



TJERNLUND PRODUCTS, INC.

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MODELS DESCRIPTION

GPAK-J	FOR GAS APPLIANCES WITH A BTU/HR INPUT OF 120,000 OR LESS
GPAK-JT	FOR GAS APPLIANCES WITH A BTU/HR INPUT OF 120,000 OR LESS WHICH REQUIRE A POWER VENTER POST PURGE
GPAK-1	FOR GAS APPLIANCES WITH A BTU/HR INPUT FROM 100,000 TO 250,000
GPAK-1T	FOR GAS APPLIANCES WITH A BTU/HR INPUT FROM 100,000 TO 250,000 WHICH REQUIRE A POWER VENTER POST PURGE



OWNER INSTRUCTIONS, DO NOT DESTROY

 Recognize this symbol as an indication of important Safety Information!

NOTE: FLUE GAS TEMPERATURES MUST NOT EXCEED
600°F AT VENT SYSTEM INLET.

 **WARNING**

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, OR PERSONAL INJURY OR PROPERTY DAMAGE.

**DO NOT DESTROY. PLEASE READ CAREFULLY AND KEEP
IN A SAFE PLACE ON JOB SITE FOR FUTURE REFERENCE.**

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Tjernlund Products welcomes your comments and questions. Call us at 1-800-255-4208, Fax 612-426-9547 or write to: Customer Service, Tjernlund Products, Inc., 1601 Ninth Street, White Bear Lake, MN 55110-6794.

GPAK DESCRIPTION

The GPAK is a complete venting system designed to Side Wall Vent Natural and LP gas heating appliances. Each GPAK comes with two major components: the Power Venter and the Vent Hood. The GPAK-J and GPAK-JT are identical in performance, each can handle a maximum BTU/HR input of 120,000. The GPAK-1 and GPAK-1T are identical in performance, each can handle BTU/HR inputs from 100,000 to 250,000. The "T" of the GPAK-JT and GPAK-1T indicates these kits have a post purge Relay/Timer which allows the Power Venter to continue operating for a non-adjustable period of approximately 45 seconds after the appliance burner shuts off. The GPAK-J and GPAK-1 are equipped with a 24/115V Relay without the post purge feature.

GPAK SIZING

Verify that the GPAK you are about to install is properly sized for the appliance.

1. If installing the GPAK-J or GPAK-JT, confirm that the BTU/HR. input of the appliance is 120,000 or less. If installing the GPAK-1 or GPAK-1T, confirm that the BTU/HR. input of the appliance is between 100,000 and 250,000.
2. Determine that the equivalent vent pipe length to be installed is within the appropriate GPAK's performance. An example of calculating the equivalent vent pipe length is shown on page 2.

NOTES

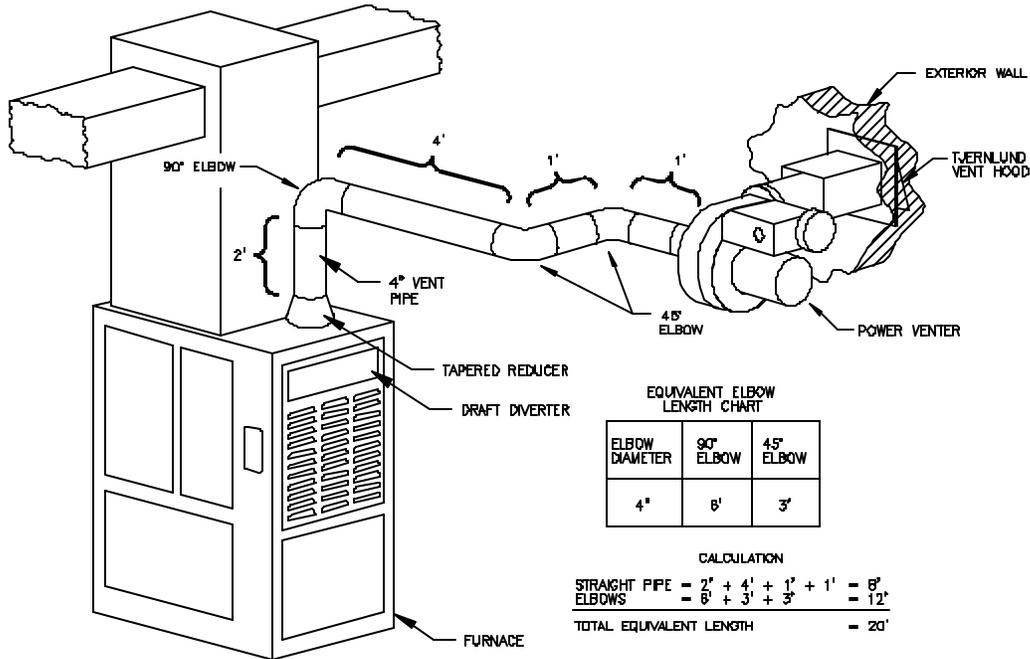
1. If the appliance flue outlet is greater than 4", install a tapered reducer directly after the draft hood, draft diverter or barometric draft control, reducing vent pipe diameter to 4". All vent pipe from the appliance to the Power Venter may be 4".
2. Table is based on straight vent pipe. 90 degree elbows are equivalent to 6 feet of straight vent pipe, 45 degree elbows are equivalent to 3 feet of straight vent pipe. An example of calculating equivalent pipe length is on top of page 2.
3. Determine maximum pipe length from type of equipment being vented and GPAK Model. **Category A pipe runs over 30 linear feet should use Type "B" vent. Category B & C pipe runs over 15 linear feet should use Type "B" vent.**

MODEL SELECTION TABLE

MODELS	VENT PIPE DIAMETER	BTU/HR INPUT	MAXIMUM TOTAL VENT PIPE LENGTH		
			ATMOSPHERIC A	FAN ASSISTED B	40,000 ATM. + COLUMN B C
GPAK-J & GPAK-JT	4"	45,000 75,000 100,000 120,000	100' 100' 100' 45'	60' 60' 60' 60'	60' 60' N/A N/A
GPAK-1 & GPAK-1T	4"	100,000 120,000 150,000 200,000 250,000	100' 100' 100' 87' 40'	60' 60' 60' N/A N/A	60' 60' 60' N/A N/A

4. Column C allows for up to a 40,000 BTU/hr. Input atmospheric water heater common vented with a fan assisted appliance from column B.
5. All reducers and vent pipe are to be supplied by the installer and are available from your local heating wholesaler.

EQUIVALENT PIPE LENGTH CALCULATION EXAMPLE

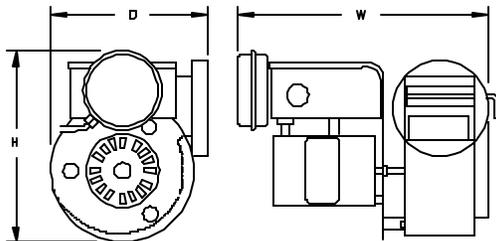


SPECIFICATIONS

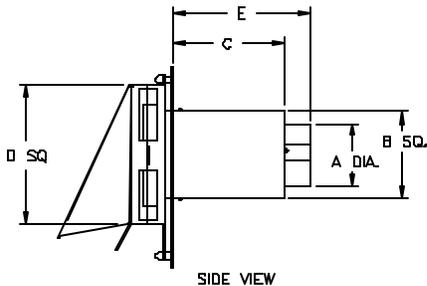
ELECTRICAL SPECIFICATIONS

MOTOR VOLTAGE	CONTROL CIRCUIT VOLTAGE	HZ	RPM	WATTS	AMPS	THERMAL PROTECTION
115V	24V	60	3000	95	1.26	YES

POWER VENTER



UNIT DIMENSIONS (IN)				
MODEL	(H) HEIGHT	(W) WIDTH	(D) DEPTH	INLET/OUTLET
GPAK-J GPAK-JT	7 7/8"	10 1/4"	7"	4"
GPAK-1 GPAK-1T	7 7/8"	11"	7"	4"



VENT HOOD

MODEL	DIMENSIONS					ROUGH-IN DIMENSIONS
	A DIA.	B SQ.	C	D SQ.	E	
VH1-4	4"	7 5/8"	7 1/8"	9"	8 5/8"	8"

INSTALLATION RESTRICTIONS

Do not install the Power Venter on incinerators, condensing type appliances or solid-fuel burning appliances. Only install the Power Venter on appliances equipped with a draft hood, draft diverter or barometric draft control.

Do not install the Power Venter on an appliance with an automatic valve having a manual opener unless the manual opener has been rendered inoperative or the automatic valve has been replaced with a valve not equipped with a manual opener.

▲ WARNING

Failure to install, maintain and/or operate the Power Venter in accordance with manufacturer's instructions may result in conditions which can produce bodily injury and property damage.

▲ WARNING

The Power Venter must be installed by a qualified installer in accordance with these instructions and all local codes or in their absence in accordance with the latest edition of The National Fuel Gas Code (NFPA #54), the latest edition of the National Electrical Code (NFPA#70) and the Occupational Safety and Health Act (OSHA) when applicable. Improper installation can create a hazardous condition such as an explosion, fire, electrical shock or carbon monoxide poisoning resulting in property damage, personal injury or death.

▲ WARNING

Disconnect the power supply when making wiring connections or when working around the fan wheel and motor. Failure to do so can result in electrical shock, personal injury, death or property damage.

1. "Qualified Installer" shall mean an individual properly trained and licensed
2. The installer must write or imprint name, phone number, date of installation and sign in the appropriate space on the Power Venter nameplate.
3. Plan the vent system so that Code required distances are maintained from plumbing and wiring.
4. The Power Venter **motor shaft must be mounted horizontally** to ensure proper operation of the Fan Proving Switch and prevent motor bearing wear.
5. Make certain the power supply is adequate for the fan motor requirements. Do not add the Power Venter to a circuit where the total load is unknown.
6. The installer must verify that the BTU/hr. input of the appliance does not exceed the recommended input of the GPAK. See selection table on page 1 of these instructions for sizing information.
7. Flue gas temperatures must not exceed 600 degrees F. at the Power Venter inlet. Ambient temperatures must not exceed 104 degrees F. Temperatures above this range can cause a fire resulting in property damage, personal injury or death.
8. A safety inspection of an existing appliance must be performed before installation of the GPAK as outlined in ANSI Z223.1/NFPA #54, Appendix H, see top of page 4.
9. The electrical load controlled through the Fan Proving Switch must not exceed the electrical ratings marked on the Fan Prover.

▲ WARNING

Improper installation, adjustment, alterations, service or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information consult a qualified installer, service agency or the gas supplier.

INSTALLER NOTES

1. The installer must read and follow these instructions carefully to assure proper installation and operation of the GPAK.
2. The installer must fill in the required information on the nameplate located on the Power Venter electrical box cover.
3. The installer must affix the appropriate wiring diagram label included with these instructions to the appliance casing adjacent to its rating plate.
4. The appliance(s) may only be installed on the suction side of Power Venter.
5. The installer must notify the homeowner of the maintenance required with the use of the product.
6. The installer must verify that the pilot safety controls (if so equipped) of the appliance are in good operating condition before installation of the GPAK.
7. No more than 2 appliances may be vented by the GPAK.
8. The Power Venter must not be installed into any portion of a vent system which serves appliances other than the one(s) vented by the GPAK.
9. The installer must shut off all electricity and gas to the appliance using the appliance circuit breaker/fuse for the electricity and shut off valve in the supply line to the appliance for the gas before installation of the GPAK.
10. If installing the GPAK on a furnace, the installer must check the limit and fan control for proper operation. Limit control operation can be checked by blocking the circulating air inlet or temporarily disconnecting the electrical supply to the blower motor and determining that the limit control acts to shut off the main burner gas.
11. If installing the GPAK on a boiler, the installer must determine that the water pumps, low water cutoffs, automatic feed controls, pressure temperature limit controls and relief valves are in proper operating condition by following the manufacturer's recommended testing procedure.

*SAFETY INSPECTION OF A PREVIOUSLY USED GAS APPLIANCE

(Perform prior to GPAK installation)

The following procedure is intended as a guide to aid in determining that an appliance is properly installed and is in safe condition for continuing use.

The following procedure is based on central furnace and boiler installations and it should be recognized that generalized procedures cannot anticipate all situations. Accordingly, in some cases deviation from this procedure may be necessary to determine safe operation of the equipment.

- Perform this procedure prior to any attempt at modifications of the appliance or installation of the GPAK.
- If it is determined there is a condition which could result in unsafe operation, shut off the appliance and advise the owner of the unsafe condition.

Follow the steps below in making the safety inspection:

- Conduct a gas leakage test of the appliance piping and control system downstream of the shutoff valve in the supply line to the appliance.
- Visually inspect the venting system and determine there is no blockage or restriction, leakage, corrosion and other deficiencies which could cause an unsafe condition.
- Shut off all gas to the appliance(s).
- Inspect burners and crossovers for blockage and corrosion.
- Applicable only to furnaces: Inspect heat exchanger for cracks, openings or excessive corrosion. Check both the limit control and fan control for proper operation.
- Applicable only to boilers: Inspect for evidence of water or combustion product leaks. Determine that the water pumps are in operating condition. Test low water cutoffs, automatic feed controls, pressure and temperature limit controls and relief valves in accordance with the manufacturer's recommendations to determine that they are in operating order.

* Excerpts from the National Fuel Gas Code (ANSI Z223.1/NFPA #54), Appendix H.

VENT HOOD LOCATION

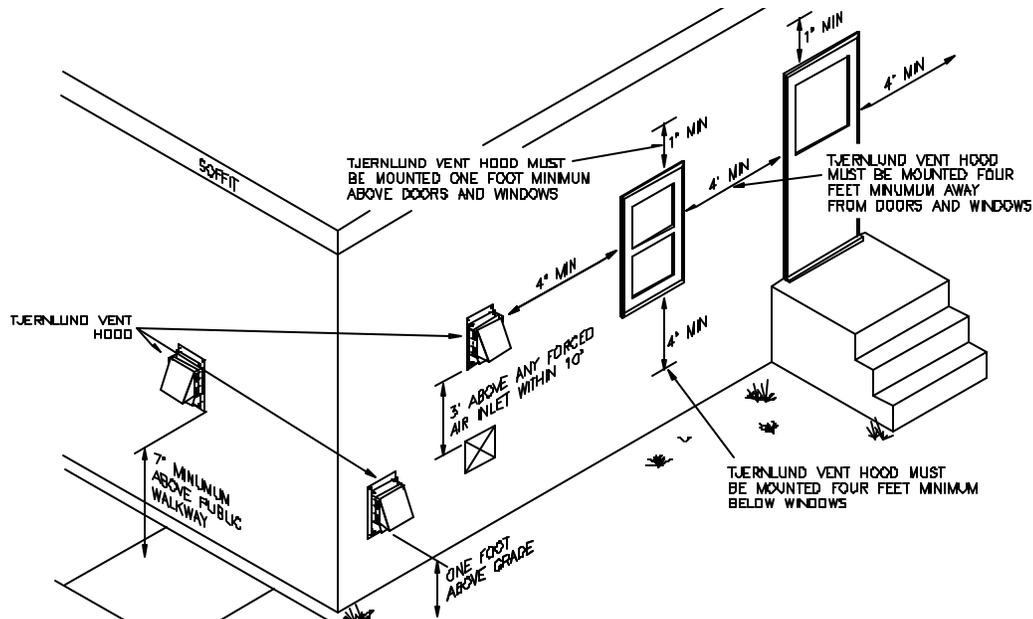
If possible, locate the Vent Hood on a wall that does not face the direction of prevailing winds. This will diminish the possibility of appliance interruption during periods of extreme winds.

If possible, locate the Vent Hood no closer than 3 feet from an inside corner of an L-shaped structure.

CODE REQUIREMENTS

Terminate the vent system so that proper minimum clearances are maintained as cited in the latest edition of the National Fuel Gas Code (NFPA # 54) and the latest edition of NFPA #211, or as follows:

- Not be less than 7 feet above grade when located adjacent to public walk ways.
- At least 3 feet above any forced air inlet located within 10 feet.
- At least 4 feet below, 4 feet horizontally from or 1 foot above any door, window or gravity air inlet into any building.
- At least 12 inches above grade.
- So that the flue gases are not directed so as to jeopardize people, overheat combustible structures or enter buildings, and
- Not less than 2 feet from an adjacent building.



VENT HOOD INSTALLATION

1. Attach the template on page 18 to the interior of the wall the vent hood will be penetrating.
2. Verify that wall penetration will not come in contact with concealed wiring or plumbing. Using a 1/2" drill bit, drill two pilot holes where noted on the template. The drill bit must be long enough to penetrate to the building exterior.
3. Attach the template to the building exterior aligning the pilot holes on the template with the pilot holes drilled in step 2.
4. Using a reciprocating saw, cut an opening through the building siding, wall board, etc., following the appropriate lines of the template.
5. Slide the Vent Hood through the opening and fasten to exterior wall using provided screws.
6. Once Power Venter is completely installed and secured, apply a bead of exterior rated caulk between Vent Hood flange and exterior of building.

POWER VENTER INSTALLATION

CODE REQUIREMENTS

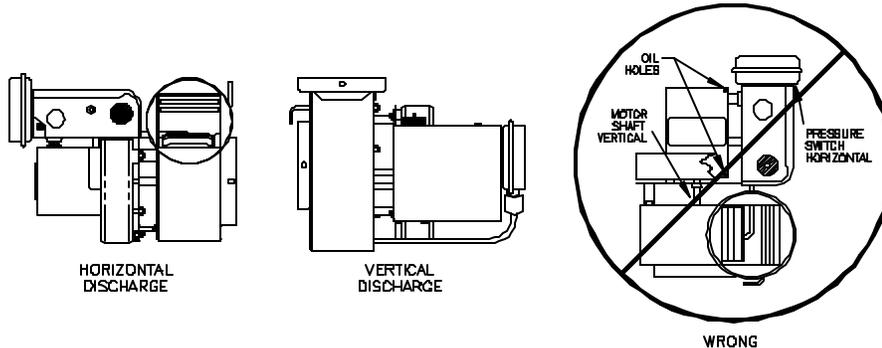
The Power Venter installation must be done in accordance with the following requirements of the latest Edition of the National Fuel Gas Code (NFPA #54):

- All portions of the vent system under positive pressure during operation (on the outlet side of Power Venter) shall be designed and installed so as to prevent leakage of flue or vent gases into the building,
- All appliances must enter the vent system on the inlet side of the Power Venter,
- Provision shall be made to interlock the appliance(s) to prevent the flow of gas to the main burners when the draft system is not performing so as to satisfy the operating requirements of the equipment for safe performance. See "Electrical Wiring" section of this manual for details.

INSTALLER NOTES

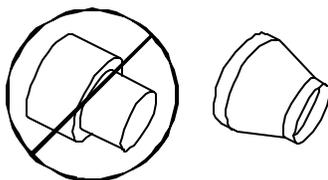
1. All vent pipe and reducers must be supplied by the installer and are available from your heating wholesaler.
2. To prevent motor bearing wear and to ensure proper Fan Proving Switch operation, the Power Venter must be mounted with shaft of the motor horizontal, (See Diagram A).

DIAGRAM A

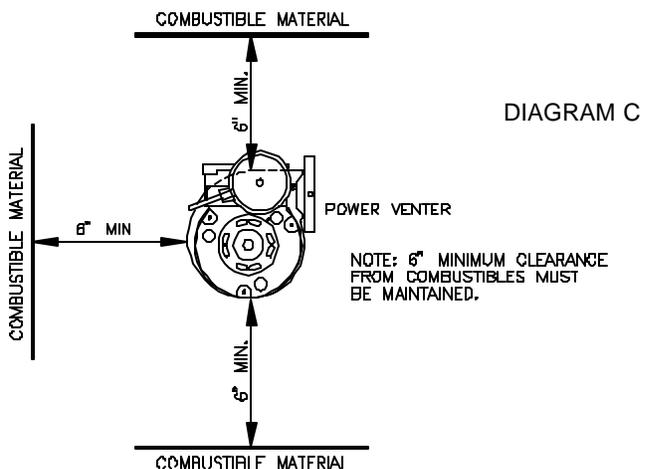


3. If the appliance flue is greater than 4 inch, install a tapered reducer on the appliance and run 4 inch vent pipe from the appliance to the Power Venter, (See Diagram B).

DIAGRAM B



4. The Power Venter housing is single wall, a 6 inch clearance to combustible materials must be maintained, (See Diagram C).

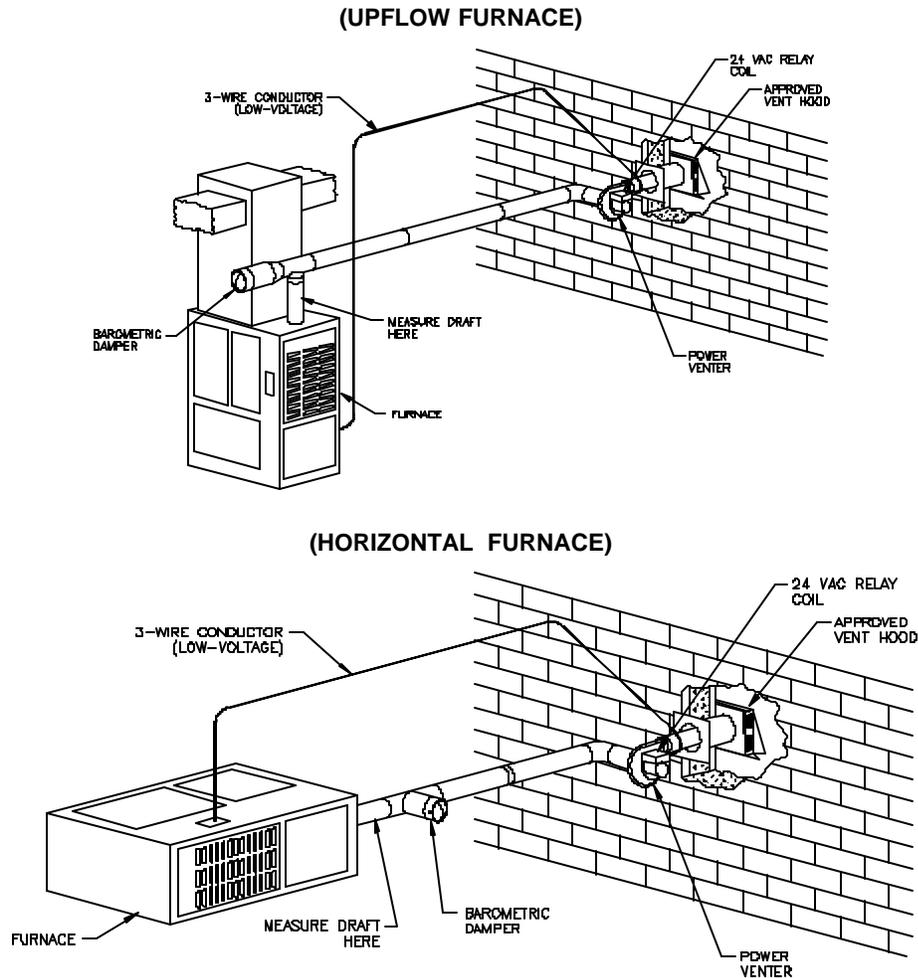


DRAFT CONTROL INSTALLATION

When installing any GPAK-Series Side Wall Venting System on a fan assisted furnace a barometric draft control must be added. The draft control provides pressure relief to neutralize over-drafting and allows a means of draft adjustment for optimum furnace efficiency. By adjusting the draft control the installer can obtain the furnace manufacturer's recommended draft setting.

Install the vent pipe and draft control as shown in the diagrams below. The draft control should connect to a tee off of the furnace flue outlet.

The GPAK-Series Venting System may only be used with furnaces capable of being chimney vented. It is not suitable for use on high-efficiency, condensing models.



POWER VENTER MOUNTING

- Slide the outlet of the Power Venter over the inlet of the Vent Hood and connect them together using the provided screws, (See Diagram D). If you are unable to make a direct connection to the Vent Hood, vent pipe may be installed between the Power Venter and Vent Hood. However, all vent pipe connections after the Power Venter must be sealed with high temperature silicone caulk or aluminum vent pipe tape to prevent flue gas leakage, (See Diagram E).

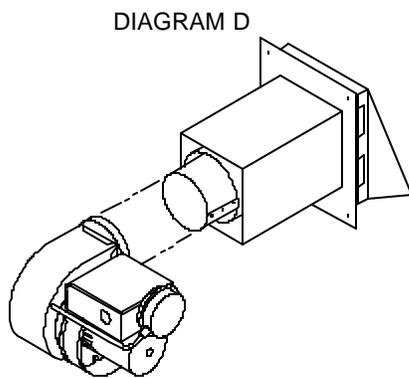


DIAGRAM D

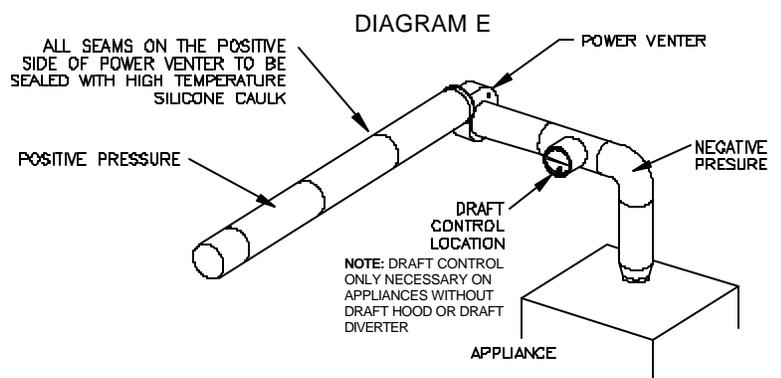
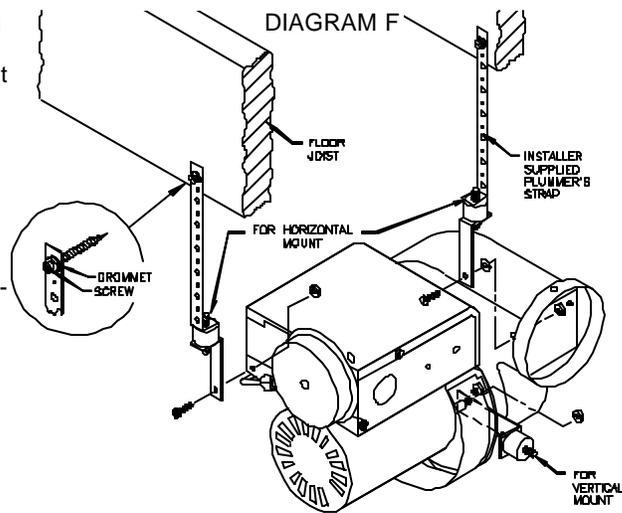


DIAGRAM E

- To facilitate installation and reduce vibration we have included 2 mounting brackets, 2 rubber isolaters and 2 rubber grommets. One of the brackets may be used temporarily as a third hand while positioning it for permanent installation.
- When installing the Power Venter for horizontal mount, install one of the brackets to the electrical box using the nut/screw provided. Install the other to the damper rod as shown to the right. When installing the Power Venter for vertical mount, only one bracket is needed. This bracket should be mounted to the motor as shown to the right. Temporarily support the Power Venter using wire or a ladder and assemble the mounting brackets. (See Diagram F).
- Install plumbers strap from the Power Venter to the floor joist. (See Diagram F).
- Install 4 inch vent pipe from the Power Venter inlet to the appliance flue outlet avoiding elbows when possible.



ELECTRICAL WIRING

INSTALLATION RESTRICTIONS

- The installer must ensure that all electrical connections between the appliance and Power Venter are tight and that all wires are positioned and secured so they cannot come in contact with high temperature locations. Use adequate conduit supports where necessary.
- The installer must ensure that the internal appliance transformer is rated no lower than 40VA.
- The installer must ensure that the heat anticipator in the comfort thermostat is adjusted according to the thermostat manufacturers recommendation.
- All wiring From the Power Venter to the appliance must be appropriate Class 1 wiring as follows: installed in rigid metal conduit, intermediate metal conduit, rigid non-metallic conduit, electrical metallic tubing Type MI, Type MC Cable, or otherwise be suitably protected from physical damage.
- The Fan Proving Switch is not suitable for loads which exceed the limitations below. The electrical contact ratings for the Fan Proving Switch are as follows:

3 AMPS (full load) at 120VAC; 28VA Pilot Duty (1.16 Amps) at 24VAC; 125VA Pilot Duty at 120VAC

- All 24V wiring must be at least 18 AWG. All 115V wiring must be at least 14 AWG.
- All wiring must be in compliance with local codes or in their absence, with the latest Edition of the National Electric Code (NFPA #70).
- Disconnect 115V power before attempting to wire the Power Venter to the appliance. Power may be disconnected by means of the appliance circuit breaker/fuse.

GPAK-J/GPAK-1 SEQUENCE OF OPERATION WIRED TO GAS VALVE:

As the thermostat/aquastat senses a need for heat, the internal switch of the thermostat/aquastat will close. The switch closure completes the 24V electrical circuit to the internal controls of the appliance. Before the 24V signal reaches the appliance gas valve, it is interrupted by the Power Venter Relay and Fan Proving Switch. When the Power Venter Relay coil receives the 24V signal, the contact side closes completing the 115V circuit to the Power Venter motor. The air movement generated by the Power Venter closes the Fan Proving Switch and completes the circuit to the appliance gas valve. The appliance gas valve will only receive power when the appliance thermostat/aquastat is calling for heat and the Power Venter is operating.

GPAK-JT/GPAK-1T SEQUENCE OF OPERATION WIRED TO GAS VALVE:

As the thermostat/aquastat senses a need for heat, the internal switch of the thermostat/aquastat will close. The Switch closure completes the 24V electrical circuit to the internal controls of the appliance. Before the 24V signal reaches the appliance gas valve, it is interrupted by the Power Venter Relay/Timer and Fan Proving Switch. When the Power Venter Relay/Timer receives the 24V signal, the contact side closes completing the 115V circuit to the Power Venter motor. The air movement generated by the Power Venter closes the Fan Proving Switch and completes the circuit to the appliance gas valve. The appliance gas valve will only receive power when the appliance thermostat/aquastat is calling for heat and the Power Venter is operating. When the appliance thermostat/aquastat is satisfied, 24V will be discontinued to the Relay/Timer and the Power Venter will continue to operate for a non-adjustable post purge period of approximately 45 seconds.

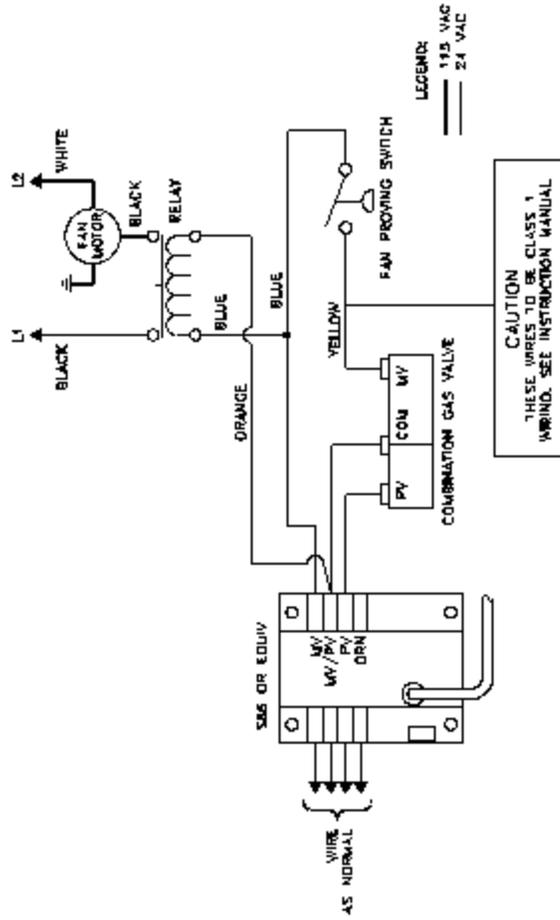
NOTES:

While it is impossible to include every possible wiring scenario, the following diagrams represent the most common. If wiring the GPAK to an appliance not equipped with the controls shown on the following diagrams, determine which terminals of the gas valve are considered "HOT" and "COMMON" and follow the steps on the bottom of page 8 for GPAK-J/GPAK-1 or page 9 for GPAK-JT/GPAK-1T.

When wiring Power Venter to the gas valve wire all thermostats, zones, circulators and limits as would normally be done if venting into a chimney.

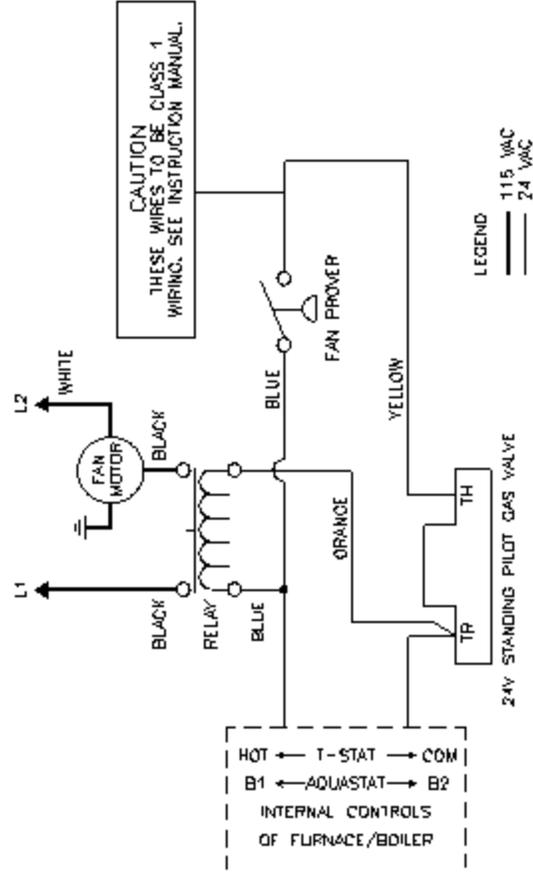
If you are unable to wire the GPAK as outlined in these instructions, call our Customer Service department toll free at 1-800-255-4208 for fast assistance.

GPAK-JGPAK-1 CONNECTED TO ANY 24V APPLIANCE WITH INTERMITTENT IGNITION



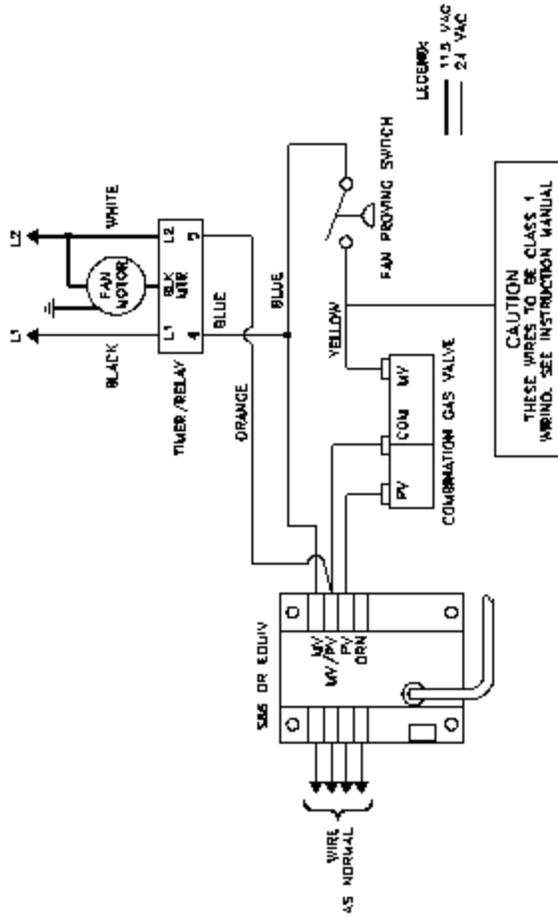
- NOTES: The Power Venter is typically interlocked with the gas valve of the appliance. Wire all other furnace/boiler controls as normally done when conventional venting before continuing. If your appliance is not equipped with the controls shown on this diagram, determine which terminals on the gas valve are "HOT" and "COM" and follow the steps below.
1. Cut the wire that is factory installed to the TH or MV (HOT) terminal of the gas valve, leaving enough wire connected to the terminal to make connection to Power Venter.
 2. Connect both BLUE wires in Power Venter to the end of the wire that is connected to the TH or MV (HOT) of ignition module or internal controls.
 3. Connect the YELLOW from Fan Proving Switch to the wire connected to the TH or MV (HOT) terminal of the gas valve.

GPAK-JGPAK-1 CONNECTED TO ANY 24V APPLIANCE WITH STANDING PILOT



4. Connect the ORANGE wire in the Power Venter to the TR or MV/PV (COM) terminal of the 24V gas valve. NOTE: Do not remove any factory installed wire from this terminal.
5. Connect the BLACK wire in the Power Venter to L1.
6. Connect the WHITE wire in the Power Venter to L2.
7. Connect the Ground from motor to grounded surface.

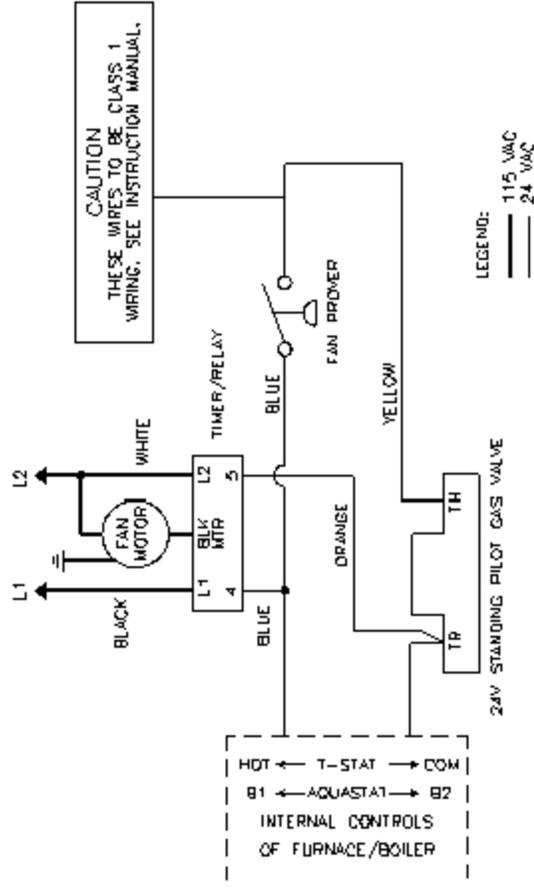
GPAK-JT/GPAK-1T CONNECTED TO ANY 24V APPLIANCE WITH INTERMITTENT IGNITION



NOTES: The Power Venter is typically interlocked with the gas valve of the appliance. Wire all other furnace/boiler controls as normally done when conventional venting before continuing. If your appliance is not equipped with the controls shown on this diagram, determine which terminals on the gas valve are "HOT" and "COM" and follow the steps below.

1. Cut the wire that is factory installed to the TH or MV (HOT) terminal of the gas valve, leaving enough wire connected to the terminal to make connection to Power Venter.
2. Connect both the BLUE wire from Fan Proving Switch and the BLUE wire connected to terminal #4 on Relay/Timer in Power Venter to the end of the wire that is connected to the TH or MV (HOT) of ignition module or internal controls.
3. Connect the YELLOW wire from Fan Proving Switch to the wire connected to the TH or MV (HOT) terminal of the gas valve.

GPAK-JT/GPAK-1T CONNECTED TO ANY 24V APPLIANCE WITH STANDING PILOT



4. Connect the ORANGE wire on terminal #5 of Relay/Timer in Power Venter to the TR or MV/PV (COM) terminal on the gas valve.
NOTE: Do not remove the factory installed wire from this terminal .
5. Connect the BLACK wire in the Power Venter to L1 .
6. Connect the WHITE wire in the Power Venter to L2.
7. Connect the Ground from motor to grounded surface.

ALTERNATIVE THERMOSTAT WIRING FOR SINGLE ZONE INSTALLATIONS

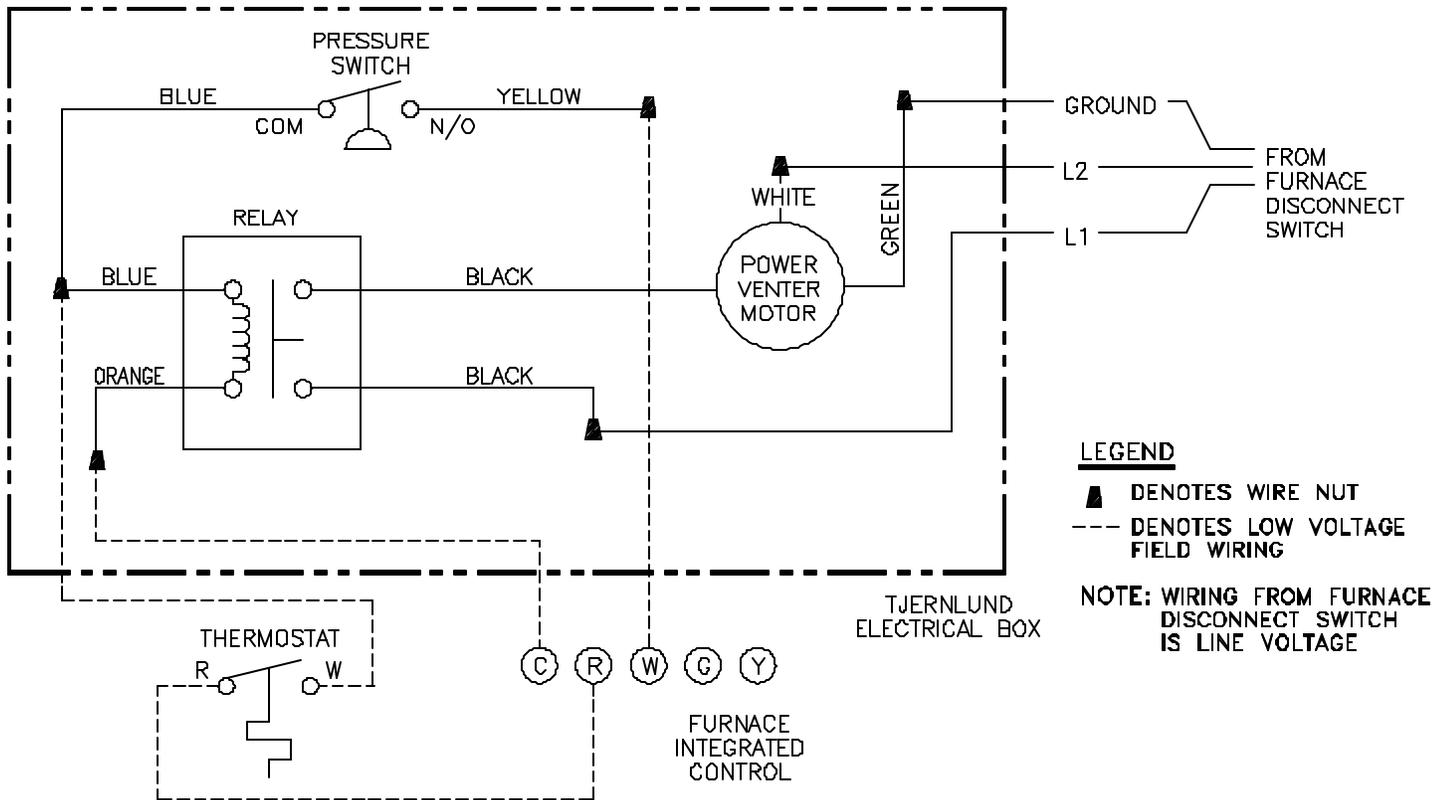
SEQUENCE OF OPERATION ON PAGE 7 CHANGES AS FOLLOWS WHEN WIRING WITH SINGLE ZONE THERMOSTAT:

Adjust the furnace thermostat to call for heat. The Power Venter should start. After a slight delay, the furnace burner should fire. The delay is caused by the Power Venter fan proving switch. The delay will be no more than 4 seconds, if you are unable to detect a slight delay, contact Tjernlund Products, Inc. at 1-800-255-4208 for assistance. When the fan proving switch closes, the furnace combustion relay is energized. Normal combustion sequence for the furnace begins: Induced draft furnace blower starts, its proving switch makes energizing ignition control and/or gas valve. **DO NOT OPERATE THE FURNACE WITHOUT THE FAN PROVING SWITCH WIRED INTO THE 24V FURNACE CIRCUIT!**

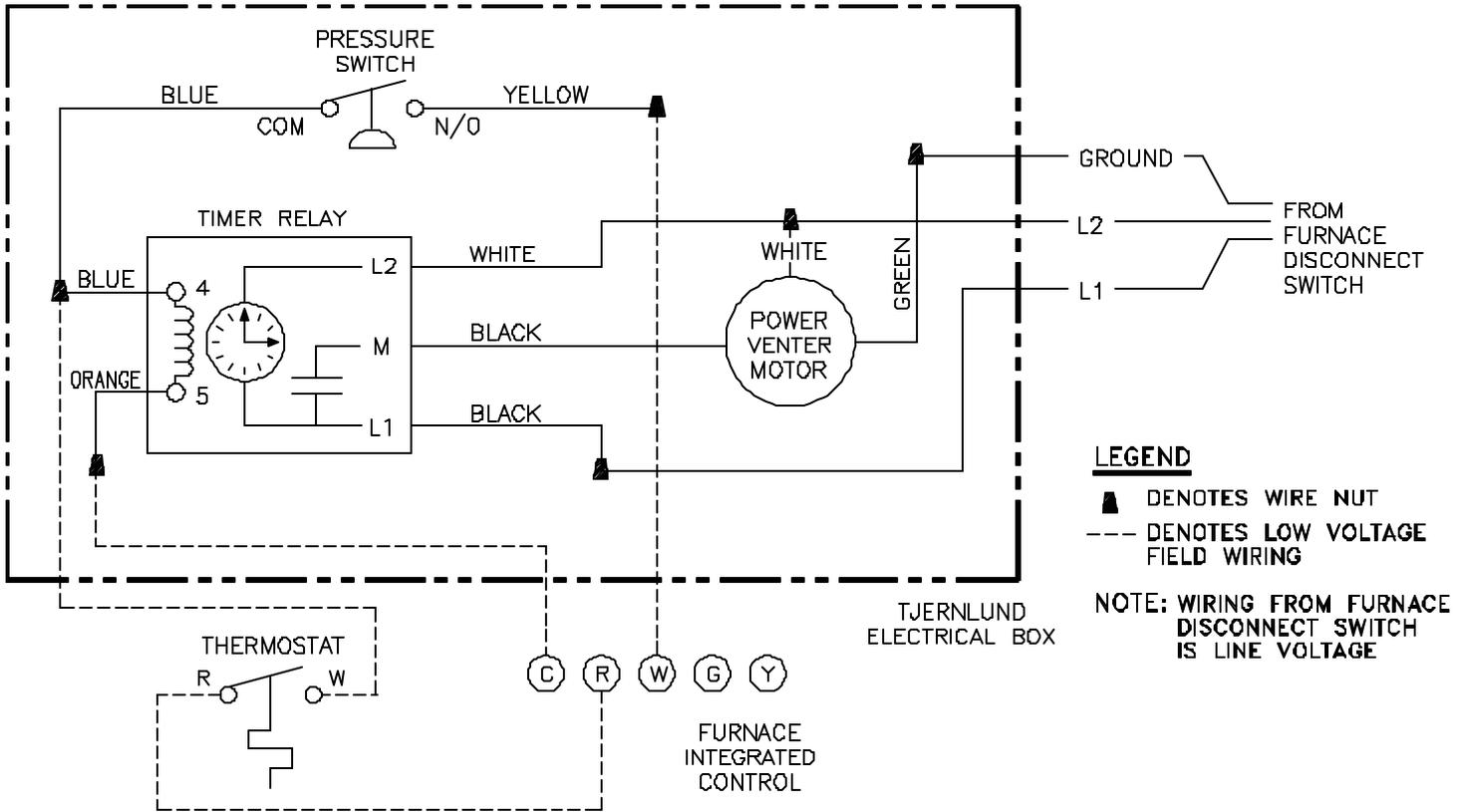
NOTE: When Power Venter is interlocked with thermostat wire all zones, circulators and limits as would normally be done if venting into a chimney.

If you are unable to wire the GPAK as outlined in these instructions, call Tjernlund's Customer Service Department toll free at 1-800-255-4208 for fast assistance.

WIRING GPAK-J/GPAK-1 WITH THERMOSTAT



WIRING GPAK-JT/GPAK-1T WITH THERMOSTAT



LEGEND

- ▲ DENOTES WIRE NUT
- DENOTES LOW VOLTAGE FIELD WIRING

NOTE: WIRING FROM FURNACE DISCONNECT SWITCH IS LINE VOLTAGE

OPERATION CIRCUIT CHECK

1. After all appliance and GPAK wiring is complete, establish 115V power to the appliance and Power Venter with the appliance thermostat/aquastat not calling for heat. NOTE: If using the GPAK-JT or GPAK-1T the Power Venter may operate when power is first established, wait until the Power Venter shuts off before continuing.
2. Adjust the appliance thermostat/aquastat to call for heat. At this point, the Power Venter should start. After a slight delay, the appliance burner should fire. The delay is caused by the Power Venter Fan Proving Switch. The delay will be no more than 4 seconds, if you are unable to detect a slight delay, contact Tjernlund Products, Inc. at 1-800-255-4208 for assistance.

- A) Wired to gas valve: When the Power Venter Fan Proving Switch closes, the circuit to the gas valve is completed.
- B) Wired to thermostat: When the Power Venter Fan Proving Switch closes, the furnace combustion relay is energized, Normal combustion sequence for the furnace begins: Induced draft furnace blower starts, its proving switch makes energizing ignition control and/or gas valve.

DO NOT OPERATE THE APPLIANCE WITHOUT THE FAN PROVING SWITCH WIRED INTO THE 24V APPLIANCE CIRCUIT!

3. Adjust the appliance thermostat/aquastat so that no heat is required. At this point the Power Venter and appliance should shut off. NOTE: If using the GPAK-JT or GPAK-1T, the Power Venter will continue to run for a non-adjustable time of approximately 45 seconds after the appliance burner shuts off.

COMBUSTION AIR

Adequate combustion air is vital for proper combustion and for safe venting. Likewise, for proper GPAK performance, adequate combustion air must be available to the appliance. Many installers assume adequate combustion air is present, especially in older homes. In some cases this is a false assumption, because many older homes have been made "tight" due to weatherization. Size the combustion air opening(s) into the appliance room as outlined NFPA 54/NFPA 211. Tjernlund's IN-FORCER™ engineered combustion air intakes provide a convenient, interlocked way to supply combustion air to the utility room. When installing a GPAK it is not necessary to supply any more combustion air than normally required when conventional venting.

SAFETY INTERLOCK/COMBUSTION AIR TEST

WARNING

The Power Venter Fan Proving Switch is designed to disable the appliance gas valve upon Power Venter failure only! It is not designed and cannot replace, regular vent system inspection, appliance servicing and combustion testing.

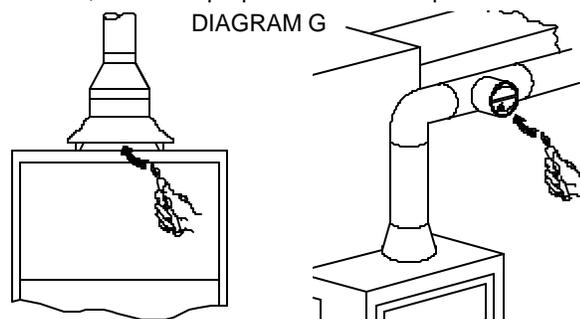
1. Close all doors and windows of the building. If the appliance is installed in a utility room or closet, close the entrance door to this room. Close fireplace dampers.
2. Turn on clothes dryer and all exhaust fans such as range hoods, bathroom exhausts and whole house fans to maximum speeds. (Do not operate a fan used strictly for Summer exhausting).
3. Following the appliance manufacturer's instructions, place the appliance in operation, set thermostat for continuous operation.
4. Allow fans and appliance to operate for 5 minutes.
5. Test for spillage at the appliance draft hood, draft control or draft diverter relief opening using the flame of a match, candle or smoke from a cigarette, cigar or pipe and determine the following:
 - A) The flame or smoke is being drawn into the draft hood, draft control or draft diverter.
 - B) The main burner is burning properly, i.e. no floating, lifting or flashback. Adjust the primary air shutter(s) and Power Venter air flow adjustment as required.
 - C) If the appliance is equipped with high and low flame controlling or flame modulation, check for proper main burner operation at low flame, (See Diagram G).

If the draw of the flame or smoke appears to be excessive, follow the "Air Flow Adjustment" procedure outlined on page 13.

6. Sign and date these instructions to verify that the safety interlock / combustion air test was completed. These instructions must remain on premises.

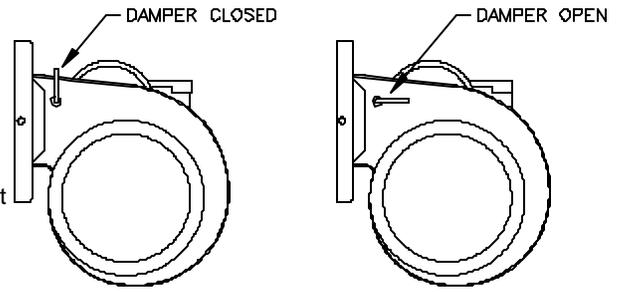
SIGN: _____

DATE: _____



AIR FLOW ADJUSTMENT

1. With all exhaust fans and appliance operating as instructed in “Safety Interlock/Combustion Air Test”, set the Air Flow Adjustment by loosening locknut and turning rod handle. **CAUTION: HANDLE MAY BE HOT, USE PLIERS TO MOVE HANDLE.** Position of rod handle indicates the position of Air Flow Adjustment inside housing.
2. Using pliers, move handle towards minimum draft setting until spillage is detected at draft hood relief opening, then re-open Air Flow Adjustment just enough to eliminate spillage.
3. Lock Air Flow Adjustment at desired setting by tightening locknut.
4. Return appliance, doors, windows, exhaust fans and fireplace dampers to their previous conditions of use.



MAINTENANCE

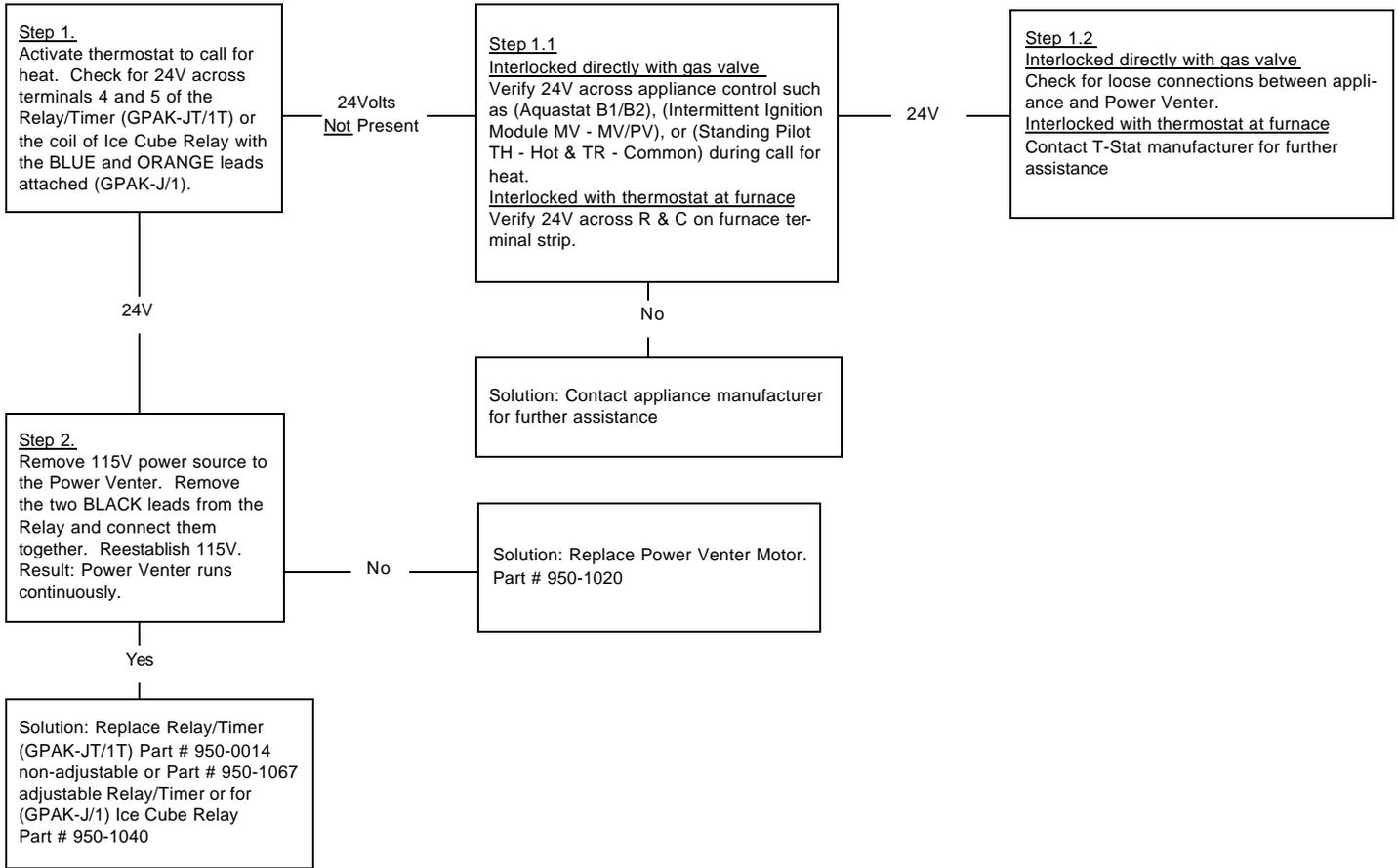
1. For optimum motor life, oil motor every six months with 2 drops of S.A.E. #20. The oil ports are located on the top of the motor. **Magnetek motors do not need to be oiled.**
2. The homeowner must semiannually inspect the Vent Hood and vent pipe for blockage, corrosion and leaks.
3. A vent system inspection must be performed annually by a qualified service agency. The inspection should include the operation circuit check, safety interlock test, combustion air test and a visual inspection of the complete vent system for corrosion, blockage or leaks. Any corrosion, blockage or leaks detected must be repaired or replaced immediately.

TROUBLESHOOTING

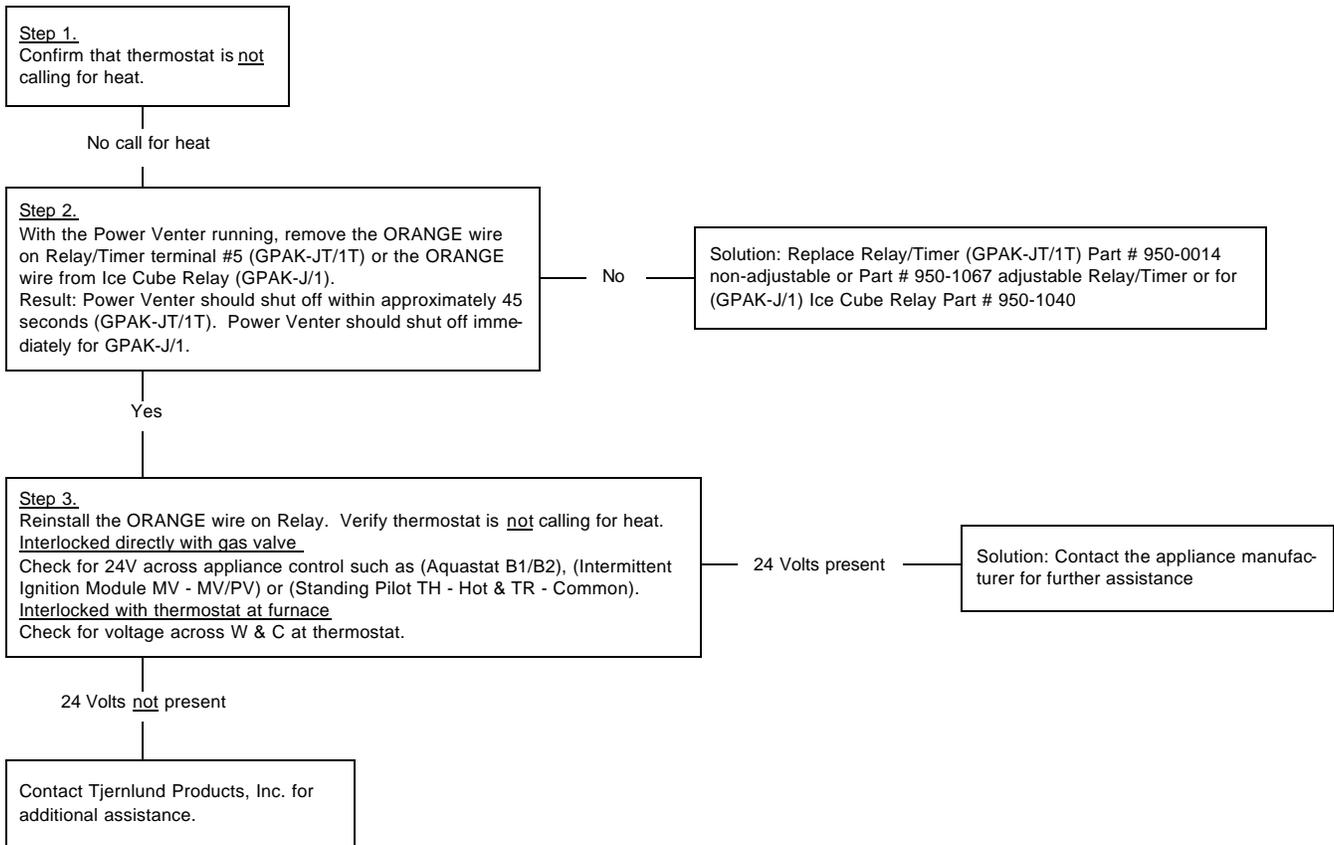
WARNING

The following guide is intended to be used if a problem occurs during the use of the GPAK side wall vent system. At several steps throughout the guide you will come in close contact with 115 Volts. **Extreme caution must be exercised to prevent injury.** If you are unable to determine the defective part with the use of this guide, call your Tjernlund distributor or Tjernlund Products direct at 1-800-255-4208 for further assistance.

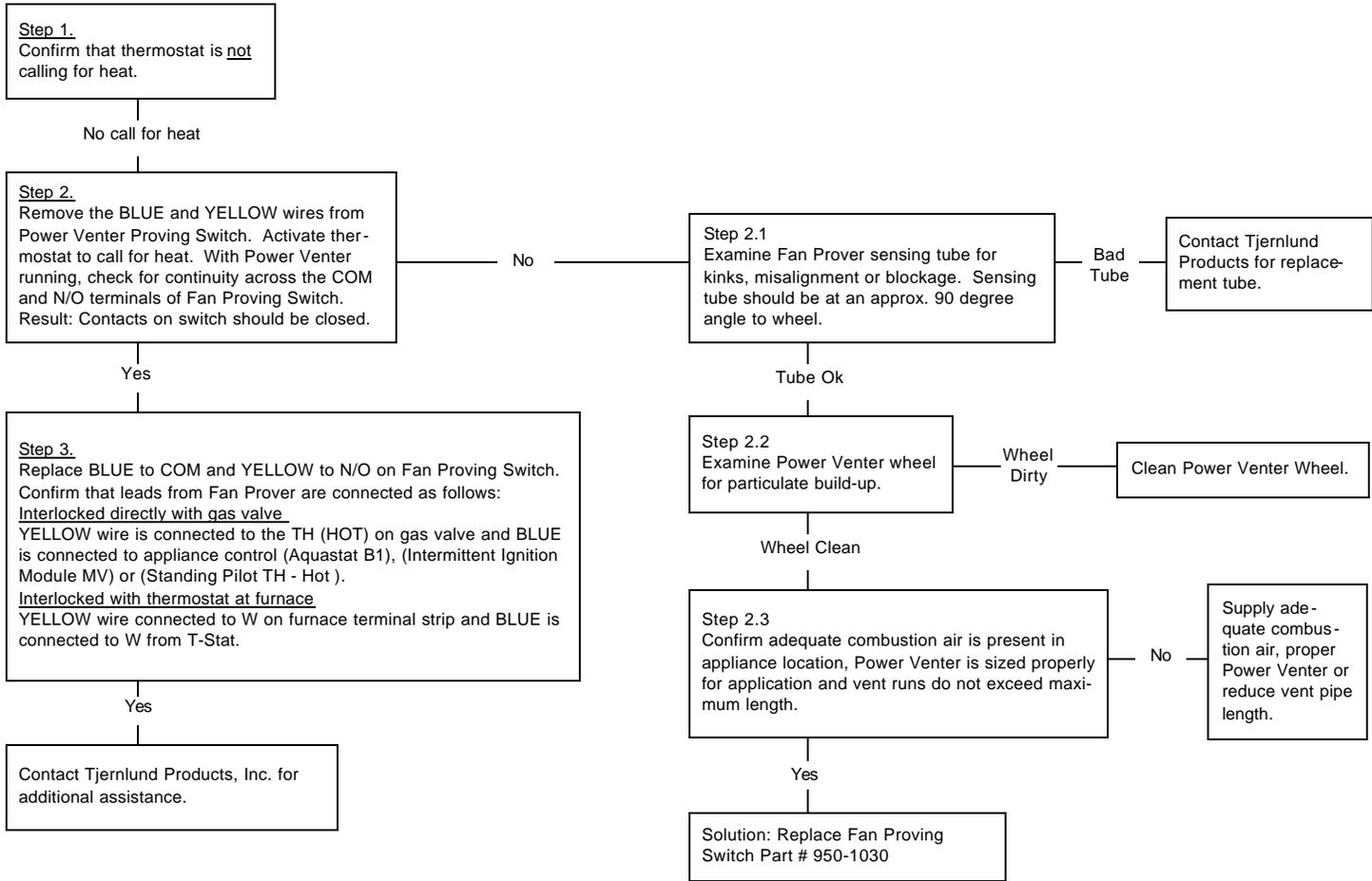
SYMPTOM 1: POWER VENTER DOES NOT RUN DURING CALL FOR HEAT



SYMPTOM 2: POWER VENTER RUNS CONTINUOUSLY / ERRATICALLY



SYMPTOM 3: POWER VENTER RUNS BUT APPLIANCE DOESN'T



HOW TO OBTAIN SERVICE ASSISTANCE

1. If you have any questions about your Power Venter or if it requires adjustment, repair or routine maintenance, we suggest that you contact your installer, contractor or service agency.
2. If you require technical information contact Tjernlund Products, Inc. at 1-800-255-4208.

When contacting Tjernlund Products, Inc., please have the following information available:

1. Model name of the Power Venter as shown on the label attached to Power Venter.
2. Name and address of installer and any service agency who performed work on Power Venter.
3. Date of original installation and dates any service work was performed.
4. Details of the problem as you can best describe them.

LIMITED PARTS WARRANTY AND CLAIM PROCEDURE

Tjernlund Products, Inc. warrants the components of its products for one year from date of installation. This warranty covers defects in material and workmanship. This warranty does not cover normal maintenance, transportation or installation charges for replacement parts or any other service calls or repairs. Products that are tampered with, damaged, or defective due to malfunctioning appliances are not covered under this warranty. This warranty DOES NOT cover the complete Power Venter if it is operative, except for the defective part.

Tjernlund Products, Inc. will issue credit to the original distributor or provide a free part to replace one that becomes defective during the one year warranty period. If the part is over 18 months old, proof of date of the installation in the form of the contractor sales/installation receipt is necessary to prove the unit has been in service for under one year. All receipts should include the date code of the Power Venter to ensure that the defective component corresponds with the complete unit. This will help preclude possible credit refusal.

- 1.) Follow troubleshooting guide to determine defective component. If unable to determine faulty component, contact your Tjernlund distributor or Tjernlund Products Technical Customer Service Department at 1-800-255-4208 for troubleshooting assistance.
- 2.) After the faulty component is determined, return it to your Tjernlund distributor for replacement. Please include Power Venter date code component was taken from. The date code is located on the Electrical Box coverplate. If Power Venter date code is older than 18 months you will need to provide a copy of the original installation receipt to your distributor. Credit or replacement will only be issued to a Tjernlund distributor after the defective part has been returned prepaid to Tjernlund.

REPLACEMENT PARTS

DESCRIPTION	PART NUMBER
Vent Hood*	VH1-4
Motor*	950-1020
Fan Prover*	950-1030
GPAK-J/GPAK-JT Wheel	950-1010
GPAK-1/GPAK-1T Wheel	950-1011
GPAK-J/GPAK-1 Relay	950-1040
GPAK-JT/GPAK-1T Relay/Timer ** (approx. 45 second non-adjustable delay)	950-0014
GPAK-JT/GPAK-1T Relay/Timer** (1 to 10 minute adjustable delay)	950-1067

* These parts are common to all GPAK's

** Either Relay/Timer is suitable for the GPAK-JT/GPAK-1T

WHAT IS NOT COVERED

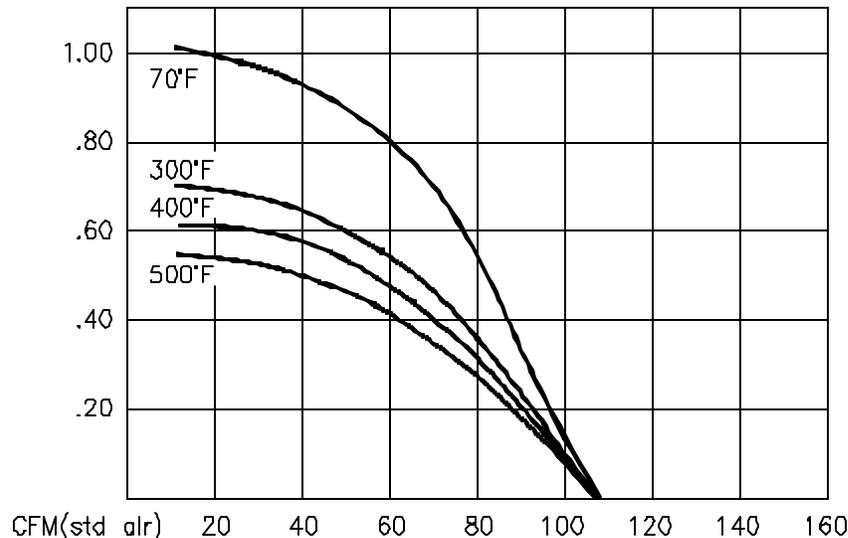
- Product installed contrary to our installation instructions
- Product that has been altered, neglected or misused
- Product that has been wired incorrectly
- Product that has been damaged by a malfunctioning or mistuned burner
- Any freight charges related to the return of the defective part
- Any labor charges related to evaluating and replacing the defective part

TJERNLUND LIMITED ONE YEAR WARRANTY

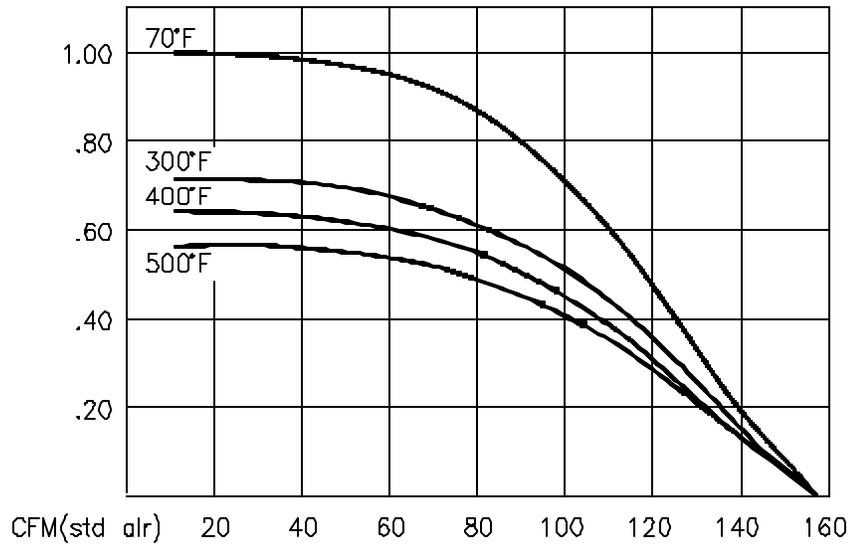
Tjernlund Products, Inc. warrants to the original purchaser of this product that the product will be free from defects due to faulty material or workmanship for a period of (1) year from the date of original purchase or delivery to the original purchaser, whichever is earlier. Remedies under this warranty are limited to repairing or replacing, at our option, any product which shall, within the above stated warranty period, be returned to Tjernlund Products, Inc. at the address listed below, postage prepaid. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF, AND TJERNLUND PRODUCTS, INC. EXPRESSLY DISCLAIMS LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF THIS PRODUCT. THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES AND NO AGENT IS AUTHORIZED TO ASSUME FOR US ANY LIABILITY ADDITIONAL TO THOSE SET FORTH IN THIS LIMITED WARRANTY. IMPLIED WARRANTIES ARE LIMITED TO THE STATED DURATION OF THIS LIMITED WARRANTY. Some states do not allow limitation on how long an implied warranty lasts, so that limitation may not apply to you. In addition, some states do not allow the exclusion or limitation of incidental or consequential damages, so that above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which may vary from State to State. Send all inquiries regarding warranty work to Tjernlund Products, Inc. 1601 9th Street, White Bear Lake, MN 55110-6794. Phone (651) 426-2993 • (800) 255-4208 • Fax (651) 426-9547.

PERFORMANCE CURVES

GPAK-J/GPAK-JT



GPAK-1/GPAK-1T



VH1-4 VENT HOOD MOUNTING TEMPLATE

1. Attach the Vent Hood Mounting Template to the interior of the wall the vent hood will be penetrating.
2. Verify that wall penetration will not come in contact with concealed wiring or plumbing. Using a 1/2" drill bit, drill two pilot holes where noted on the template. The drill bit must be long enough to penetrate to the building exterior.
3. Ensure that proposed vent termination clearances are met before attempting to cut opening through exterior wall.
4. Attach the template to the building exterior aligning the pilot holes on the template with the pilot holes drilled in step 2.
5. Using a reciprocating saw, cut an opening through the building siding, wall board, etc., following the appropriate lines of the template.
6. Slide the Vent Hood through the opening and fasten to exterior wall using provided screws.
7. Once Power Venter is completely installed and secured, apply a bead of exterior rated caulk between Vent Hood flange and exterior of building.

CUT OUT THIS SQUARE FOR THE VH1-4" VENT HOOD

