 3).
5. Measure and cut an appropriate length of tubing to reach from the fitting marked “warning” to the burner of the heater on Gas Pressure Switch. Connect to Gas Pressure Switch and route to burner area.

NOTE: The Gas Pressure Switch has a built in pressure tap marked “gauge port” for future gas pressure testing, (See Diagram D).

DIAGRAM C

CONNECT TO PRESSURE TAP OF GAS VALVE WITH 1/4” ALUMINUM TUBING

ATTACH 1/4” ALUMINUM TUBING AND ROUTE TO BURNER AREA OR ATMOSPHERIC VENT

DIAGRAM D

PRESSURE TOP-GAUGE PORT

COMMON

Purpose:
To provide a means for appliance shut-down in the event of flue blockage or Power Venter/Draft Inducer failure.

Operation:
When concentrated spillage of the products of combustion occurs from the draft hood, the Linear Limit sensing switch circuit will open preventing burner operation.

1. Attach the Linear Limit sensing switch mounting bracket to the top of the water heater using the sheet metal screws provided. The Linear Limit bracket should be approximately 1/2” from the draft hood, (See Diagram E).

2. Attach the three Linear Limit capillary mounting brackets around the draft hood, equally spaced.

3. Insert the Linear Limit spillage sensing switch capillary into the “U” of the Linear Limit brackets outlining the perimeter of the draft hood. The Linear Limit capillary may be overlapped if necessary, (See Diagram F). IMPORTANT: DO NOT CUT THE CAPILLARY, it will be destroyed and water heater will be disabled.

4. Route the Linear Limit spillage switch cable down the water heater casing locating the end near the Solenoid Valve. Secure it with the cable clamps and self drilling screws provided.

Diagram E

Diagram F
NOTE: If 115 VAC has already been wired into the Power Venter/Draft Inducer, disconnect and follow the appropriate 115 VAC wiring instructions shown on pages 4-6 of this manual.

1. The WHK-2 Control Module must be mounted within 2 feet of the Power Venter/Draft Inducer. Mount by removing the box cover and securing to wall or ceiling by screwing the provided fasteners through the two holes in the bottom of the module. Verify that there is a 115 VAC grounded outlet within 6 feet of the module.

2. Loosen the hex head screws and remove the electrical box cover of the Power Venter/Draft Inducer.

3. Connect the conduit from the WHK-2 to the hole marked 115VAC of the Power Venter/Draft Inducer. Secure by means of the lock nut.

4. Connect the GREEN ground lead from the WHK-2 module to the GREEN ground wire of the motor. Secure with wire connector, (See Diagram G).

NOTE: The rest of the 115V electrical interlock between the WHK-2 and the Power Venter/Draft Inducer will vary depending on which model Power Venter/Draft Inducer you are using. If interlocking the WHK-2 to a SideShot, refer to page 8 of these instructions for wiring details. If interlocking the WHK-2 to an HS115 Series Power Venter or a Draft Inducer, refer to page 6 of these instructions for wiring details. If interlocking the WHK-2 to an HST, GPAK-T Series Power Venter or Draft Inducer with 950-1067 Relay/Timer, refer to page 5 of these instructions for wiring details. If interlocking the WHK-2 to an HSUL, GPAK Series Power Venter or Draft Inducer with 950-1040 Relay, refer to the steps below for wiring details.

115 VAC INTERLOCK WITH HSUL, GPAK - SERIES POWER VENTERS OR DRAFT INDUCER WITH 950-1040 24/115 VAC RELAY

1. Remove the BLACK motor lead from either terminal #3 or #4 of the Venter Relay. (The terminal numbers will vary with different relay manufacturers. It will always be either #3 or #4 of the Relay, (See Diagram H).

2. a) Cut off the female quick connect, (Diagram I). b) Strip the insulation back approximately 1/2", (Diagram J). c) Connect this lead to the GRAY pigtail lead from the WHK-2. Secure with a wire connector, (See Diagram K).

3. Push the new GRAY quick connect back onto either terminal #3 or #4 of the Venter Relay, (See Diagram L).

4. Connect the BLACK lead from the WHK-2 to the remaining BLACK lead of the Venter Relay. Secure with wire connector, (See Diagram M).

NOTE: This connection allows the Venter to operate independently of the WHK-2 Module through the furnace/boiler control circuit). The BLACK lead is always "hot" when the WHK-2 Module is plugged in. Verify that the BLACK lead is connected to this terminal of the Relay if Venter operates continuously.

ALL DIAGRAMS BELOW SHOW AN HSUL, GPAK - SERIES POWER VENTER OR DRAFT INDUCER ELECTRICAL BOX WITH 950-1040 24/115 VAC RELAY.
5. Connect the WHITE lead from the WHK-2 to the WHITE motor lead. Secure with a wire connector, (See Diagram N).

6. Replace both electrical box covers.

NOTE: When using the HSUL or GPAK Series for a water heater only, the ORANGE, YELLOW and BLUE wires in the Power Venter are not used.

7. Skip to Page 8, "24 VAC Connection To Water Heater Controls".

---

### ALL DIAGRAMS BELOW SHOW AN HST, GPAK-T POWER VENTER OR DRAFT INDUCER ELECTRICAL BOX WITH 950-1067 RELAY/TIMER.

**NOTE: GPAK-T RELAY/TIMER MAY LOOK DIFFERENT THAN SHOWN, HOWEVER, TERMINAL DESIGNATIONS ARE THE SAME.**

---

### 115 VAC INTERLOCK WITH HST, GPAK-T POWER VENTERS OR DRAFT INDUCER WITH 950-1067 RELAY/TIMER

1. Remove the BLACK motor lead from terminal BLK MTR of the Venter Relay/Timer, (See Diagram O)

2. a) Cut off the female quick connect, (Diagram P).  b) Strip the insulation back approximately 1/2", (Diagram Q).  c) Connect this lead to the GRAY pigtal lead from the WHK-2. Secure with a wire connector, (Diagram R).

3. Push the new GRAY quick connect back onto terminal BLK. MTR. of the Venter Relay/Timer, (See Diagram S).

4. Connect the BLACK lead that is connected to terminal L1 of the Venter Relay/Timer to the BLACK wire from the WHK-2 Module, secure with a wire connector, (See Diagram T).

NOTE: This connection allows the Venter to operate independently of the WHK-2 Module through the furnace/boiler control circuit.

5. Connect the WHITE lead from the WHK-2 to the WHITE lead connected to terminal L2 of the Venter Relay/Timer and the WHITE motor lead. Secure with a wire connector, (See Diagram U).

6. Replace both electrical box covers.

7. Skip to Page 8, "24 VAC Connection To Water Heater Controls".

---

NOTE: When using the HST, GPAK-T or Draft Inducer with a 950-1067 Relay/Timer for a water heater only, the wires from the #4 & #5 terminals on Relay/Timer and the YELLOW and BLUE wires from the Fan Proving Switch in Power Venter are not used.
1. Connect the GRAY wire from the WHK-2 Module to the BLACK 115 VAC motor lead of the Power Venter or Draft Inducer.  

NOTE: Cut the quick connect and cap with wire connector.  

2. Connect the WHITE wire from the WHK-2 to the WHITE wire from the Power Venter or Draft Inducer motor.  

3. IMPORTANT: The BLACK wire from the WHK-2 module is not used in these applications. Cut stripped end of this wire and wrap with suitable electrical tape to prevent contact with other live connections in wiring box.  

NOTE: When using the HS115 for a water heater only, the YELLOW and BLUE wires in the Power Venter are not used.

WHK-2 Wiring

WHK-2 Operation

WHK-2 Sequence of Operation:
1. Water heater calls for heat which sends a small amount of gas from the water heater pressure tap to the Gas Pressure Switch.  

2. Gas Pressure Switch closes completing the circuit between the WHK-2 Transformer and terminals 4 & 5 of WHK-2 Relay/Timer.  

3. When terminals 4 & 5 of the WHK-2 Relay/Timer receive 24V, an internal switch of the WHK-2 Relay/Timer closes between L1 and BLK. MTR. sending current to the Gray of the WHK-2 metal conduit.  

4. When the water heater thermostat is satisfied the Gas Pressure Switch will open, disrupting 24V to terminals 4 & 5 of the WHK-2 Relay/Timer. The internal switch between L1 and BLK. MTR. of the WHK-2 Relay/Timer remains closed for an adjustable time allowing the Power Venter/Draft Inducer to continue operating.

WHK-2 Safety Operation:  
If the Venter fails to operate, flue gas spillage will occur from the water heater draft hood. The heat from the flue gas will cause the Linear Limit switch to open, opening the circuit to the Solenoid Valve. The Solenoid Valve will close disrupting the gas supply to the water heater.

Operational Notes:  
The BLACK wire from the WHK-2 is always “hot” and is not used if venting a water heater only. If common venting two appliances, the venter will only post purge with the water heater.
WHK-2 CONNECTED TO AN HSUL, GPAK - SERIES POWER VENTER OR DRAFT INDUCER WITH 950-1040 24/115 VAC RELAY (FURNACE OR BOILER AND WATER HEATER COMMON VENTED)

NOTE: On the GPAK-T Series the wire color from terminal # 4 of Relay/Timer is BLUE. The wire from terminal # 5 is ORANGE.

WHK-2 CONNECTED TO AN HST, GPAK-T SERIES POWER VENTER OR DRAFT INDUCER WITH 950-1067 RELAY/TIMER (FURNACE OR BOILER AND WATER HEATER COMMON VENTED)

NOTE: On the GPAK-T Series the wire color from terminal # 4 of Relay/Timer is BLUE. The wire from terminal # 5 is ORANGE.
24 VAC CONNECTION TO WATER HEATER CONTROLS

Route the 25’ control cable to the water heater. Route control cable back to the heater controls along the ceiling or joists, taking care not to come closer than 6” to the vent pipe or any other potentially hot surface.

In many cases, the gas supply piping can be used as a routing path from the ceiling down to the controls, using the supplied nylon ties to secure the cable.

NOTE: If the distance between the WHK-2 Control Module and the heater controls is greater than the length of the cable, splice a section of 3 conductor PVC sheathed, 105 degree C thermostat cable to the supplied cable. Make sure the colored leads remain consistent.

ACTUATING AND SAFETY CONTROL CIRCUIT CONNECTIONS

1. Push the BLACK piggy-back lead from the 6’ 18/2 Linear Limit sensing switch cable onto the common terminal of the Gas Pressure Switch, (Diagram V).
2. Push the remaining BLACK lead from the 6’ 18/2 sensing switch cable onto one of the terminals on the Solenoid Valve, (Diagram W).
3. Push the YELLOW lead from the 25’ control cable onto the remaining terminal on the Solenoid Valve, (Diagram W).
4. Push the RED lead from the 25’ control cable onto the piggyback terminal joined with common on the Gas Pressure Switch, (Diagram V).
5. Push the BLUE lead from the 25’ control cable onto the normally open terminal on the Gas Pressure Switch, (Diagram V).
6. Plug the power cord from the WHK-2 into a grounded 115 VAC outlet. Verify that the outlet is powered through a 15 amp circuit breaker.

NOTE: The Power Venter may operate from 1 to 10 minutes when power is first established. This is due to any remaining time left on the “post-purge” cycle of Relay/Timer after power has been interrupted. Wait until the Power Venter shuts off before continuing.

Diagram V

Diagram W
**OPERATION CIRCUIT CHECK**

1. Place water heater in operation. A. The Power Venter should operate.

2. Turn gas pilot knob to “pilot”. B. The Power Venter should continue to operate for approximately 1 minute. The length of the post-purge cycle can be varied by adjusting the post purge control. See “Post Purge Timer Adjustment” on bottom of page.

3. Repeat steps #1 and #2 to assure proper operation.

**SAFETY INTERLOCK TEST**

1. Remove the BLUE lead from the normally open contact of the Gas Pressure Switch. (This will disable the Power Venter).

2. Adjust the heater’s thermostat or run hot water until full burner operation occurs.

3. Within 3 minutes the Linear Limit spillage sensing switch circuit should disrupt power to the Gas Solenoid Valve, stopping the supply of gas to water heater.

4. **IMPORTANT:** Wait 5 minutes and push the reset button on the Linear Limit spillage sensing switch.

5. Reconnect the BLUE lead to the normally open terminal of the Gas Pressure Switch.

6. Re-light pilot following the water heater manufacturer’s instructions.

7. Extinguish the pilot with the burner off. Determine, after 3 minutes that there is no gas flow to the main burner. If gas flow to the main burner is detected, replace the water heater gas valve immediately.

**COMBUSTION AIR TEST**

⚠️ **WARNING**

The Linear Limit spillage sensing switch is designed to alert the user to a potentially hazardous condition. It is not designed to, and cannot replace, regular vent system inspection, appliance servicing and combustion testing. **DO NOT USE IT AS A SUBSTITUTE FOR PROFESSIONAL APPLIANCE MAINTENANCE.**

1. Close all doors and windows of the building. If appliance is installed in utility room or closet, close the entrance door to this room. Close fireplace dampers.

2. Turn on clothes dryer. Turn on all exhaust fans, such as range hoods, bathroom exhausts and whole house fans to maximum speeds.

3. Following the water heater manufacturer’s instructions, place the appliance in operation, set thermostat for continuous operation.

4. Allow fans and appliance to operate for 5 minutes.

5. Tripping of the Linear Limit spillage sensing switch during 5 minute appliance operation indicates an unsafe operating condition. Turn off fuel supply to appliance and **DO NOT OPERATE UNTIL UNSAFE VENTING CONDITION IS INVESTIGATED BY A PROFESSIONAL CONTRACTOR OR UTILITY SERVICE PERSONNEL.**

6. Return all windows, doors and fans to their previous conditions of use.

**POST PURGE TIMER ADJUSTMENT**

1. Disrupt 115 VAC power to the Power Venter.

2. Loosen the two screws and remove junction box cover.

3. The post purge timer is marked “adjustable delay control”. The adjustment is made by turning the small slotted screw. Turn it counter clockwise to increase the delay, clockwise to decrease the delay. (Nominal adjustment range is 1 to 10 minutes) **NOTE:** Do not overturn adjustment screw on Relay/Timer. This will damage Relay/Timer and void warranty.
NOTE: All troubleshooting diagrams below are for a Furnace or Boiler & Water Heater common vented using a WHK-2 and HSUL, GPAK-J,1 Series Power Venter or Draft Inducer with 950-1040 24/115 VAC Relay.

⚠️ WARNING

The following guide is intended to be used if a problem occurs during the use of the WHK-2 and HSUL, GPAK-J,1 Series Power Venter or Draft Inducer with 950-1040 24/115 VAC Relay. At several steps throughout the guide you will be required to measure voltage.

Extreme caution must be exercised to prevent injury. If you are unable to determine the defective part with the use of this guide, call your Tjernlund distributor or Tjernlund Products direct at 1-800-255-4208 for further assistance.

SYMPTOM 1: HSUL, GPAK - SERIES POWER VENTER OR DRAFT INDUCER OPERATES CONTINUOUSLY. BEFORE CONTINUING, THE VENTER SHOULD BE OPERATING WITH NEITHER APPLIANCE CALLING FOR HEAT.

Check wiring inside Venter electrical box from WHK-2 metal conduit.
1) Gray from WHK-2 should be connected to thick Black Venter motor wire and terminal 3 or 4 on Venter Relay.
2) Black from WHK-2 should be connected to thin Black wire on Relay.
3) White from WHK-2 should be connected to White Venter motor wire.

With the Venter Operating, remove the Blue wire from WHK-2 Relay/Timer. The Venter should shut off within 10 minutes.

Reconnect the Blue wire on the WHK-2 Relay/Timer, the Venter should start operation again. Remove the Blue wire from Water Heater Gas Pressure Switch. The Venter should shut off within 10 minutes.

With the Blue wire still removed from WHK-2 Relay/Timer and the Venter operating, remove the thin Black wire from the Venter Relay. The Venter should shut off within 10 minutes.

Replace WHK-2 Relay/Timer
Part #950-1067

Remove all tubing from Gas Pressure Switch and check Switch for continuity.

Replace WHK-2 Gas Pressure Switch. Part #950-2080.

Check WHK-2 Gas Pressure Switch tubing for blockage.

The Venter is not wired to the Furnace/Boiler correctly. Rewire per the WHK-2 instructions.

Replace Venter Relay. Part #950-1040

Check Water Heater Pressure Tap Port for pressure with the burner off.

Repair or replace tubing.

Contact Water heater manufacturer for assistance.

Contact Tjernlund Products, Inc. at 1-800-255-4208 for assistance.
SYMPTOM 2: HSUL, GPAK - SERIES POWER VENTER OR DRAFT INDUCER OPERATES WITH FURNACE OR BOILER NOT WITH WATER HEATER. BEFORE CONTINUING, THE WHK-2 SHOULD HAVE POWER AND THE FURNACE OR BOILER SHOULD NOT BE CALLING FOR HEAT.

Check wiring inside Venter electrical box from WHK-2 metal conduit.
1) Gray from WHK-2 should be connected to thick Black Venter motor wire and terminal 3 or 4 on Venter Relay.
2) Black from WHK-2 should be connected to thin Black wire on Venter Relay.
3) White from WHK-2 should be connected to White Venter motor wire.

Jump the Red, Black and Blue wires on Water Heater Gas Pressure Switch. The Venter should start.

Yes

Check the WHK-2 Gas Pressure switch tubing for blockage.

Yes

Check Water Heater Pressure tap Port for pressure with the Water Heater burner on. Pressure should be present.

Yes

Yes

No

Yes

No

Yes

No

Replace WHK-2 Gas Pressure Switch, Part #950-2080

Contact Water Heater manufacturer for assistance.

Replace WHK-2 Relay/Timer Part #950-1067

Replace WHK-2 25' Control Cable, Part #950-2060

Replace WHK-2 Transformer, Part #950-2030

SYMPTOM 3: HSUL, GPAK - SERIES POWER VENTER OR DRAFT INDUCER OPERATES WITH FURNACE OR BOILER NOT WITH WATER HEATER. BEFORE CONTINUING, THE WHK-2 SHOULD HAVE POWER, THE WATER HEATER SHOULD BE OFF AND THE FURNACE OR BOILER SHOULD BE CALLING FOR HEAT.

Check wiring inside Venter electrical box from WHK-2 metal conduit.
1) Gray from WHK-2 should be connected to thick Black Venter motor wire and terminal 3 or 4 on Relay.
2) Black from WHK-2 should be connected to thin Black wire on Venter Relay.
3) White from WHK-2 should be connected to White Venter motor wire.

With the Furnace/Boiler calling for heat, check for 24V on the Blue and Orange wires of Venter Relay. 24V should be present.

No

The Venter is not wired to the Furnace or boiler correctly or malfunction of Furnace/Boiler controls. Rewire per the WHK-2 instructions or contact Furnace/Boiler manufacturer for assistance.

Yes

With the Blue and Orange wires connected to terminals 7 & 8 of Venter Relay and the Furnace/Boiler calling for heat, remove the Gray and thin Black wires from the Venter Relay and check for continuity between the terminals which the Gray and thin Black wires wire connected to. There should be continuity.

No

Yes

Replace Venter Relay, Part #950-1040

Contact Tjernlund Products, Inc. at 1-800-255-4208 for assistance.
Tjernlund Products, Inc. warrants the components of the WHK-2 for one year from date of installation. This warranty covers defects in material and workmanship. This warranty does not cover normal maintenance, transportation or installation charges for replacement parts or any other service calls or repairs. This warranty DOES NOT cover the complete WHK-2 if it is operative, except for the defective part.

Tjernlund Products, Inc. will issue credit or provide a free part to replace one that becomes defective during the one year warranty period. If the part is over 18 months old, proof of date of the installation in the form of the contractor sales/installation receipt is necessary to prove the unit has been in service for under one year. All receipts should include the date code of the WHK-2 to ensure that the defective component corresponds with the complete unit. This will help preclude possible credit refusal.

1.) Follow troubleshooting guide to determine defective component. If unable to determine faulty component, contact your Tjernlund distributor or Tjernlund Products Technical Customer Service Department at 1-800-255-4208 for troubleshooting assistance.

2.) After the faulty component is determined, return it to your Tjernlund distributor for replacement. Please include WHK-2 date code component was taken from. The date code is located on the Electrical Box coverplate. If the date code is older than 18 months you will need to provide a copy of the original installation receipt to your distributor. Credit or replacement will only be issued to a Tjernlund distributor after the defective part has been returned prepaid to Tjernlund.

**COVERED PARTS**

<table>
<thead>
<tr>
<th>Component</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>24V Solenoid Valve</td>
<td>950-2040</td>
</tr>
<tr>
<td>Gas Pressure Switch</td>
<td>950-2080</td>
</tr>
<tr>
<td>25' Control Cord</td>
<td>950-2060</td>
</tr>
<tr>
<td>24V Transformer</td>
<td>950-2030</td>
</tr>
<tr>
<td>Relay/Timer</td>
<td>950-1067</td>
</tr>
<tr>
<td>Linear Limit Spill Switch</td>
<td>950-2064</td>
</tr>
<tr>
<td>Pilot Saver Kit (Optional)</td>
<td>950-2061</td>
</tr>
</tbody>
</table>

**WHAT IS NOT COVERED**

- Product installed contrary to our installation instructions
- Product that has been altered, neglected or misused
- Product that has been wired incorrectly
- Product that has been damaged by a malfunctioning or mistuned burner
- Any freight charges related to the return of the defective part
- Any labor charges related to evaluating and replacing the defective part

**TJERNLUND LIMITED ONE YEAR WARRANTY**

Tjernlund Products, Inc. warrants to the original purchaser of this product that the product will be free from defects due to faulty material or workmanship for a period of (1) year from the date of original purchase or delivery to the original purchaser, whichever is earlier. Remedies under this warranty are limited to repairing or replacing, at our option, any product which shall, within the above stated warranty period, be returned to Tjernlund Products, Inc. at the address listed below, postage prepaid. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF; AND TJERNLUND PRODUCTS, INC. EXPRESSLY DISCLAIMS LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF THIS PRODUCT. THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES AND NO AGENT IS AUTHORIZED TO ASSUME FOR US ANY LIABILITY ADDITIONAL TO THOSE SET FORTH IN THIS LIMITED WARRANTY. IMPLIED WARRANTIES ARE LIMITED TO THE STATED DURATION OF THIS LIMITED WARRANTY. Some states do not allow limitation on how long an implied warranty lasts, so that limitation may not apply to you. In addition, some states do not allow the exclusion or limitation of incidental or consequential damages, so that above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which may vary from State to State. Send all inquiries regarding warranty work to Tjernlund Products, Inc. 1601 9th Street, White Bear Lake, MN 55110-6794. Phone (651) 426-2993 • (800) 255-4208 • Fax (651) 426-9547.
TYPICAL APPLICATION

FURNACE OR BOILER WITH MILLIVOLT WATER HEATER

MILLIVOLT WATER HEATER