

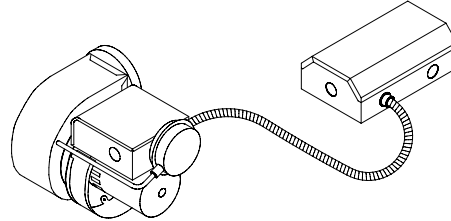
**TJERNLUND PRODUCTS, INC.**

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 Visit our web site • www.tjernlund.com

**VERSION
X.04**

side wall
vent
systems

FOR NATURAL GAS, LP OR OIL



**INCLUDES NEW UC1
UNIVERSAL CONTROL**

MODELS**HSJ****HS1****HS2****OWNER INSTRUCTIONS, DO NOT DESTROY**

▲ Recognize this symbol as an indication of important Safety Information!

NOTE: FLUE GAS TEMPERATURES MUST NOT EXCEED 600°F AT VENT SYSTEM INLET FOR U.S. INSTALLATIONS AND 285°C (550°F) AT VENT SYSTEM INLET FOR CANADIAN INSTALLATIONS.

▲ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, OR PERSONAL INJURY OR PROPERTY DAMAGE.

**DO NOT DESTROY. PLEASE READ CAREFULLY AND KEEP IN
A SAFE PLACE ON JOB SITE FOR FUTURE REFERENCE.**

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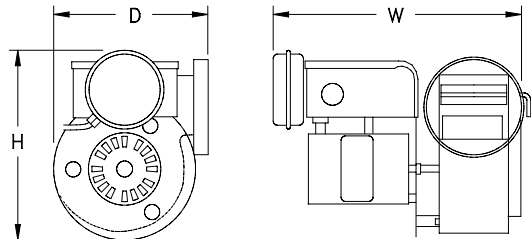
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VENTER SPECIFICATIONS

HS-SERIES MODEL SELECTION TABLE

MODEL NUMBER	VENT PIPE DIA.	BTU/HR INPUT	MAXIMUM PIPE LENGTH (FT) AT STACK TEMP			CFM AT 70°F				
			GAS FIRED		OIL FIRED	0" SP	.50" SP	.75" SP	1.0" SP	1.4" SP
			300°F	400°F	500°F					
HSJ	4"	50,000	100'	100'	100'	110	85	67	10	-
		75,000	100'	100'	100'					
		100,000	100'	100'	100'					
		125,000	35'	23'	-					
HS1	4"	150,000	100'	60'	35'	158	115	95	12	-
		200,000	87'	57'	27'					
		250,000	40'	12'	-					
		300,000	4'	-	-					
	6"	150,000	100'	100'	100'					
		200,000	100'	100'	100'					
HS2	6"	350,000	100'	100'	100'	286	235	215	196	158
		400,000	100'	100'	100'					
		450,000	100'	100'	67'					
		500,000	100'	72'	-					
		550,000	94'	-	-					
		600,000	15'	-	-					
	8"	350,000	100'	100'	100'					
		400,000	100'	100'	100'					
		450,000	100'	100'	100'					
		500,000	100'	100'	-					
550,000	100'	-	-							
600,000	67'	-	-							

POWER VENTER DIMENSIONS



UNIT DIMENSIONS (IN)				
MODEL	(H) HEIGHT	(W) WIDTH	(D) DEPTH	INLET/OUTLET
HSJ	7 7/8"	10 1/4"	7"	4"
HS1	7 7/8"	11"	7"	4"
HS2	9 1/4"	11 1/2"	8 1/2"	6"

2001018C

MODEL	MOTOR VOLTAGE	CONTROL VOLTAGE	Hz	R.P.M.	WATTS	AMPS	THERMAL PROTEC.
HSJ	115	24/115/DRY	60	3000	95	1.26	YES
HS1	115	24/115/DRY	60	3000	95	1.26	YES
HS2	115	24/115/DRY	60	3000	224	1.51	YES

2001018H

The UC1 Universal Control may be interlocked with Dry Contact, 24 VAC or 115 VAC heater control circuits.

IMPORTANT

Table footage is based on equivalent vent pipe length. To calculate equivalent vent pipe length, add the straight vent pipe plus 10' for every 90° elbow and 5' for every 45° elbow.

If venting multiple appliances with one Power Venter, the total combined BTU/hr. input of all appliances must be added together to size the Power Venter.

UC1 UNIVERSAL CONTROL SPECIFICATIONS

POWER REQUIREMENTS	T-BLOCK L / N	120 VAC ±10 %, 50/60 Hz CIRCUIT PROTECTION PROVIDED BY INSTALLER
ADD VENTER MOTOR LOAD PLUS 1/2 AMP FOR UC1 LOAD	XL / XN	150 mA MAX @ 120 VAC, 50/60 Hz CAN ONLY BE CONNECTED TO TJERNLUND-SPECIFIED AUXILIARY DEVICE
	UC1 CONTROL	DURING OPERATION THE CONTROL USES 50 mA MAX @ 120 VAC
	M & MTR (RELAY K2)	MOTOR - 1 H.P. MAX. @ 120 VAC, 50/60 Hz GENERAL PURPOSE - 15A @ 120 VAC, 50/60 Hz
EXTERNAL POWER SWITCHING CAPACITY	T-BLOCK 3 TO 4 (RELAY K1)	MOTOR - 1 H.P. MAX. @ 120 VAC, 50/60 Hz GENERAL PURPOSE - 15A @ 120 VAC, 50/60 Hz RESISTIVE - 10A @ 28 VDC PILOT DUTY - 470 VA
EXTERNAL CALL TRIGGER METHODS	T-BLOCK A / B	USER-PROVIDED CONTACT CLOSURE FROM A TO B. SIZE CONTACT CLOSURE TO HANDLE 3 mA @ 5 VDC. MOVE RED VOLTAGE JUMPER TO "DRY" LOCATION. DO NOT SUPPLY POWER.
	OR 24V 1 / 2	USER-PROVIDED 24 VAC AT TERMINALS 1 & 2. 1 = CALL HOT, 2 = COMMON. CONTROL REQUIRES 5 mA @ 24 VAC TO TRIGGER. MOVE RED VOLTAGE JUMPER TO "24V" LOCATION.
	OR 115V 1 / 2	USER-PROVIDED 115 VAC AT TERMINALS 1 & 2. 1 = CALL LINE, 2 = NEUTRAL. CONTROL REQUIRES 1 mA @ 115 VAC TO TRIGGER. MOVE RED VOLTAGE JUMPER TO "115V" LOCATION.
J1 / J2 JUMPER	J1 / J2	USED TO JUMP CALL HOT (24 VAC) OR CALL LINE (115 VAC) FROM TERMINAL 1 TO TERMINAL 3. REMOVE J1-J2 JUMPER IF A DIFFERENT VOLTAGE SOURCE IS PROVIDED TO TERMINAL 3.
SAFETY CIRCUIT	P1 / P2	CONNECTED TO FAN PROVER. 1 mA @ 5 VDC. DO NOT SUPPLY POWER HERE.

D/N 9183006H

INSTALLATION RESTRICTIONS

1. This device must be installed by a qualified professional installer in accordance with these instructions. If improperly installed, a hazardous condition such as explosion or carbon monoxide poisoning could result.
2. Do not install the Power Venter on incinerators, incinerating toilets, condensing type appliances or solid-fuel burning appliances.
3. The Power Venter shall only be installed on Natural Gas, LP or Oil-fired appliances.
4. Do not install the Power Venter on an appliance with an automatic valve having a manual opener unless the manual opener has been rendered inoperative or the automatic valve has been replaced with a valve not equipped with a manual opener.
5. The Power Venter may only be installed on appliances equipped with a draft hood, draft diverter or barometric draft control.
6. The Power Venter shall not be installed where flue gas temperatures exceed 600° F. at Power Venter inlet for U.S. or 285° C (550° F) for Canadian installations.

FLUE GAS TEMPERATURE VERIFICATION:

A) Consult appliance manufacturer for temperature of gases at the appliance outlet after dilution by draft hood, draft diverter or barometric draft control.

AND

B) Measure temperature of flue gases at the Power Venter inlet at time of installation. Temperature should be measured after appliance and Power Venter have operated for at least 15 minutes, allowing flue gas temperature to stabilize.

Flue gas temperature at Power Venter inlet must not exceed 600° F. for U.S. or 285° C (550° F) for Canadian installations.

7. The appliance(s) may only be installed on the suction side of Power Venter.
8. The UC1 is intended for indoor installation only. Do not mount the UC1 junction box on a heat source that exceeds 140°F. Examples of improper mounting surfaces include vent pipe, top of heater casing or any place where radiant or convective heat would cause the junction box temperature to exceed 140°F (60°C).

WARNING

Improper installation, adjustment, alterations, service or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information consult a qualified installer, service agency, gas or oil supplier.

CAUTIONS

WARNING

The Power Venter must be installed by a qualified installer in accordance with these instructions and all local codes or in their absence in accordance with the latest edition of The National Fuel Gas Code (ANSI Z223.1/NFPA #54), NFPA # 31 Oil Burning Equipment, the latest edition of the National Electrical Code (NFPA#70) and the Occupational Safety and Health Act (OSHA) when applicable. Canadian installations must comply with The Natural Gas Installation Code (CAN/CGA-B149.1); Propane Installation Code (CAN/CGA-B149.2); Installation Code For Oil Burning Equipment (CAN/CSA-B139). Improper installation can create a hazardous condition such as an explosion, fire, electrical shock or carbon monoxide poisoning resulting in property damage, personal injury or death. "Qualified Installer" shall mean an individual properly trained and licensed in accordance with local codes.

Failure to install, maintain and/or operate the Power Venter in accordance with manufacturer's instructions may result in conditions which can produce bodily injury and property damage.

WARNING

Disconnect power supply from the UC1 and heating equipment when making wiring connections and servicing the Venter. Failure to do so may result in personal injury and/or equipment damage. LED #5 (RED) should be off with power removed.

1. In order to comply with the ETL Listing of the Power Venters the Fan Prover must be wired with the appliance so as to prevent the main burner(s) from firing if the Power Venter malfunctions or the flue is blocked. It is not safe to use the Power Venter as is on millivolt appliances, such as water heaters which employ a combination gas valve/temperature controller, since the Fan Prover can not be wired as described in this manual. Millivolt appliances require additional interlock controls such as our WHKE kit. See millivolt wiring diagram in this manual for more details.
2. Plan the vent system so that Code required distances are maintained from plumbing and wiring.
3. The Power Venter **motor shaft must be mounted horizontally** to ensure proper operation of the Fan Proving Switch and prevent motor bearing wear.
4. Make certain the power supply is adequate for the fan motor and UC1 requirements. Do not add the Power Venter to a circuit where the total load is unknown.
5. The installer must verify that the BTU/hr. input of the appliance does not exceed the recommended input of the Power Venter. See selection table on page 1 of these instructions for sizing information.
6. Flue gas temperatures must not exceed 600° F. at the Power Venter inlet for U.S. installations and 285° C (550° F) for Canadian installations. Ambient temperatures surrounding Power Venter must not exceed 40° C (104° F). See "Flue Gas Temperature Verification", on page 2.
7. "Safety Inspection Of a Previously Used Appliance", below, must be performed before installation on previously used equipment.

GENERAL INFORMATION

These units have been factory tested and rated in accordance with AMCA standard 210, Test Code for Air Moving Devices.

Each Power Venter and UC1 is electrically factory line tested before shipment.

After opening carton, inspect thoroughly for hidden damage. Wheel should rotate freely. If any damage is found notify freight carrier and your distributor immediately and file a concealed damage claim.

IMPORTANT

We do not recommend using the model HSJ for oil fired equipment since the small blower wheel is more susceptible to soot buildup. We recommend using the SideShot Series for oil inputs under 1 GPH (142,000 BTU/hr.) firing rates.

*SAFETY INSPECTION OF A PREVIOUSLY USED APPLIANCE

(Perform prior to Power Venter installation)

The following procedure is intended as a guide to aid in determining that an appliance is properly installed and is in safe condition for continuing use. This procedure is based on central furnace and boiler installations and it should be recognized that generalized procedures cannot anticipate all situations. Accordingly, in some cases deviation from this procedure may be necessary to determine safe operation of the equipment.

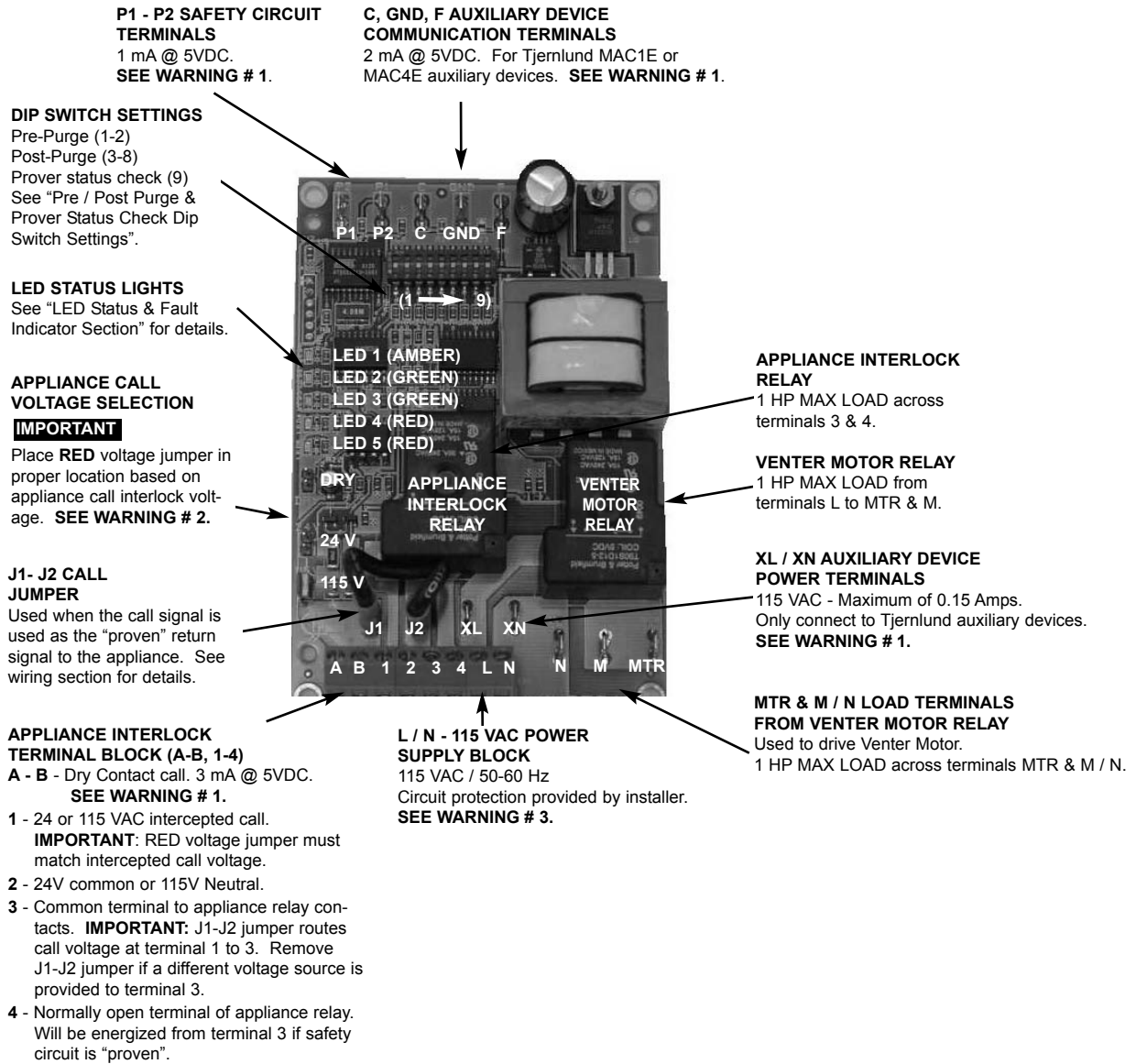
- a. This procedure should be performed prior to any attempt at modifications of the appliance or installation of the Venter.
- b. If it is determined there is a condition which could result in an unsafe operation, the appliance should be shut off and the owner advised of the unsafe condition.

The following steps should be followed in making the safety inspection:

1. Visually inspect the venting system and determine there is no blockage or restriction, leakage, corrosion or other deficiencies which could cause an unsafe condition.
 - 2a. Oil Installations: Inspect burner and primary control for proper operation.
 - 2b. Gas Installations: Conduct a gas leakage test of the appliance piping and control system downstream of the shutoff valve in the supply line to the appliance.
Inspect burners and cross overs for blockage and corrosion.
3. Applicable only to furnaces: Inspect heat exchanger for cracks, openings or excessive corrosion. Check both the limit control and fan control for proper operation.
4. Applicable only to boilers: Inspect for evidence of water or combustion product leaks. Determine that the water pumps are in operating condition. Test low water cutoffs, automatic feed controls, pressure and temperature limit controls and relief valves in accordance with the manufacturer's recommendations to determine that they are in operating order.

* Excerpts from the National Fuel Gas Code (ANSI Z223.1/NFPA #54), Appendix H.

UC1 UNIVERSAL CONTROL BOARD FEATURES



WARNING

- # 1. Power supplied by board. Do not supply power to this area or control damage may result.
- # 2. Do not supply power to the appliance interlock block with the call selector in the "DRY" position. Control damage may result if power is supplied.
- # 3. Circuit protection must be provided by the installer. 16 Amps is the maximum current allowed for this device at terminal L. A 15 Amp circuit breaker is recommended.

LED STATUS & FAULT INDICATORS

LED INDICATOR LIGHTS

- LED #1 (Amber) Appliance call for heat.
- LED #2 (Green) Safety circuit through P1 & P2 (Venter Fan Prover) is verified "Open" upon start-up. Indicates Venter prover is closed during run cycle. Burner circuit is energized with contact closure from terminal 3 to 4.
- LED #3 (Green) Power switched to Venter motor from L to MTR & M.
- LED #4 (Red) Status / Fault indicator.
- LED #5 (Red) 115 VAC power supplied to board. Also used as a status indicator.

LED STATUS INDICATORS

- LED #4 & #5 (Red) Flashing Alternately = Venter in Pre-purge. (Pre-Purge options 0, 5, 20, 35 seconds)
- LED #4 & #5 (Red) Flashing in Unison = Venter in Post-Purge. (Post-Purge options 0, 30 seconds or 1, 2, 4, 8, 16 minutes)
- LED #4 Flashes Continuously* = Fan Prover opened for more than 10 seconds during burner cycle. (Venter will run for 10 minutes, attempting to make Fan Prover)

LED FAULT INDICATORS

Fault conditions are indicated by counting the number of times LED #4 (Red) flashes.

LED #4 Flashes 2 Times	Fan Prover was in electrically closed position prior to venter operation.
LED #4 Flashes 3 Times*	Fan Prover does not close within 60 seconds after call for heat.
LED #4 Flashes 4 Times*	Fan Prover did not re-close after 10 minutes of Venter operation.
LED #4 Flashes 5 Times*	Fan Prover opened for more than 10 seconds during burner cycle but closed within 10 minutes.

* Investigate causes of Fan Prover not making, i.e; Firing burner at capacities or temperatures exceeding Venter limits, excessive vent pipe runs, elbows directly on venter discharge, high winds, plugged / kinked Fan Prover sensing tube or a faulty Fan Prover.

IMPORTANT: Fault codes will automatically be displayed after a fault condition occurs. If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and the fault will be stored in memory instead of displayed. Any new fault will replace any previous fault.

CHECKING MEMORY FOR LAST FAULT CODE

IMPORTANT: Prior to accessing the fault code memory, note the settings of the dip switches so that they can be returned to their original Pre / Post-Purge positions. When power is supplied to the UC1 use caution when moving dip switches.

The last fault code can be retrieved at any time by setting all dip switches 1-8 to the up, or "on" position. The last fault code, or lack there of, will be indicated by counting the number of times LED 4 flashes. By moving any of the dip switches back to their original position, the fault code will be cleared. **NOTE:** The UC1 board must have its 115 VAC power supply present when any of the (1-8) dip switches are moved back to their original position for the fault code to clear.

PRE / POST PURGE AND PROVER STATUS CHECK DIP SWITCH SETTINGS

WARNING

Remove power to UC1 and heating equipment when installing, servicing or changing dip switch settings. Failure to do so may result in personal injury and/or equipment damage. LED #5 (RED) should not be on if 115 VAC supply power is removed from the control.

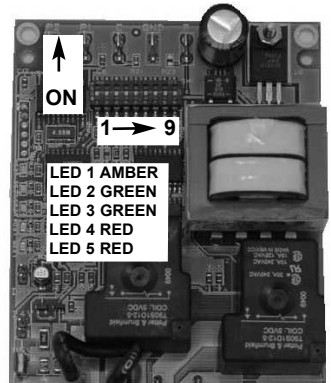
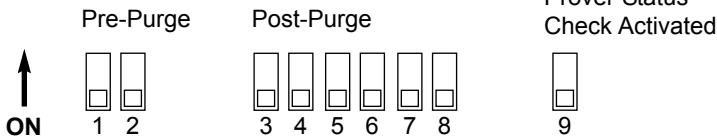
Pre-purge

Used for a Venter with longer vent runs to get draft fully established throughout the vent system prior to burner ignition. Also beneficial for negative pressure prone environments. **IMPORTANT:** Nuisance equipment lockouts may occur if Venter pre-purge is running in conjunction with and is longer than any equipment timing circuit. Pre-purge settings must be shorter than burner control lockout time unless wired prior to burner control timing circuit (i.e. aquastat / thermostat).

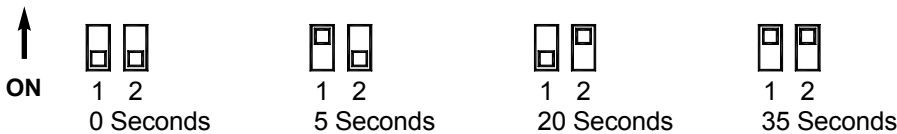
Post-purge

A Venter post-purge has been factory set at 2 minutes. Confirm that dip switch #5 is in the up or "on" position. Oil fired equipment requires that the post-purge be long enough to eliminate post cycle nozzle drip odor. A longer post-purge may be necessary for longer vent runs or high heat retention, refractory lined combustion chambers. A shorter post-purge may be desired for gas installations.

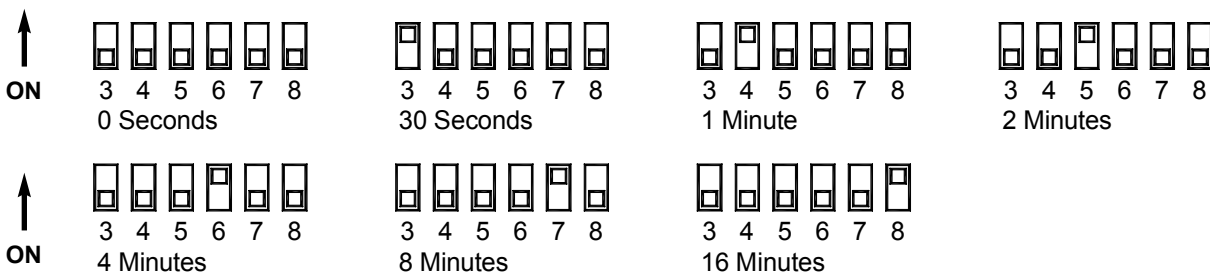
DIP SWITCH NUMBERING



PRE-PURGE SETTINGS (SEE "PRE-PURGE" ABOVE PRIOR TO SETTING)



POST-PURGE SETTINGS (SEE "POST-PURGE" ABOVE PRIOR TO SETTING)



P1 & P2 PRE-CYCLE FAN PROVER STATUS CHECK

- Pre-Cycle Prover Status Check Activated 9
- The Pre-Cycle Prover Status Check is activated from the factory. When activated the UC1 Universal Control checks across P1 & P2 safety circuit (Venter Fan Prover) to verify that the Fan Prover switch is "Open" upon a call for heat and not stuck "Closed". **IMPORTANT: This must always be in the down "Activated" position when sidewall venting.**

INSTALLATION

VENT SYSTEM TERMINATION

Before installing Power Venter determine location of vent system termination.

TOOLS REQUIRED

- Saber Saw or Cement Drill
- Drill
- 1/8" and 1/4" Drill Bits
- Wood or Masonry Chisel
- Blade Screwdriver or 1/4" Nut Driver
- Wire Cutter/Stripper

⚠ WARNING

For **oil** installations do not terminate HS-Series Power Venters on vinyl siding because temperatures can easily exceed 150°F. The SideShot® is the only Tjernlund Power Venter recommended for termination on vinyl siding when using oil.

NOTE: Termination of a Side Wall Vent System with a device other than the Tjernlund VH1 Series Vent Hood could affect system performance and result in a possible safety hazard. Consult Vent Hood instructions for complete installation details.

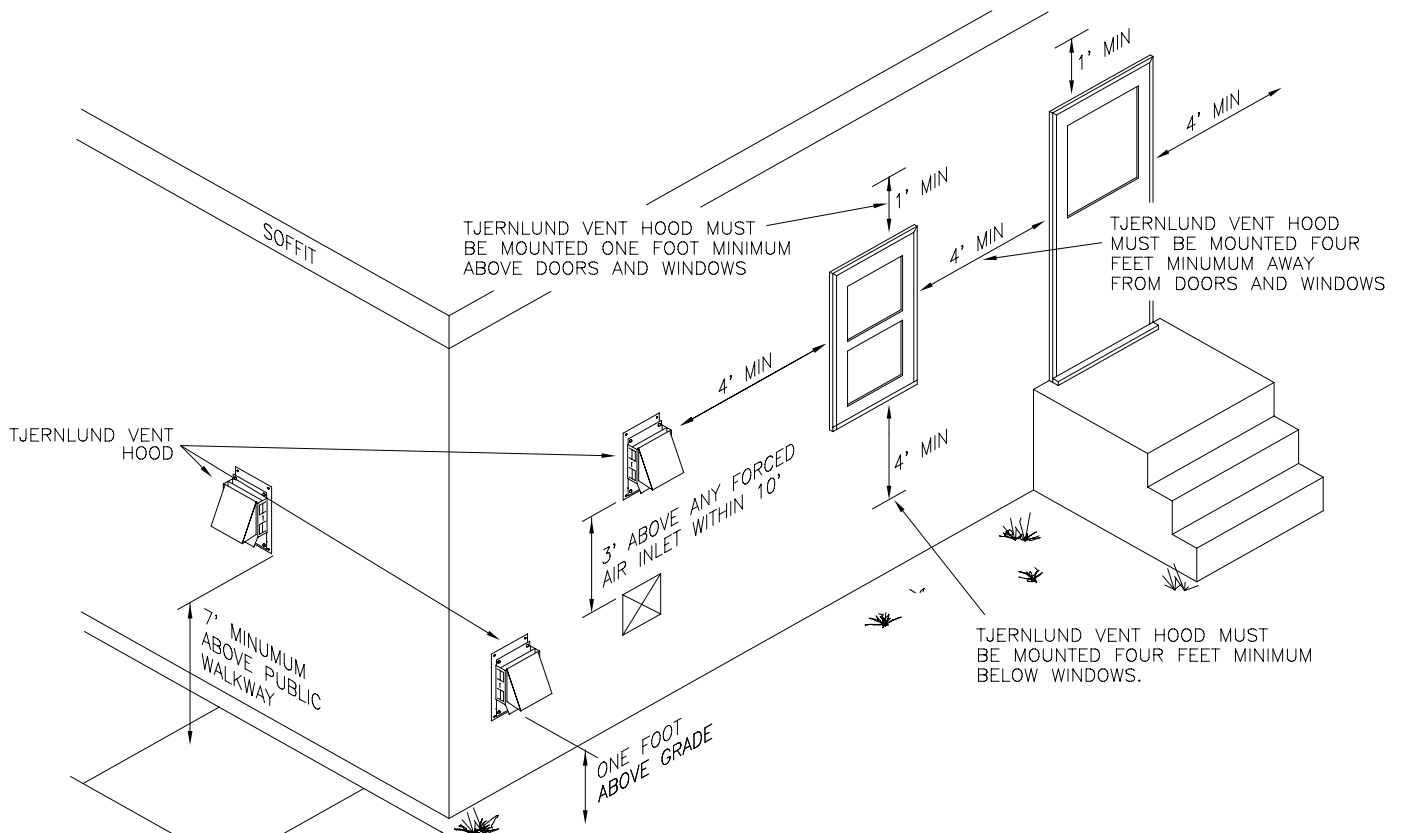
VENT HOOD TERMINATION CODE REQUIREMENTS FOR U.S. INSTALLATIONS

If possible, locate the Vent Hood on a wall that does not face the direction of prevailing winds. This will diminish the possibility of appliance interruption during periods of extreme winds and prevent oil odors caused by backdrafts.

If possible, locate the Vent Hood no closer than 3 feet from an inside corner of an L-shaped structure.

Terminate the vent system so that proper minimum clearances are maintained as cited in the latest edition of the National Fuel Gas Code (NFPA # 54) and the latest edition of NFPA #211, or as follows:

- Not be less than 7 feet above grade when located adjacent to public walk ways.
- At least 3 feet above any forced air inlet located within 10 feet.
- At least 4 feet below, 4 feet horizontally from or 1 foot above any door, window or gravity air inlet into any building.
- At least 12 inches above grade.
- So that the flue gases are not directed so as to jeopardize people, overheat combustible structures or enter buildings, and
- Not less than 2 feet from an adjacent building.



VENT HOOD TERMINATION CODE REQUIREMENTS FOR CANADIAN INSTALLATIONS

If possible, locate the Vent Hood on a wall that does not face the direction of prevailing winds. This will diminish the possibility of appliance interruption during periods of extreme winds and prevent oil odors caused by backdrafts.

- A venting system shall not terminate underneath a veranda, porch, or deck, or above a paved sidewalk or a paved driveway that is located between two buildings, and that serves both buildings.
- The exit terminals of mechanical draft systems shall not be less than 2.13m (7ft) above grade when located adjacent to a paved sidewalk or driveway.
- A venting system shall not direct flue gases towards brickwork, siding, or other construction, in such a manner that may cause damage from heat or condensate from the flue gases.
- A vent system shall not direct flue gases so as to jeopardize people, overheat combustible structures, or enter buildings.

A venting system shall not terminate within 1.8 m (6ft) of the following:

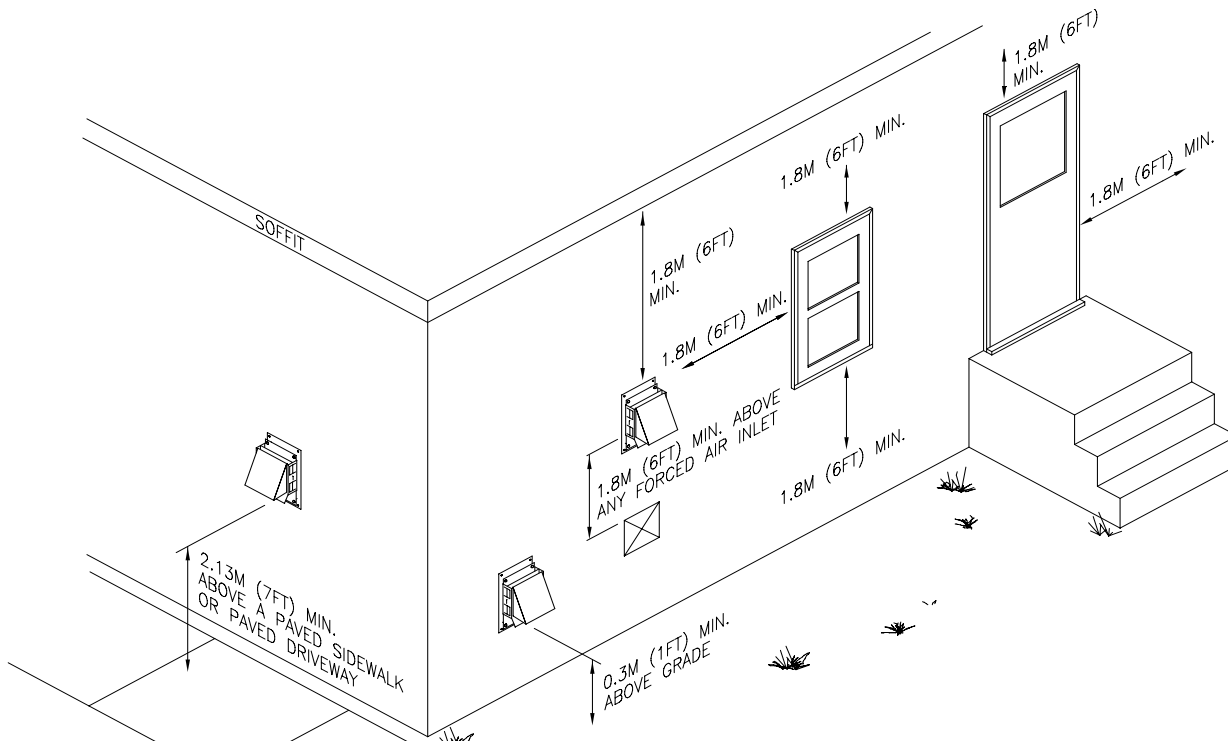
- A window, door or mechanical air supply inlet of any building, including soffit openings
- A gas service regulator vent outlet
- A combustion air inlet
- A property line
- A direction facing combustible materials or openings of surrounding buildings

A venting system shall not terminate within 1m (3ft) of the following:

- Above a gas meter/regulator assembly within 1m (3ft) horizontally of the vertical centreline of the regulator
- A oil tank or an oil tankfill inlet
- The inside corner of an L-shaped structure

A venting system shall not terminate within .3m (1ft) of the following:

- Above grade level or any surface that may support snow, ice, or debris



POWER VENTER INSTALLATION

VERIFY POWER VENTER MODEL SELECTION USING TABLES ON PAGE 1.

CODE REQUIREMENTS

All Power Venter installations must follow the appropriate U.S. or Canadian requirements listed under the Installation Restrictions and Cautions of this manual.

- All portions of the vent system under positive pressure during operation (on the outlet side of Power Venter) shall be designed and installed so as to prevent leakage of flue or vent gases into the building.
- All appliances must enter the vent system on the inlet side of the Power Venter.
- Provision shall be made to interlock the appliance(s) to prevent the flow of gas to the main burners when the draft system is not performing so as to satisfy the operating requirements of the equipment for safe performance. See "Electrical Wiring" section of this manual for details.

INSTALLATION RESTRICTIONS

1. Power Venter must be installed as close as possible to the termination of the vent system to obtain optimal appliance efficiency and to prevent flue gas leakage, (See Diagram A).
2. The Power Venter may be mounted in any position as long as the shaft of the motor remains horizontal, to prevent motor bearing wear and to ensure proper Fan Proving Switch operation, (See Diagram B).

DIAGRAM A

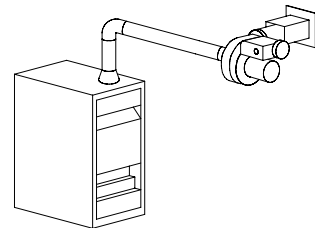
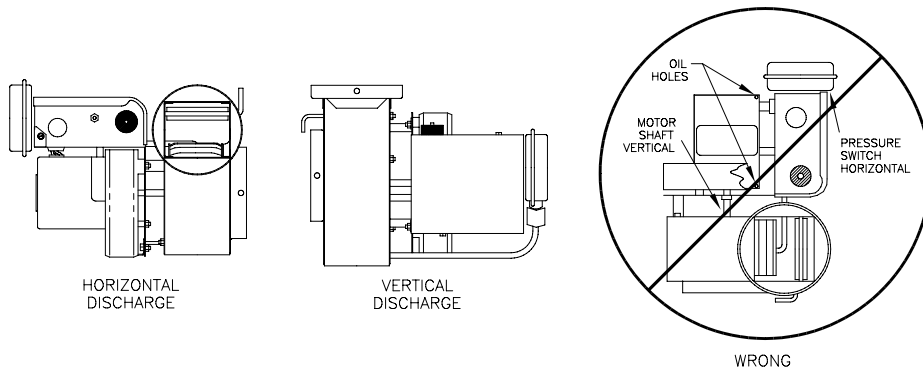


DIAGRAM B



3. The Power Venter housing is single wall. A 6" (15.2 CM) clearance to combustibles must be maintained for gas and 18" (45.7 CM) clearance for oil applications, (See Diagram C). If the appliance name plate specifies a vent connector clearance greater than 6 inches, the greater clearance must be used. Verify these clearances are in compliance with all local codes.

NOTE: Clearance to combustibles may be reduced. Please refer to Clearance Table VI in NFPA #54 or your local code authority.

4. Vent pipe transitions, where necessary, must be gradually tapered, (See Diagram D).

DIAGRAM D

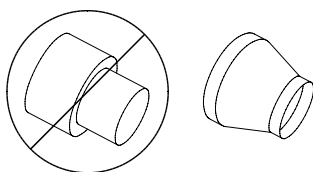
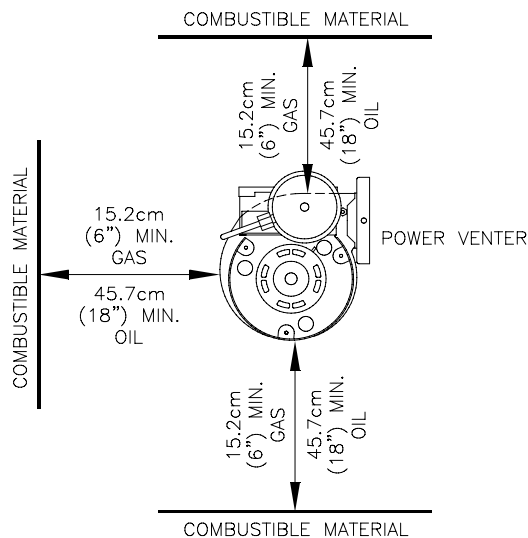


DIAGRAM C



5. Power Venter to vent pipe connections and all joints on the outlet side of the Power Venter must be sealed with high-temperature silicone sealant or aluminum vent pipe tape to prevent flue gas leakage, (See Diagram E).
6. Oil installations require the use of a barometric draft control. Draft control must be installed between the appliance outlet and the Power Venter inlet, (See Diagram E). Oil installations should use the same diameter pipe on the inlet and discharge side of the Power Venter.
7. Allow for a minimum straight section of pipe equal to 3 times the diameter of the vent pipe being used when installing elbows on the discharge side of the Power Venter. For example, if using 4" pipe, allow for 12" of straight pipe before using an elbow, (See Diagram F).

DIAGRAM E

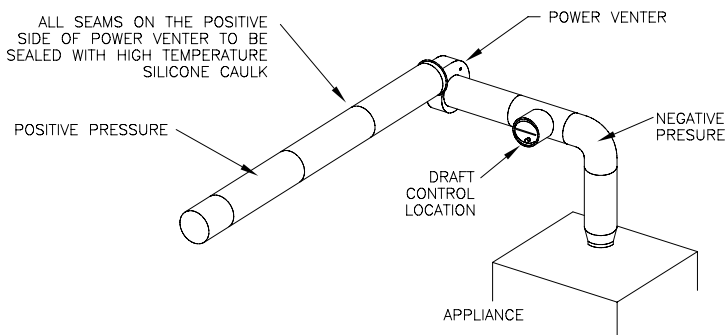
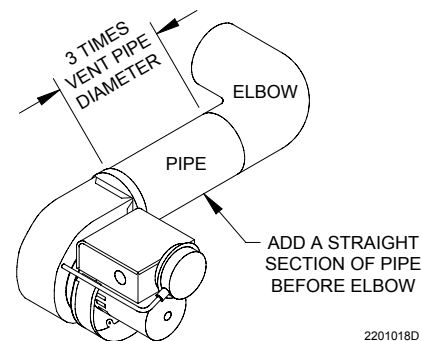


DIAGRAM F



POWER VENTER MOUNTING

1. Slide the outlet of the Power Venter over the inner sleeve of the Vent Hood and connect them together using a tapered transition fitting if necessary, (See Diagram G). If you are unable to make a direct connection to the Vent Hood, vent pipe may be installed between the Power Venter and Vent Hood. However, all vent pipe connections after the Power Venter must be sealed with high temperature silicone caulk or aluminum vent pipe tape to prevent flue gas leakage, (See Diagram E).
2. To facilitate installation and reduce vibration we have included 2 mounting brackets, 2 rubber isolaters and 2 rubber grommets. One of the brackets may be used temporarily as a "third hand" while positioning it for permanent installation.
3. When installing the Power Venter for horizontal mount, install one of the brackets to the electrical box using the nut/screw provided. Install the other to the damper rod as shown below. When installing the Power Venter for vertical mount, only one bracket is needed. This bracket should be mounted to the motor as shown below. Temporarily support the Power Venter using wire or a ladder and assemble the mounting brackets, (See Diagram H).

DIAGRAM G

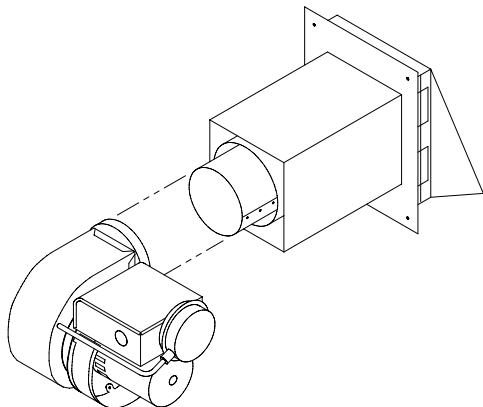
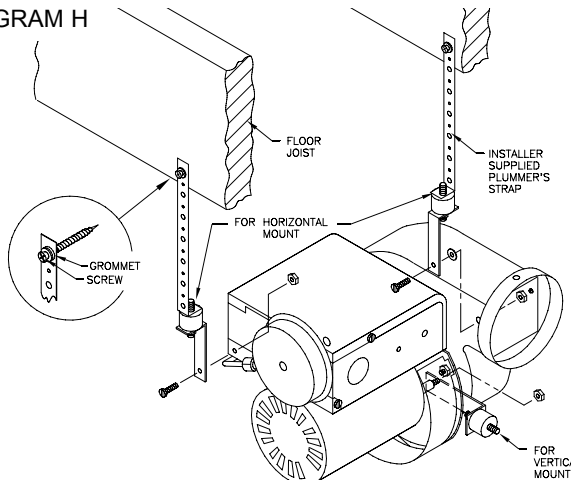


DIAGRAM H



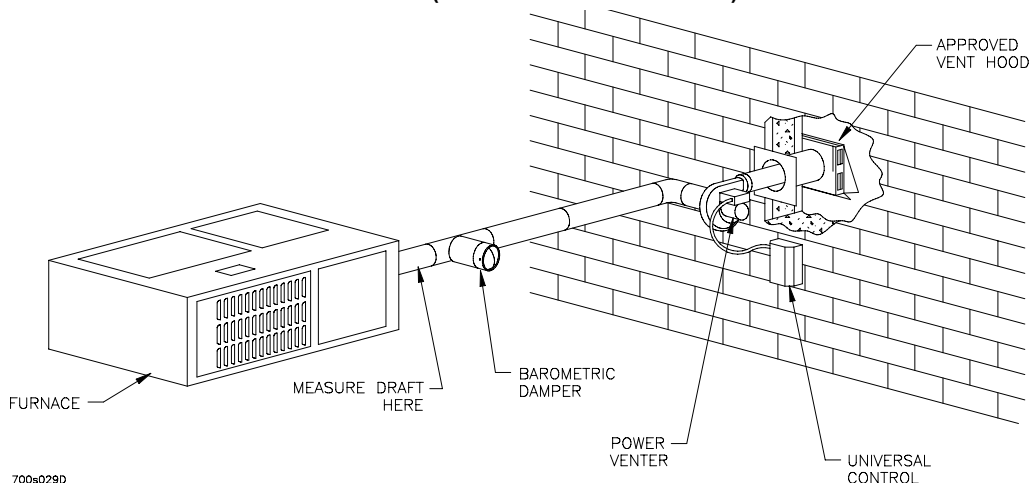
4. Verify required vent pipe diameter from "HS-Series Model Selection" on page 1. Verify that a full sized barometric control has been installed on appliances not equipped with a draft hood or draft diverter.
5. Install properly sized vent pipe sections from Power Venter inlet to appliance outlet avoiding elbows wherever possible, using only tapered transitions. In most cases a reduction in vent pipe diameter from that of the appliance flue outlet will be necessary.
6. Using four holes as guides, attach vent pipe to Power Venter inlet collar using sheet metal screws.
7. Support vent pipe in accordance with vent pipe manufacturer's instructions.
8. All necessary vent pipe connections after the Power Venter will be under positive pressure during operation. These connections must be sealed with high-temperature silicone sealant or aluminum vent pipe tape supplied by the installer, (See Diagram E).

POWER VENTER ON INDUCED DRAFT GAS APPLIANCES

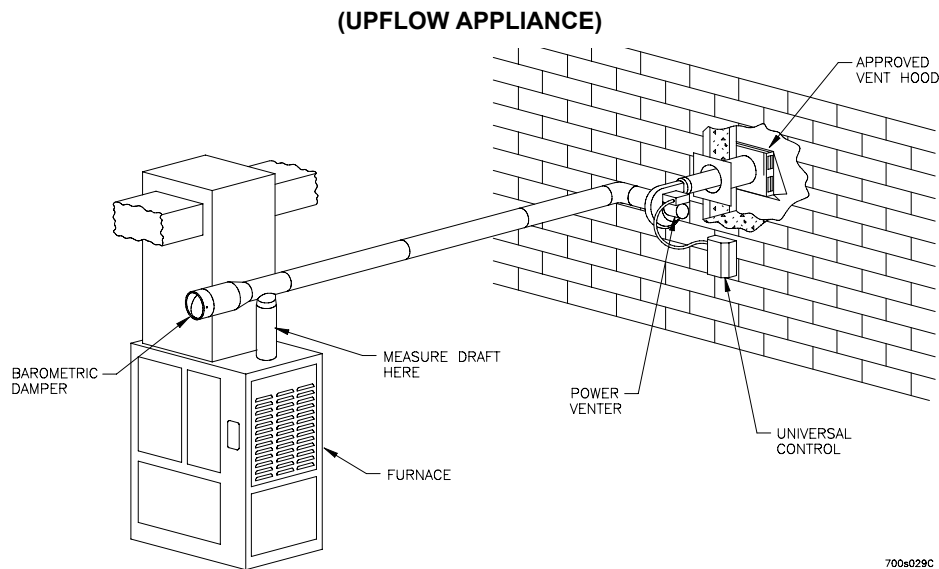
When installing the Power Venter on induced draft gas appliances, a barometric draft control must be added. The draft control provides pressure relief to neutralize over-drafting and allows a means of draft adjustment for optimum burner efficiency. By adjusting the draft control and Power Venter damper the installer can obtain the appliance manufacturer's recommended draft setting.

Install the vent pipe and draft control as shown in the diagrams below. The draft control should connect to a tee off of the appliance flue outlet. The Power Venter may only be used with appliances capable of being chimney vented. It is not suitable for use on high-efficiency, condensing models.

(DOWNFLOW APPLIANCE)



700s029D



UC1 UNIVERSAL CONTROL INSTALLATION AND MOUNTING

The UC1 has a 2 foot whip that contains a ground lead and the leads to power the Venter motor and connect to the Fan Prover. If it is desirable to mount the UC1 more than 2 feet from the Venter an additional electrical junction box and appropriate length of conduit will be necessary. Any added wire should be 14 gauge and a pig tail should be added to each ground wire connection so that each electrical junction box is grounded.

Do not mount the UC1 junction box on a heat source that exceeds 140°F (60°C). Examples of improper mounting surfaces include vent pipe, top of heater casing or any place where radiant or convective heat would cause the junction box temperature to exceed 140°F. The UC1 is intended for indoor installation only.

Using the key hole slots on the back of the UC1 junction box as a template, mark 4 holes on the mounting surface, drill pilot holes if necessary, and secure junction box using provided screws.

ELECTRICAL WIRING

▲ WARNING

All wiring from the UC1 to the appliance must be appropriate Class 1 wiring as follows: installed in rigid metal conduit, intermediate metal conduit, rigid non-metallic conduit, electrical metallic tubing, Type MI Cable, Type MC Cable, or be otherwise suitably protected from physical damage.

IMPORTANT: MORE THAN ONE INTERLOCK METHOD MAY BE APPLICABLE

In many cases it is easier to interlock with the thermostat/aquastat portion of the heater control circuit vs. the ignition module / primary control portion of the heater control circuit. Review all of the wiring diagram options prior to choosing the best method.

SEQUENCE OF OPERATION WITH UC1 UNIVERSAL CONTROL AND 24 VAC OR 115 VAC HEATER CONTROL CIRCUIT:

Control signal from thermostat, aquastat, primary control or gas valve is intercepted and routed to terminal "1" on UC1 terminal strip. When terminal "1" is energized with either 24 VAC or 115 VAC, the Venter motor is energized. After draft is established, the Fan Proving Switch closes within 5 to 10 seconds energizing terminal "4", which completes the circuit allowing burner to fire. **NOTE:** If a Venter pre-purge is selected, the burner will not fire until the pre-purge time is finished. The Venter will continue to run after the burner has finished firing for the set post-purge time cycle. The UC1 is set for a 2 minute post-purge time period from the factory. See "Pre / Post-Purge Settings" on page 5 for details.

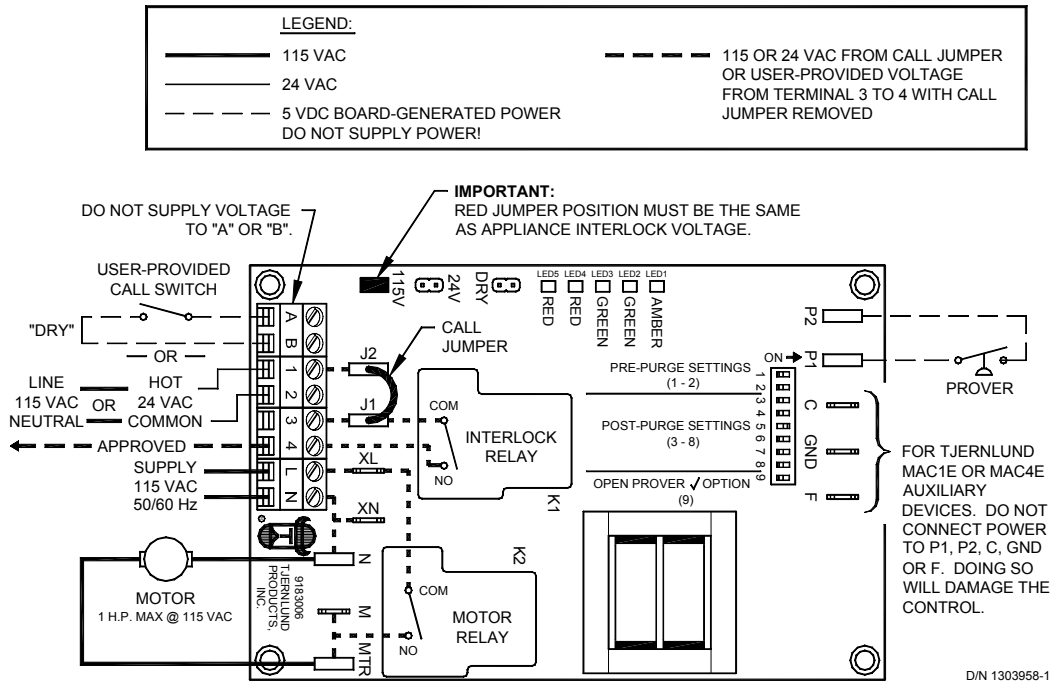
The "1" input terminal on the UC1 can accept either a 24 VAC or 115 VAC control signal. IMPORTANT: The RED voltage jumper must be positioned based on appliance interlock voltage 24V or 115V. If using the "DRY" contact activation method, use terminals A & B on UC1 control and position the RED voltage jumper tab in the "DRY" position. See millivolt appliance interlock diagram for further information. **IMPORTANT:** Only one interlock method (i.e. 24V, 115V or "Dry") can be used with the UC1. Multiple appliance interlocks require the use of our MAC-Series multiple appliance controls.

The steps listed under each diagram are intended as a supplement to the diagram. Wiring colors or designations may vary by manufacturer. If you are unable to wire the UC1 as outlined in these instructions, call Tjernlund's Customer Service Department toll free at 1-800-255-4208 for assistance.

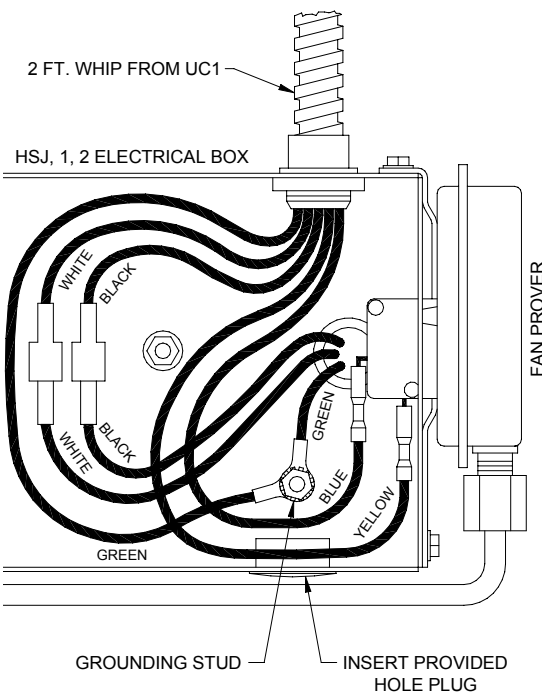
IMPORTANT: If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and any fault, if present, will be stored in memory instead of displayed. See page 5, "Checking Memory for Last Fault Code".

UC1 UNIVERSAL CONTROL WIRING SCHEMATIC

The Ground lead, Venter motor and Fan Prover leads are factory connected to the UC1 circuit board. Venter Ground, motor and Fan Prover wiring connections are made at the free end of the 2 foot whip in HS-Series junction box.



WARNING: Disconnect power supply from the UC1 and heating equipment when making wiring connections and servicing the Venter. Failure to do so may result in personal injury and/or equipment damage. LED #5 (RED) should be off with power removed.



WIRING CONNECTIONS FROM UC1 UNIVERSAL CONTROL MADE IN HS-SERIES JUNCTION BOX

1. Connect ground from UC1 whip to grounding stud in Venter.
2. Connect Black and White leads from UC1 whip to Venter motor leads.
3. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.
4. Insert provided hole plug in HS-Series junction box in opening opposite UC1 whip.

MULTIPLE APPLIANCE INTERLOCKS

To interlock with one additional 24/115 VAC heater add the MAC1E. It is a stripped down auxiliary board version of the UC1 and is powered by and communicates with the UC1 through a factory wired whip.

To interlock more than two 24/115 VAC heaters, add the MAC4E for a total of up to 5 heaters. It is powered by and communicates with the UC1 through a factory wired whip. Consult factory for installations with more than 5 heaters.

To interlock a millivolt water heater and a 24/115 VAC furnace or boiler, add the WHKE and MAC1E.

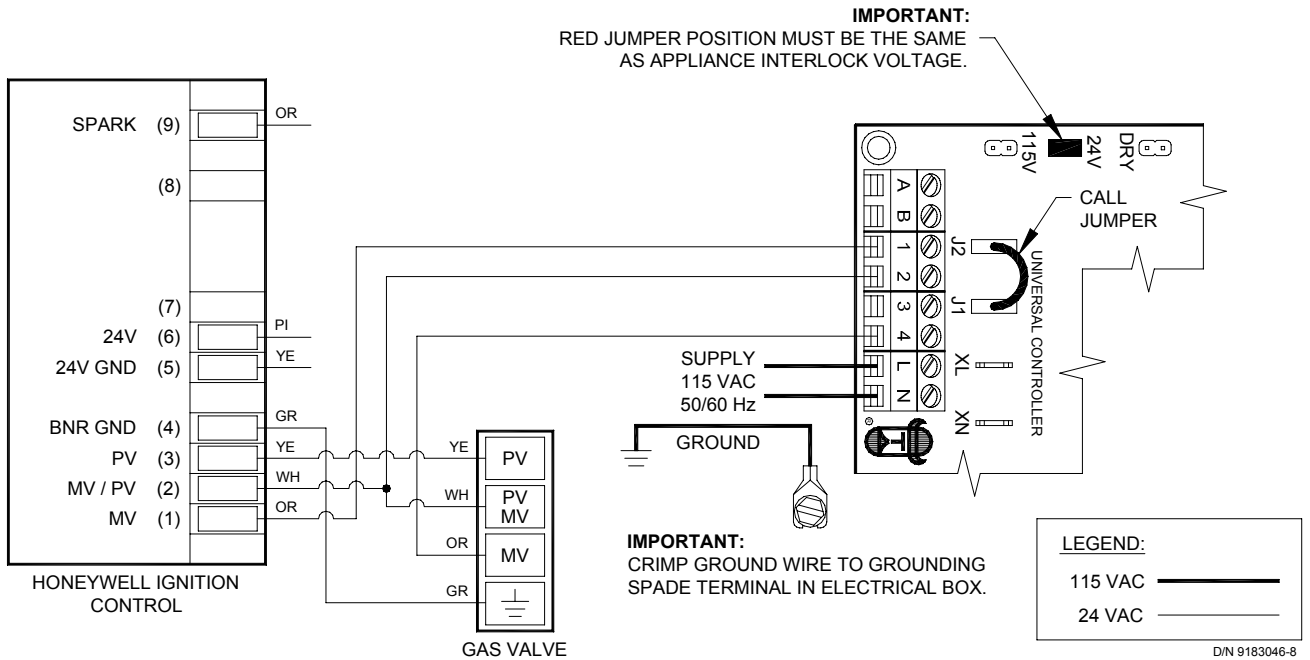
MILLIVOLT INSTALLATIONS

Each millivolt appliance interlocked with the UC1 must have its own WHKE kit installed. The WHKE Gas Pressure Switch actuates the Venter through the A - B Dry contacts. The Linear Limit switch disables the heater in the event of a venting malfunction. **IMPORTANT:** Each millivolt appliance interlocked with the UC1 must have its own Linear Limit spill switch.

MULTIPLE MILLIVOLT HEATER INSTALLATIONS

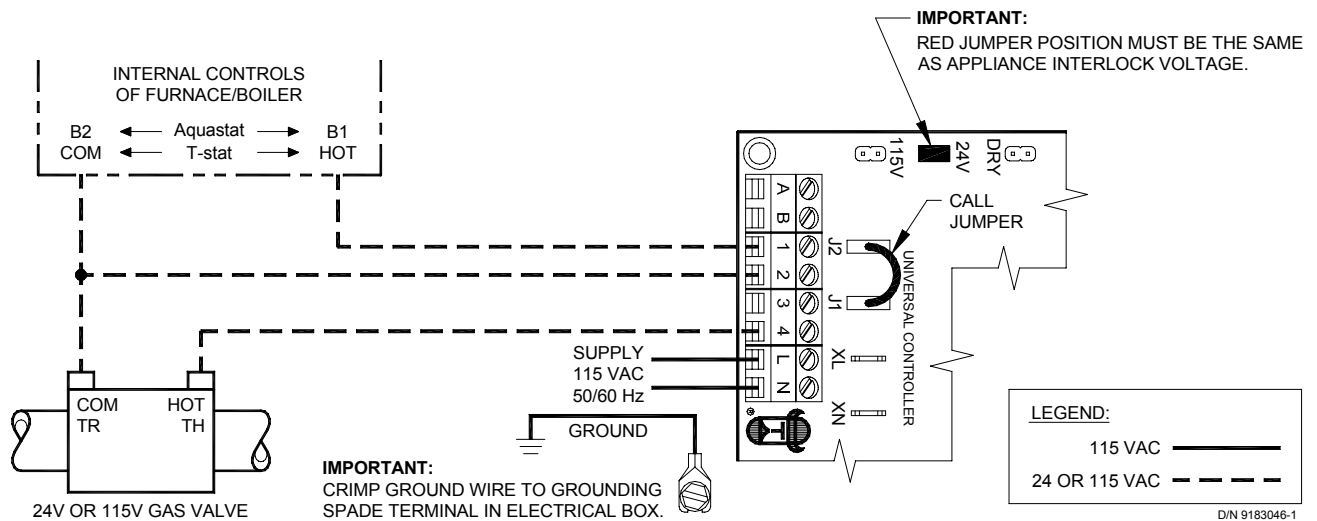
Multiple millivolt heaters can be installed by using the A-B dry contact terminals of the UC1, MAC1E or MAC4E. Wire each WHKE gas pressure switch in parallel across A-B terminals of UC1, MAC1E or MAC4E. Wire Linear Limit safety switch into each individual millivolt heater. For further information consult factory or WHKE instructions.

UC1 UNIVERSAL CONTROL CONNECTED WITH A 24 VAC ELECTRONIC IGNITION MODULE



1. Remove the wire on MV at gas valve and connect it on #1 on UC1 terminal block.
2. Connect #2 on UC1 terminal block to MV/PV.
3. Connect #4 on UC1 terminal block to MV on gas valve.
4. Make sure RED voltage jumper on UC1 is on 24V.
5. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
6. If not previously completed, connect ground from UC1 whip to grounding stud in Venter. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.

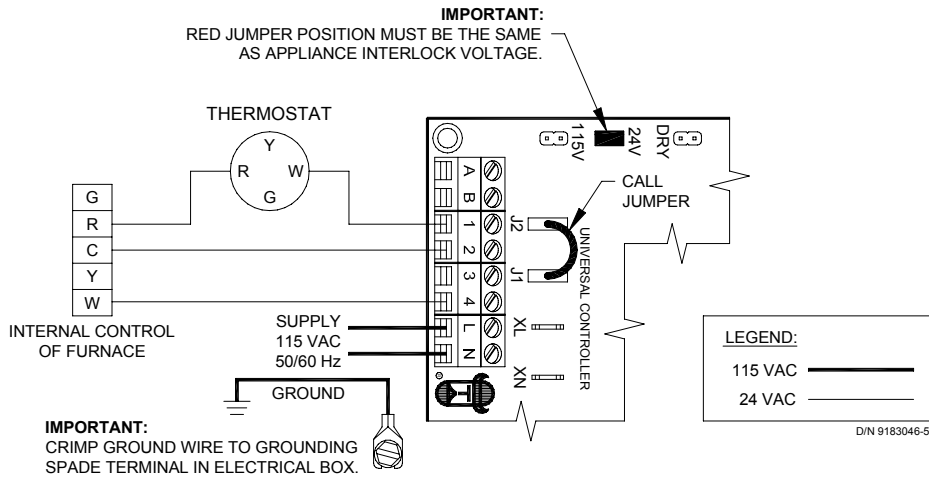
UC1 UNIVERSAL CONTROL CONNECTED WITH A 24 OR 115 VAC STANDING PILOT



1. Remove the wire on TH or HOT of gas valve and connect it on #1 on UC1 terminal block.
2. Connect #2 on UC1 terminal block to TR or Common.
3. Connect #4 on UC1 terminal block to TH or HOT on gas valve.
4. Make sure RED voltage jumper on UC1 is on 24V or 115V depending on control voltage.
5. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
6. If not previously completed, connect ground from UC1 whip to grounding stud in Venter. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.

NOTE: If burner safety control goes out on lockout, the Venter will continue to run as long as a call for heat is present.

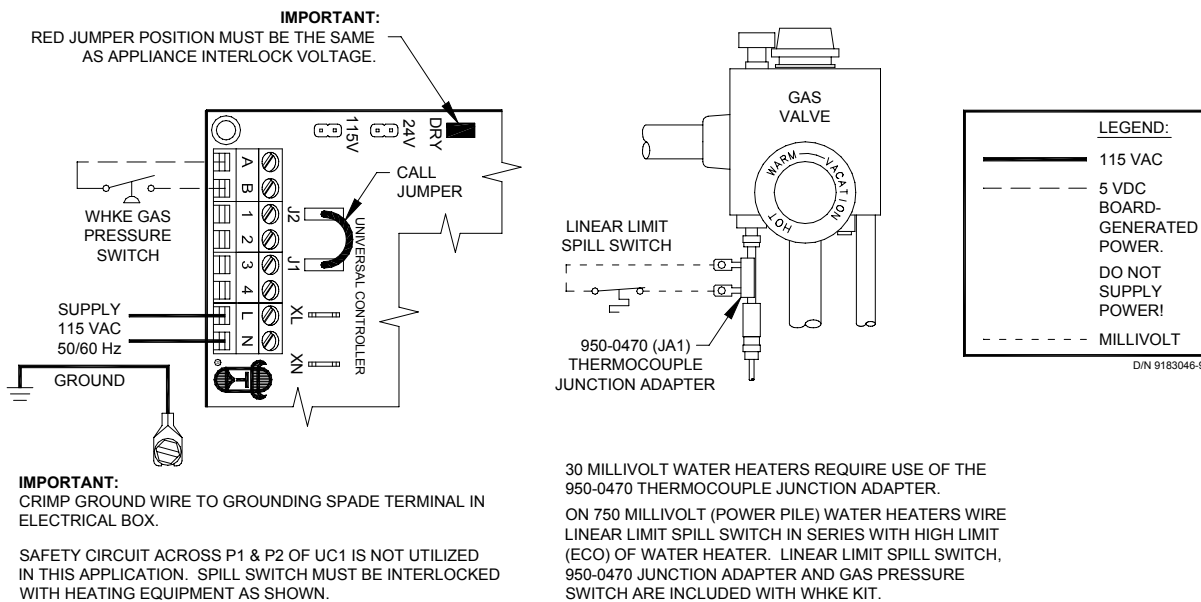
UC1 UNIVERSAL CONTROL CONNECTED WITH A SINGLE ZONE 24 VAC THERMOSTAT



1. Connect W from t-stat to #1 on terminal block of UC1.
2. Connect #2 on UC1 terminal block to C on internal control terminal strip of furnace/boiler.
3. Connect #4 on UC1 terminal block to W on internal control terminal strip of furnace/boiler.
4. Make sure RED voltage jumper on UC1 is on 24V.
5. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
6. If not previously completed, connect ground from UC1 whip to grounding stud in Venter. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.

NOTE: If burner safety control goes out on lockout, the Venter will continue to run as long as a call for heat is present.

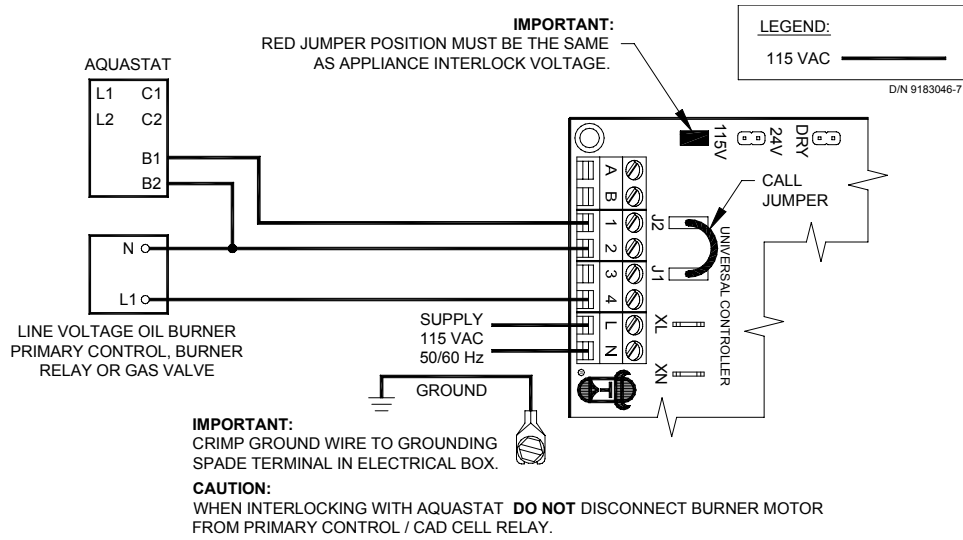
UC1 UNIVERSAL CONTROL AND WHKE INTERLOCK KIT CONNECTED WITH A MILLIVOLT APPLIANCE



Each millivolt appliance interlocked with the UC1 must have its own WHKE kit installed. The WHKE Gas Pressure Switch actuates the Venter through the A - B Dry contacts. The Linear Limit switch disables the heater in the event of a venting malfunction. **IMPORTANT:** Each millivolt appliance interlocked with the UC1 must have its own Linear Limit spill switch.

1. Wire WHKE Gas Pressure Switch across A and B terminals on UC1. Do not supply voltage to A and B terminals.
2. Wire WHKE Linear Limit in series with thermocouple junction adapter or high limit ECO of water heater.
3. Make sure RED voltage jumper on UC1 is in the DRY position.
4. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
5. If not previously completed, connect ground from UC1 whip to grounding stud in Venter. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.

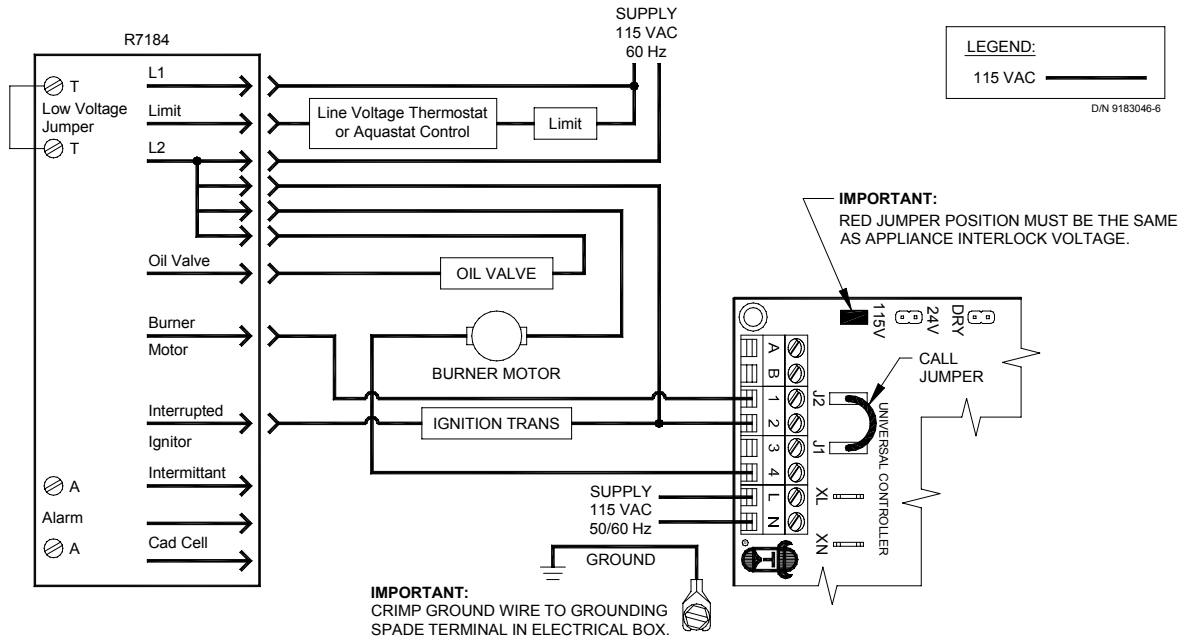
UC1 UNIVERSAL CONTROL CONNECTED TO A GAS OR OIL BURNER WITH AN AQUASTAT



1. Disconnect B1 from L1 of oil burner primary control, burner relay or hot of gas valve and reconnect to #1 on UC1 terminal block.
2. Connect #2 on UC1 terminal block to B2 or N.
3. Connect #4 on UC1 terminal block to the L1 on line voltage oil burner primary control, burner relay or gas valve.
4. Make sure RED voltage jumper on UC1 is on 115V.
5. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
6. If not previously completed, connect ground from UC1 whip to grounding stud in Venter. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.

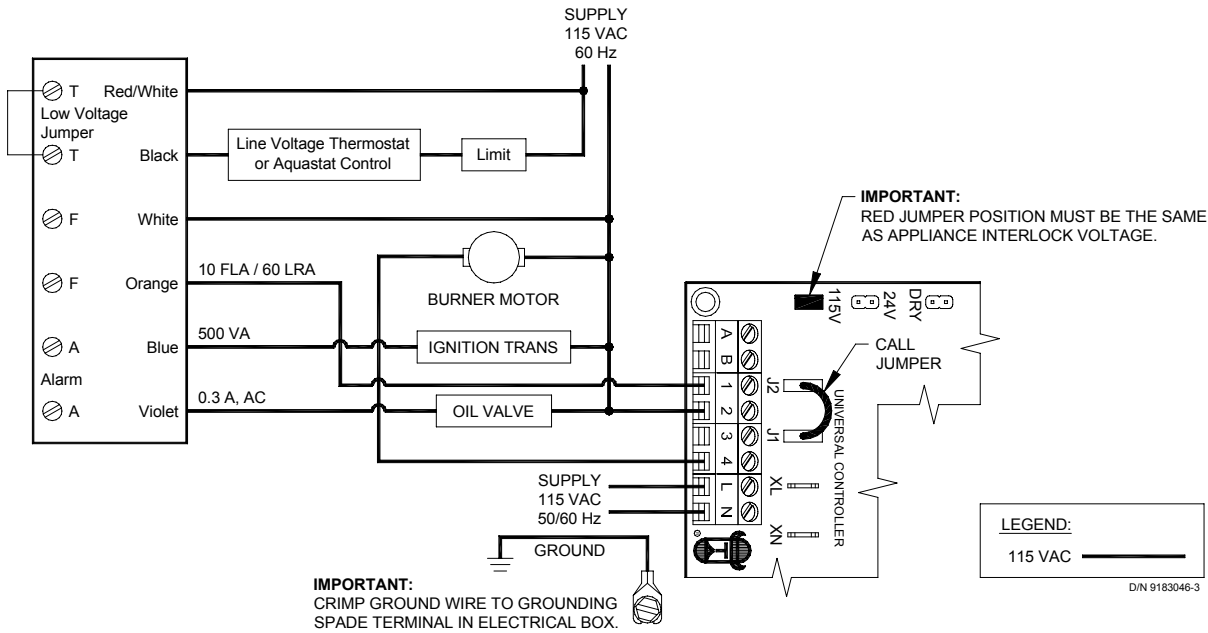
NOTE: If burner safety control goes out on lockout, the Venter will continue to run as long as a call for heat is present.

UC1 UNIVERSAL CONTROL CONNECTED TO A HONEYWELL R7184 SERIES OR EQUIVALENT PRIMARY CONTROL WITH A LINE VOLTAGE THERMOSTAT OR AQUASTAT



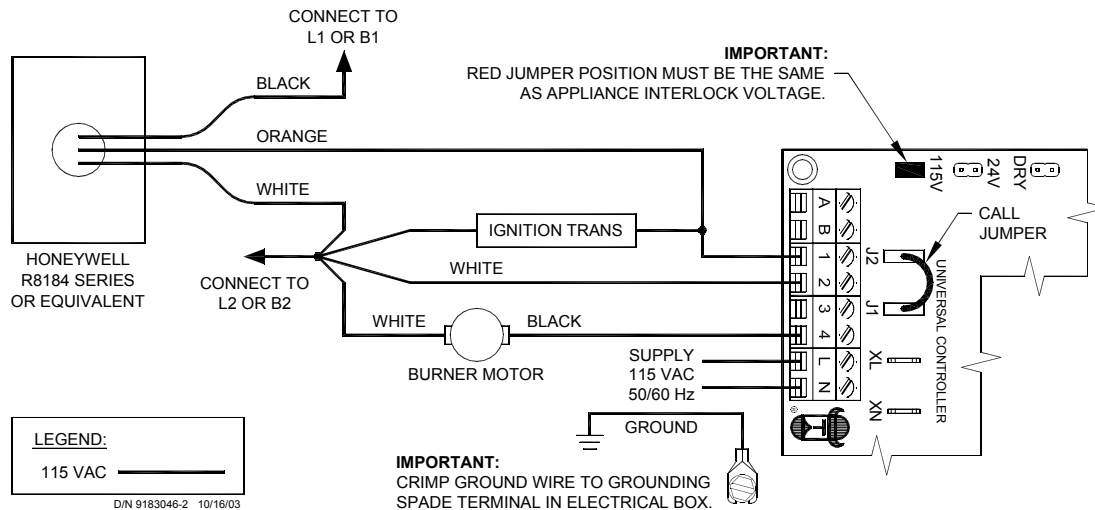
1. Disconnect burner motor wire off the R7184.
2. Connect burner motor terminal of R7184 to #1 on UC1 terminal block.
3. Connect #2 on UC1 terminal block to L2 or N.
4. Connect #4 on UC1 terminal block to burner motor wire removed from R7184.
5. Make sure RED voltage jumper on UC1 is on 115V.
6. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
7. If not previously completed, connect ground from UC1 whip to grounding stud in Venter. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.

UC1 UNIVERSAL CONTROL CONNECTED WITH A CARLIN 40200, 42230, 48245, 50200, 60200 SERIES OR EQUIVALENT AND A LINE VOLTAGE THERMOSTAT OR AQUASTAT



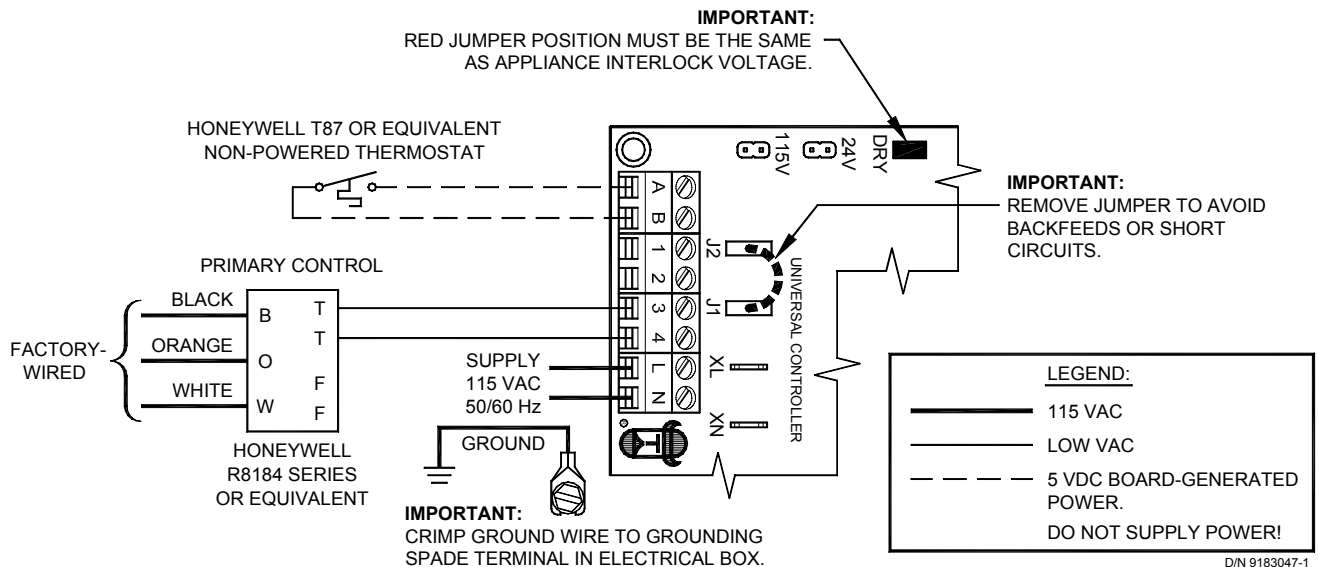
1. Disconnect burner motor wire off the Orange on Carlin.
2. Connect burner motor terminal Orange of Carlin to #1 on UC1 terminal block.
3. Connect #2 on UC1 terminal block to L2 or N
4. Connect #4 on UC1 terminal block to burner motor wire removed from Orange of Carlin.
5. Make sure RED voltage jumper on UC1 is on 115V.
6. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
7. If not previously completed, connect ground from UC1 whip to grounding stud in Venter. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.

UC1 UNIVERSAL CONTROL CONNECTED TO A HONEYWELL R8184 SERIES OR EQUIVALENT PRIMARY CONTROL



1. Separate the Black burner motor wire from the Orange wire of R8184 Primary Control.
NOTE: Do not separate the ignition transformer wire from the Orange.
2. Connect Orange wire of R8184 to #1 on UC1 terminal block.
3. Connect #2 on UC1 terminal block to White on R8184 and L2 or B2.
4. Connect Black of burner motor to #4 on UC1 terminal block.
5. Make sure RED voltage jumper on UC1 is on 115V.
6. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
7. If not previously completed, connect ground from UC1 whip to grounding stud in Venter. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch terminals in Venter. Yellow lead should be on switch terminal closest to Venter junction box wall.

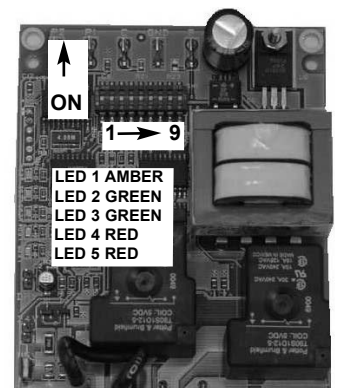
UC1 UNIVERSAL CONTROL CONNECTED TO AN OIL-FIRED FURNACE WITH A HONEYWELL T87 OR EQUIVALENT NON-POWERED THERMOSTAT



1. **IMPORTANT:** Remove J1 & J2 Call Jumper on UC1 to avoid backfeeds or short circuits.
 2. Connect T87 or Equivalent non-powered thermostat to A and B terminals on UC1.
 3. Remove T T Jumper from R8184 or equivalent Primary Control.
 4. Connect #3 on UC1 terminal block to T terminal of Primary Control.
 5. Connect #4 on UC1 terminal block to remaining T terminal of Primary Control.
 6. Make sure RED voltage jumper on UC1 is on DRY.
 7. Connect 115 VAC supply voltage to L & N terminals on UC1. Crimp Ground wire to grounding spade terminal in UC1. Important: Installer must supply overload and disconnect protection.
 8. If not previously completed, connect ground from UC1 whip to Venter ground. Connect Black and White leads from UC1 whip to Venter motor leads. Connect Blue and Yellow leads from UC1 whip to Fan Prover switch. Prover Leads are not polarity sensitive.
- NOTE:** If burner safety control goes out on lockout, the Venter will continue to run as long as a call for heat is present.

UC1 UNIVERSAL CONTROL OPERATIONAL CHECK

1. Confirm power is supplied to the Control. LED #5 (RED) should be on.
2. Activate the UC1 by initiating an appliance call for heat. LED #1 (AMBER) should be on.
3. The motor relay will close and activate the Venter motor. LED #3 (GREEN) should be on and Venter motor should be running.
4. If the safety circuit across P1 & P2 (Venter Prover) is closed, indicating an approved condition, the appliance interlock relay will close making terminal #3 closed to terminal #4 & LED #2 (GREEN). Appliance burner should fire.
5. Remove power to the UC1 and any interlocked appliances. The LED #5 (RED) or any LED's should not be on. Test the safety circuit by removing the Blue or Yellow Lead from Fan Proving Switch. Do not let the opened LEAD touch a ground or damage may occur to the control when power is Reestablished. Reestablish power to the UC1 and interlocked appliances and initiate a call for heat. After 60 seconds a Prover Start Up fault should arise with LED #4 flashing 3 times.
6. Remove appliance call for heat and power to the UC1 and any interlocked appliances. The LED #5 (RED) or any LED's should not be on. Reconnect Blue or Yellow Fan Prover lead to Fan Proving Switch terminal removed from in step 5.
7. Reestablish power to UC1 and interlocked appliances and initiate a call for heat to confirm proper operation of UC1 and appliance.



RESETTING FAULT CODE CREATED BY STEP 5 OF OPERATIONAL CHECK

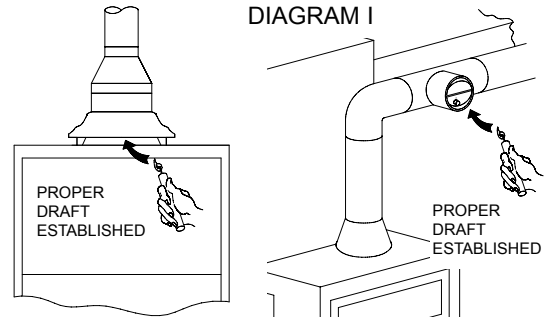
IMPORTANT: Prior to accessing the fault code memory, note the settings of the dip switches so that they can be returned to their original Pre / Post-Purge positions. When power is supplied to the UC1 use caution when moving dip switches.

The last fault code can be retrieved at any time by setting all dip switches 1-8 to the up, or "on" position. The last fault code, or lack there of, will be indicated by counting the number of times LED 4 flashes. By moving any of the dip switches back to their original position, the fault code will be cleared. **NOTE:** The UC1 board must have its 115 VAC power supply present when any of the (1-8) dip switches are moved back to their original position for the fault code to clear.

⚠ WARNING

The Power Venter Fan Proving Switch is designed to disable the appliance gas valve or burner motor upon Power Venter failure only! It is not designed and cannot replace, regular vent system inspection, appliance servicing and combustion testing.

1. Close all doors and windows of the building. If the appliance is installed in a utility room or closet, close the entrance door to this room. Close fireplace dampers.
2. Turn on clothes dryer and all exhaust fans such as range hoods, bathroom exhausts and whole house fans to maximum speeds. Do not operate a fan used strictly for Summer exhausting.
3. Following the appliance manufacturer's instructions, place the appliance in operation, set thermostat for continuous operation.
4. Verify that Power Venter operates first, prior to burner ignition. Watch to make sure burner lights off properly.



GAS

After allowing appliance(s) to operate for 15 minutes, follow the appliance manufacturers instructions to verify that the recommended draft is present. In general, most gas appliances will operate safely with flue outlet draft levels from -0.02 to -0.05" W.C.. If the draft is excessive, make necessary adjustments to the barometric control and/or follow the, "Power Venter Air Flow Damper Adjustment" procedure outlined below. As a cross check, a candle or match can be held adjacent to the draft hood or barometric control to verify flame/smoke is being drawn into, and not rolling out of edge of the relief opening, (See Diagram I). If exhaust gases are escaping from the relief opening of the draft hood or barometric control, the equipment should not be operated until proper adjustments or repairs are made to provide adequate draft levels.

OIL

After allowing equipment to operate for 15 minutes, make necessary adjustments to the primary air intake and barometric draft control to comply with the manufacturer recommended over-fire draft and CO₂ requirements of the burner. In most cases, the over-fire draft should be in a range of -.02" to -.04" W.C. If adjustments to the primary air intake and barometric draft control do not provide the required over-fire draft, the Power Venter draft adjustment must be repositioned accordingly. Measure over-fire draft after repositioning Power Venter draft adjustment, (See Diagram J).

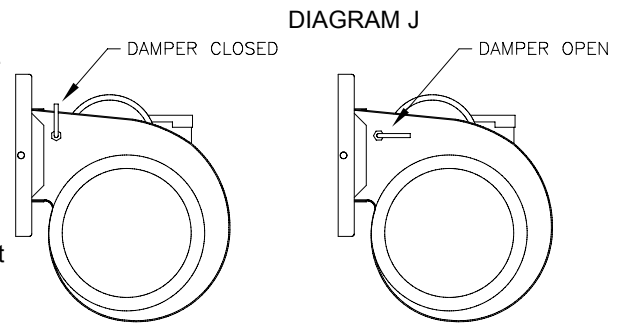
5. Next, turn on all other fuel-burning appliances within the same room so they will operate at their full input. Repeat Step 3 above, checking the draft on each appliance.

POWER VENTER AIR FLOW DAMPER ADJUSTMENT

The Air Flow Damper Adjustment on the Power Venter is factory set for maximum air flow. Operating a properly sized Power Venter at its maximum setting will assure that combustion gases are safely removed to the outside. If the Power Venter has excess venting capacity than what is required for this application, operating the Power Venter with the air-flow adjustment at the maximum setting may draw more dilution air than necessary.

The Air Flow Damper Adjustment may be set by use of a combustion analyzer, inclined manometer or draft gauge. Alternatively, the damper adjustment can be set using a smoke candle or taper, as follows:

1. With all exhaust fans operating, air inlets closed and all appliances firing (as instructed above), hold a lighted match or taper around the edge of the relief opening of the draft hood(s) or barometric draft control, (See Diagram I).
2. Set Air Flow Adjustment by loosening locknut and turning damper rod handle. CAUTION: HANDLE MAY BE HOT, use pliers to move handle. Position of rod handle indicates the position of Air Flow Adjustment inside housing, (See Diagram J).
3. Using pliers, move handle towards minimum draft setting until spillage is detected at draft hood relief opening, then re-open Air Flow Adjustment just enough to eliminate spillage.
4. Lock Air Flow Adjustment at desired setting by tightening locknut.
5. Return doors, windows, exhaust fans, fireplace dampers and appliances to their previous conditions of use.



COMBUSTION AIR

Adequate combustion air is vital for proper combustion and for safe venting. Likewise, for proper Power Venter performance, adequate combustion air must be available to the appliance. Many installers assume adequate combustion air is present, especially in older homes. In some cases this is a false assumption, because many older homes have been made "tight" due to weatherization. Size the combustion air opening(s) into the appliance room as outlined local or national codes. Tjernlund's IN-FORCER™ Combustion Air Intake Systems provide a convenient interlocked way to provide combustion air to the equipment room. When installing a Power Venter it is not necessary to supply any more combustion air than normally required when conventional venting. Common symptoms of inadequate combustion air include: Fan Proving Switch short cycling, odor present at end of burner cycle, outside air enters the structure through the Power Venter during appliance off cycle.

MAINTENANCE

1. The HSJ,1,2 motors are permanently lubricated and do not need to be oiled.
2. The end-user must semiannually inspect the Vent Hood and vent pipe for blockage, corrosion and leaks.
3. A vent system inspection must be performed annually by a qualified service agency. The inspection should include the operation circuit check, safety interlock test, combustion air test and a visual inspection of the complete vent system for corrosion, blockage or leaks. Any corrosion, blockage or leaks detected must be repaired or replaced immediately.

TROUBLESHOOTING

WARNING

The following guide is intended to be used if a problem occurs during the use of the Venter and UC1. It may be necessary to measure voltage during troubleshooting. **Extreme caution must be exercised to prevent injury.** If you are unable to determine the defective part with the use of this guide, call your Tjernlund distributor or Tjernlund Products at 1-800-255-4208 for further assistance.

IMPORTANT: If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and any fault, if present, will be stored in memory instead of displayed. See page 5, "Checking Memory for Last Fault Code".

LED STATUS & FAULT INDICATORS

LED INDICATOR LIGHTS

- LED #1 (Amber) Appliance call for heat.
- LED #2 (Green) Safety circuit through P1 & P2 (Venter Fan Prover) is verified "Open" upon start-up. Indicates Venter prover is closed during run cycle. Burner circuit is energized with contact closure from terminal 3 to 4.
- LED #3 (Green) Power switched to Venter motor from L to MTR & M.
- LED #4 (Red) Status / Fault indicator.
- LED #5 (Red) 115 VAC power supplied to board. Also used as a status indicator.

LED STATUS INDICATORS

- LED #4 & #5 (Red) Flashing Alternately = Venter in Pre-purge. (Pre-Purge options 0, 5, 20, 35 seconds)
- LED #4 & #5 (Red) Flashing in Unison = Venter in Post-Purge. (Post-Purge options 0, 30 seconds or 1, 2, 4, 8, 16 minutes)
- LED #4 Flashes Continuously* = Fan Prover opened for more than 10 seconds during burner cycle.
(Venter will run for 10 minutes, attempting to make Fan Prover)

LED FAULT INDICATORS

Fault conditions are indicated by counting the number of times LED #4 (Red) flashes.

- LED #4 Flashes 2 Times Fan Prover was in electrically closed position prior to venter operation.
- LED #4 Flashes 3 Times* Fan Prover does not close within 60 seconds after call for heat.
- LED #4 Flashes 4 Times* Fan Prover did not re-close after 10 minutes of Venter operation.
- LED #4 Flashes 5 Times* Fan Prover opened for more than 10 seconds during burner cycle but closed within 10 minutes.

* Investigate causes of Fan Prover not making, i.e; Firing burner at capacities or temperatures exceeding Venter limits, excessive vent pipe runs, elbows directly on venter discharge, high winds, plugged / kinked Fan Prover sensing tube or a faulty Fan Prover.

IMPORTANT: Fault codes will automatically be displayed after a fault condition occurs. If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and the fault will be stored in memory instead of displayed. Any new fault will replace any previous fault. See page 5, "Checking Memory for Last Fault Code".

SYMPTOM 1: VENTER OPERATES CONTINUOUSLY

Verify that Venter is not in post-purge mode which could last up to 16 minutes. A factory post-purge has been set for 2 minutes. LED #4 & #5 (Red) will flash in unison during post-purge. A Venter pre-purge could also be set for up to 35 seconds. LED #4 & #5 (Red) will flash alternately during pre-purge. See "Pre / Post-Purge Settings" on page 5.

Verify that LED #1 (Amber) is not lit.

Yes, LED #1 (Amber) is lit: Check interlock wiring. Confirm burner control(s) are functioning properly. UC1 control is receiving constant call for heat signal.

LED #1 (Amber) is not lit: Replace UC1 circuit board part number 950-8804.

SYMPTOM 2: VENTER MOTOR DOES NOT OPERATE

Verify that UC1 control has power, LED #5 (Red) should be lit. Verify that LED# 4 (Red) is not flashing. See "LED Status & Fault Indicators" above if flashing. Verify RED voltage selection jumper corresponds with interlock voltage (i.e 24V, 115V or "Dry").

No: Check circuit breaker, disconnect switches and wiring. Confirm that Venter motor leads are connected to N & MTR terminals.

Yes, LED #5 (Red) is lit: Verify that the interlocked burner is calling for heat, LED #1 (Amber) should be lit.

No, LED #1 (Amber) is not lit: Verify interlock wiring and that thermostat/aquastat is adjusted to call for heat. Verify that the RED voltage selection jumper is installed so that it matches the voltage of the interlocked burner.

Yes, LED #1 (Amber) is lit: Verify Prover safety circuit fault does not exist. See, "LED Status & Fault Indicators" above.

If faults exist check Prover P1 & P2 safety circuit.

If no faults exist, check for 115 VAC across terminals N and MTR.

Voltage present: Confirm Black and White leads from UC1 whip are securely fastened to Venter motor leads. If so, replace Venter motor.

No voltage present: Replace UC1 circuit board part number 950-8804.

SYMPTOM 3: VENTER OPERATES, BUT BURNER DOES NOT

For any newly established call for heat the UC1 will run for 60 seconds to try to close the fan prover circuit (P1 to P2). If circuit can not be made within 60 seconds, LED #4 (Red) will flash 3 times, indicating a prover check circuit fault on UC1 start up. **NOTE:** The UC1 safety circuit and LED #4 (Red) will be reset if the call for heat interlock signal or 115 VAC power is removed. If the fan prover makes on start up, but breaks for more than 10 seconds during the burner cycle, LED #4 will flash continuously indicating a prover circuit fault. The Venter will continue to run for 10 minutes to try to make the prover circuit as long as a call for heat exists. If Prover does not make within 10 minutes, the UC1 will shut down and LED #4 (Red) will flash 4 times indicating a prover circuit fault. Remove the call for heat and then reestablish to reset the UC1 prover safety circuit (P1 to P2) & LED #4 (Red).

Verify that LED #2 (Green) is lit.

Yes, LED #2 (Green) is lit: Verify that "call jumper" is connected from J1 to J2 on UC1 circuit board if using typical wiring where supply voltage from terminal 1 is routed to terminal 3 through "call jumper" then to 4 when appliance interlock relay makes. With call for heat established, verify that wiring is correct by measuring voltage between terminals 1 & 2 and 2 & 4 of UC1 terminal strip. Voltage should be the same in both cases, if not rewire per appropriate diagram or confirm burner control(s) are functioning properly. **NOTE:** If a different voltage source is provided to terminal 3 which is switched to terminal 4 or when using the A-B dry contacts, voltage measurements may not apply. For millivolt installations make sure system Limits are reset and relight pilot.

No, LED #2 (Green) is not lit: Remove power from UC1 and push dip switch #9 up or "on" to deactivate Fan Prover status check. Remove P1 and P2 prover leads off of Fan Prover switch and jumper together. Reestablish power and call for heat. After Venter pre-purge, if set (up to 35 seconds), LED #2 (Green) should light.

No, LED #2 (Green) does not light: Replace UC1 circuit board, part number 950-8804.

Yes, LED #2 (Green) lights up: The fan proving switch may not be closing, wiring connections are incorrect/broken or burner control(s) are not functioning properly. With Venter running, verify that Venter performance is sufficient to close Fan Prover contacts by checking for continuity across switch. **IMPORTANT:** After continuity check push dip switch #9 back down to "activate" Fan Prover status check. Replace Fan Prover leads from P1 and P2 back on Fan Proving switch.

No, continuity is not present: Confirm that burner is not firing at capacities or temperatures exceeding Venter limits. Check for excessive vent pipe runs, elbows directly on venter discharge, high winds, plugged / kinked Fan Prover sensing tube or a faulty Fan Prover switch. If everything checks out okay, replace fan prover.

Yes, continuity present: Recheck wiring and burner control(s).

HOW TO OBTAIN SERVICE ASSISTANCE

If you have any questions about your Venter or if it requires adjustment or repair, we suggest you contact your installer, contractor or service agency. If you require technical information contact Tjernlund Products, Inc. at 1-800-255-4208 with the following information.

- Model of the Venter the UC1 is interlocked with as shown on the label attached to Venter.
- Name and address of installer and any service agency who performed work on Venter.
- Date of original installation and dates any service work was performed.
- Details of the problem as you can best describe them.

LIMITED PARTS WARRANTY AND CLAIM PROCEDURE

Tjernlund Products, Inc. warrants the components of the Venter and UC1 for 1 year from date of installation. This warranty covers defects in material and workmanship. This warranty does not cover normal maintenance, transportation or installation charges for replacement parts or any other service calls or repairs. This warranty DOES NOT cover the complete Venter if it is operative, except for the defective part.

- 1.) Follow troubleshooting guide to determine defective component. If unable to determine faulty component, contact your Tjernlund distributor or Tjernlund Products Technical Customer Service Department at 1-800-255-4208 for troubleshooting assistance.
- 2.) After the faulty component is determined, return it to your Tjernlund distributor for replacement. Please include Venter date code component was taken from. The date code is located on the Electrical Box coverplate. If the date code is older than 1 year, you will need to provide a copy of the original installation receipt to your distributor. Credit or replacement will only be issued to a Tjernlund distributor after the defective part has been returned prepaid to Tjernlund and verified defective.

WHAT IS NOT COVERED

- Product installed contrary to our installation instructions, altered, neglected, misused or wired incorrectly.
- Product that has been damaged by a malfunctioning or maladjusted burner.
- Any freight charges related to the return of the defective part.
- Any labor charges related to evaluating and replacing the defective part

MODEL HSJ	PART NUMBER	MODEL HS1	PART NUMBER	MODEL HS2	PART NUMBER
MOTOR KIT	950-1020	MOTOR KIT	950-1020	MOTOR KIT W/WHEEL	950-1021
WHEEL KIT	950-1010	WHEEL KIT	950-1011	WHEEL KIT 3/8" BORE	950-1012
FAN PROVER KIT	950-1030	FAN PROVER KIT	950-1030	FAN PROVER KIT	950-1031
UC1 CIRCUIT BOARD	950-8804	UC1 CIRCUIT BOARD	950-8804	UC1 CIRCUIT BOARD	950-8804

TJERNLUND ONE YEAR LIMITED WARRANTY

Tjernlund Products, Inc. warrants to the original purchaser of this product that the product will be free from defects due to faulty material or workmanship for a period of (1) year from the date of original purchase or delivery to the original purchaser, whichever is earlier. Remedies under this warranty are limited to repairing or replacing, at our option, any product which shall, within the above stated warranty period, be returned to Tjernlund Products, Inc. at the address listed below, postage prepaid. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF, AND TJERNLUND PRODUCTS, INC. EXPRESSLY DISCLAIMS LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF THIS PRODUCT. THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES AND NO AGENT IS AUTHORIZED TO ASSUME FOR US ANY LIABILITY ADDITIONAL TO THOSE SET FORTH IN THIS LIMITED WARRANTY. IMPLIED WARRANTIES ARE LIMITED TO THE STATED DURATION OF THIS LIMITED WARRANTY. Some states do not allow limitation on how long an implied warranty lasts, so that limitation may not apply to you. In addition, some states do not allow the exclusion or limitation of incidental or consequential damages, so that above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which may vary from State to State. Send all inquiries regarding warranty work to Tjernlund Products, Inc. 1601 9th Street, White Bear Lake, MN 55110-6794. Phone (651) 426-2993 • (800) 255-4208 • Fax (651) 426-9547 • Email: fanmail@tjfans.com