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THIS VENT SYSTEM HAS BEEN LISTED FOR USE WITH SPECIFIED RHEEM, RUUD, WEATHERKING AND HEAT CONTROLLER OIL FURNACES BY UL AND ULC. SEE FURNACE RATING PLATE FOR VERIFICATION.



INCLUDES NEW UC1
 UNIVERSAL CONTROL

MODEL SS1-R INSTALLATION INSTRUCTIONS

▲ Recognize this symbol as an indication of important Safety Information!

OWNER INSTRUCTIONS, DO NOT DESTROY

NOTE: FLUE GAS TEMPERATURES MUST NOT EXCEED 575°F AT VENT SYSTEM INLET.

▲ WARNING

THESE INSTRUCTIONS ARE INTENDED AS AN AID TO QUALIFIED, LICENSED SERVICE PERSONNEL FOR PROPER INSTALLATION, ADJUSTMENT AND OPERATION OF THIS UNIT. READ THESE INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING INSTALLATION OR OPERATION. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN IMPROPER INSTALLATION, ADJUSTMENT, SERVICE OR MAINTENANCE POSSIBLY RESULTING IN FIRE, ELECTRICAL SHOCK, CARBON MONOXIDE POISONING, EXPLOSION, OR PERSONAL INJURY OR PROPERTY DAMAGE.

**DO NOT DESTROY. PLEASE READ CAREFULLY AND
 KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.**

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SideShot® is a registered trademark of Tjernlund Products, Inc. for their Model SS1-R Vent System.

DESCRIPTION

The SS1-R is a mechanical vent system designed and listed for use with specified Rheem, Ruud, Weatherking and Heat Controller oil fired furnaces. The SS1-R automatically vents the flue gases away from the oil furnace to the outdoors. By combining outside air with high-tech insulation and maintaining required clearances, surrounding combustible materials remain at safe temperatures. A factory post-purge time is set at 2 minutes and is adjustable up to 16 minutes, see "Pre / Post-purge Settings" on page 4. The SS1-R features a safety system consisting of the integral UC1 Universal Control, a Fan Proving Switch and a High Limit temperature control. These devices monitor the SS1-R's performance and will interrupt the main burner if a venting malfunction is detected.

APPLICATION TABLE

Verify that the total BTU/hr. input of the heating appliance(s) fall within the proper category listed below. All BTU/hr. capacity ranges are based on a maximum of 10 linear feet of vent pipe with no more than 3 - 90° elbows. (Two 45° elbows are equivalent to one 90° elbow)

Flame Retention Oil Burner Input	Maximum No. of 90° elbows	Linear Feet
70,000 – 189,000 BTU/hr.	3	10

SPECIFICATIONS

Motor: 115/1/60, 3300 RPM, 212 watts, 2.28 FLA

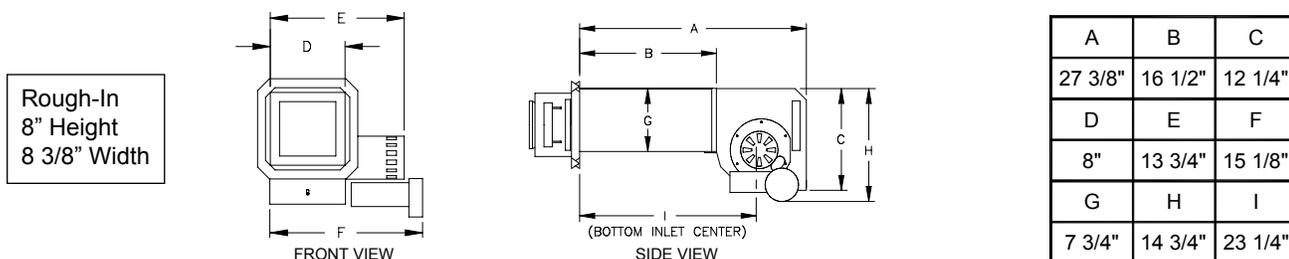
Fan Proving Switch: Non-adjustable set point of -.04" W.C.

High Limit: Manual reset, N/C contacts, open at 135°F ± 10°F.

UC1 Universal Control: See UC1 Universal Control Board Features on page 4.

Pre-Purge: Options (0, 5, 20, 35 seconds); **Post-Purge:** Factory set at 2 minutes, Options (0, 30 seconds or 1, 2, 4, 8, 16 minutes). See page 4 for Pre / Post-purge options.

Oil Solenoid Valve: ON - Off control of oil flow to burner; 3-8 second valve opening delay; 120 VAC, .115 Amps, 13.8 VA



GENERAL INFORMATION

These units have been factory tested and rated in accordance with AMCA standard 210, Test Code for Air Moving Devices and also rated in accordance with the following Canadian Standards: CAN/CSA - B140.0-M87 General Requirements For Oil Burning Equipment; CAN/CSA - B139-M91 Installation Code For Oil Burning Equipment; CAN3 - B255-M81 Mechanical Flue - Gas Exhausters.

Each SS1-R is electrically factory line tested before shipment. After opening carton, inspect thoroughly for hidden damage. Wheel should rotate freely. If any damage is found notify freight carrier and your distributor immediately and file a concealed damage claim.

INSTALLATION RESTRICTIONS

1. Do not install on condensing appliances. Use this device only on specified oil fired Rheem, Ruud, Weatherking & Heat Controller furnaces. Do not use with more than one furnace.
2. A barometric draft control must be used with the SS1-R.
3. Do not use single wall vent pipe in unconditioned or unheated spaces.
4. The SS1-R shall not be installed where flue gas temperatures exceed 575°F at its inlet. Flue gas temperature verification:
Measure temperature of flue gases at the inlet to the SS1-R at time of installation. Measure the temperature after the appliance and SS1-R operate for at least 15 minutes, allowing flue gas temperature to stabilize.

WARNING

Improper installation, adjustment, alterations, service or maintenance can cause injury, property damage or death. Refer to this manual. For assistance or additional information consult a qualified installer, service agency or the equipment supplier.

Do not exceed the recommended input range of the SS1-R. Under no circumstances shall the minimum draft adjustment be used for the larger input range of this product. Improper adjustment may result in the dispersion of flue products (carbon monoxide) into the building interior causing carbon monoxide poisoning or death.

If oil nozzle is changed or other equipment is added perform "Draft Adjustment Procedure" on page 14 again.

CAUTIONS

WARNING

Disconnect power supply from the oil furnace when making wiring connections and servicing the SS1-R. Failure to do so may result in personal injury and/or equipment damage.

1. The SS1-R must be installed by a qualified installer (an individual properly licensed and/or trained) in accordance with all local codes. In the absence of local codes, USA installations should be in accordance with the latest editions of the applicable National Fire Protection Agency (NFPA) code. These are NFPA 31 (Installation of Oil-Burning Equipment), and NFPA 211 (Chimneys, Fireplaces, Vents and Solid Fuel burning Appliances). In addition, USA installations must comply with the National Electrical Code. In the absence of local codes in Canada, installations must comply with CSA Std 139 (The National Building Code of Canada) and CSA Std 22.1 (The Canadian Electrical Code).
2. Plan the vent layout so that the code required clearances are maintained from plumbing, wiring and combustible materials.
3. The SS1-R motor shaft must be mounted horizontally to ensure proper operation of the Fan Proving Switch and prevent motor bearing wear.
4. Flue gas temperatures must not exceed 575°F at SS1-R inlet. Ambient temperature must not exceed 104°F.
5. Make certain the power source is adequate for the SS1-R requirements. Do not add the SS1-R to a circuit where the total electrical load is unknown.
6. "Safety Inspection of a Previously installed Appliance" must be completed when replacing a conventional chimney venting system or when SS1-R is installed on Rheem, Ruud, Weatherking or Heat Controller oil fired furnaces.
7. The SS1-R vent system, including vent pipe, must be inspected annually by a qualified individual.

***SAFETY INSPECTION OF A PREVIOUSLY INSTALLED OIL APPLIANCE**

(Perform prior to SS1-R installation)

The following procedure is intended as a guide to aid in determining that an appliance is properly installed and is in safe condition for continuing use.

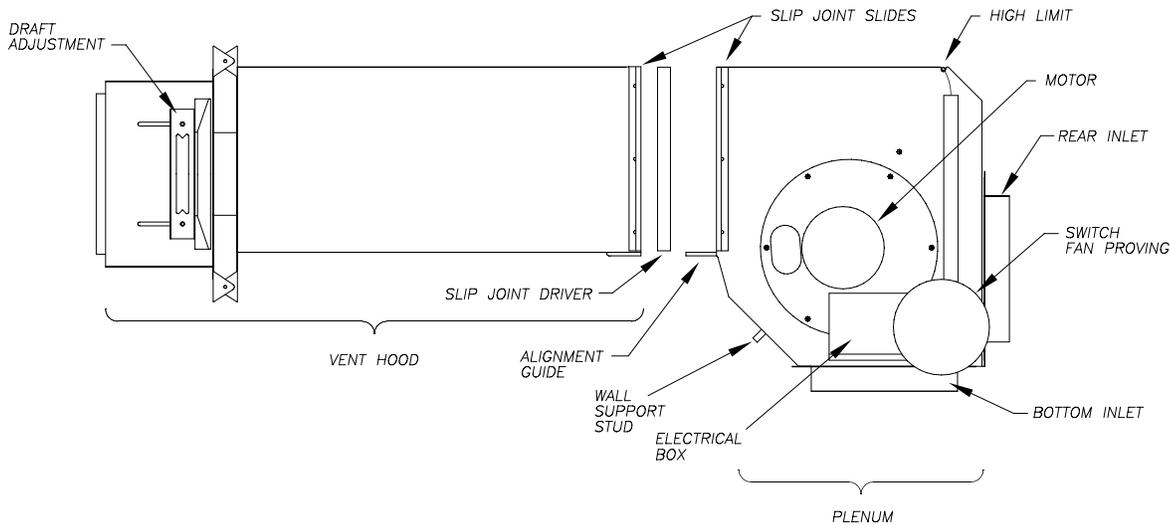
This procedure is based on central furnace installations and it should be recognized that generalized procedures cannot anticipate all situations. Accordingly, in some cases deviation from this procedure may be necessary to determine safe operation of the equipment.

- a. Install the SS1-R only on specified Rheem, Ruud, Weatherking & Heat Controller oil fired furnaces.
- b. Complete this procedure prior to any attempt at modifications of the appliance or installation of the SS1-R.
- c. If there is a condition which could result in unsafe operation, shut off the appliance and advise the owner of the unsafe condition.

The following steps should be followed in making the safety inspection:

1. Visually inspect the venting system and determine there is no blockage or restriction, leakage, corrosion or other deficiencies which could cause an unsafe condition.
2. Inspect burner and primary control for proper operation.
3. Inspect heat exchanger for cracks, openings or excessive corrosion. Check both the limit control and fan control for proper operation.

SS1-R TERMINOLOGY



LED STATUS & FAULT INDICATORS

LED INDICATOR LIGHTS

- LED #1 (Amber) Appliance call for heat.
- LED #2 (Green) Safety circuit through P1 & P2 (SS1-R Limit & Fan Prover) is verified "Open" upon start-up. Indicates Venter prover is closed during run cycle. Solenoid valve is energized with contact closure from terminal 3 to 4.
- LED #3 (Green) Power switched to SS1-R motor & burner motor from L to MTR & M.
- LED #4 (Red) Status / Fault indicator.
- LED #5 (Red) 115 VAC power supplied to board. Also used as a status indicator.

LED STATUS INDICATORS

- LED #4 & #5 (Red) Flashing Alternately = Venter in Pre-purge. (Pre-Purge options 0, 5, 20, 35 seconds)
- LED #4 & #5 (Red) Flashing in Unison = Venter in Post-Purge. (Post-Purge options 0, 30 seconds or 1, 2, 4, 8, 16 minutes)
- LED #4 Flashing Continuously* = Fan Prover opened for more than 10 seconds during burner cycle. (Venter will run for 10 minutes, attempting to make Fan Prover)

LED FAULT INDICATORS

Fault conditions are indicated by counting the number of times LED #4 (Red) flashes.

- LED #4 Flashes 2 Times Fan Prover was in electrically closed position prior to venter operation.
- LED #4 Flashes 3 Times* Fan Prover does not close within 60 seconds after call for heat.
- LED #4 Flashes 4 Times* Fan Prover did not re-close after 10 minutes of Venter operation.
- LED #4 Flashes 5 Times* Fan Prover opened for more than 10 seconds during burner cycle but closed within 10 minutes.

* Investigate causes of Fan Prover not making, i.e; Firing burner at capacities or temperatures exceeding Venter limits, excessive vent pipe runs, high winds, plugged / kinked Fan Prover sensing tube or a faulty Fan Prover. Reset SS1-R High Limit. If Limit was tripped and SS1-R fires, investigate cause of high heat.

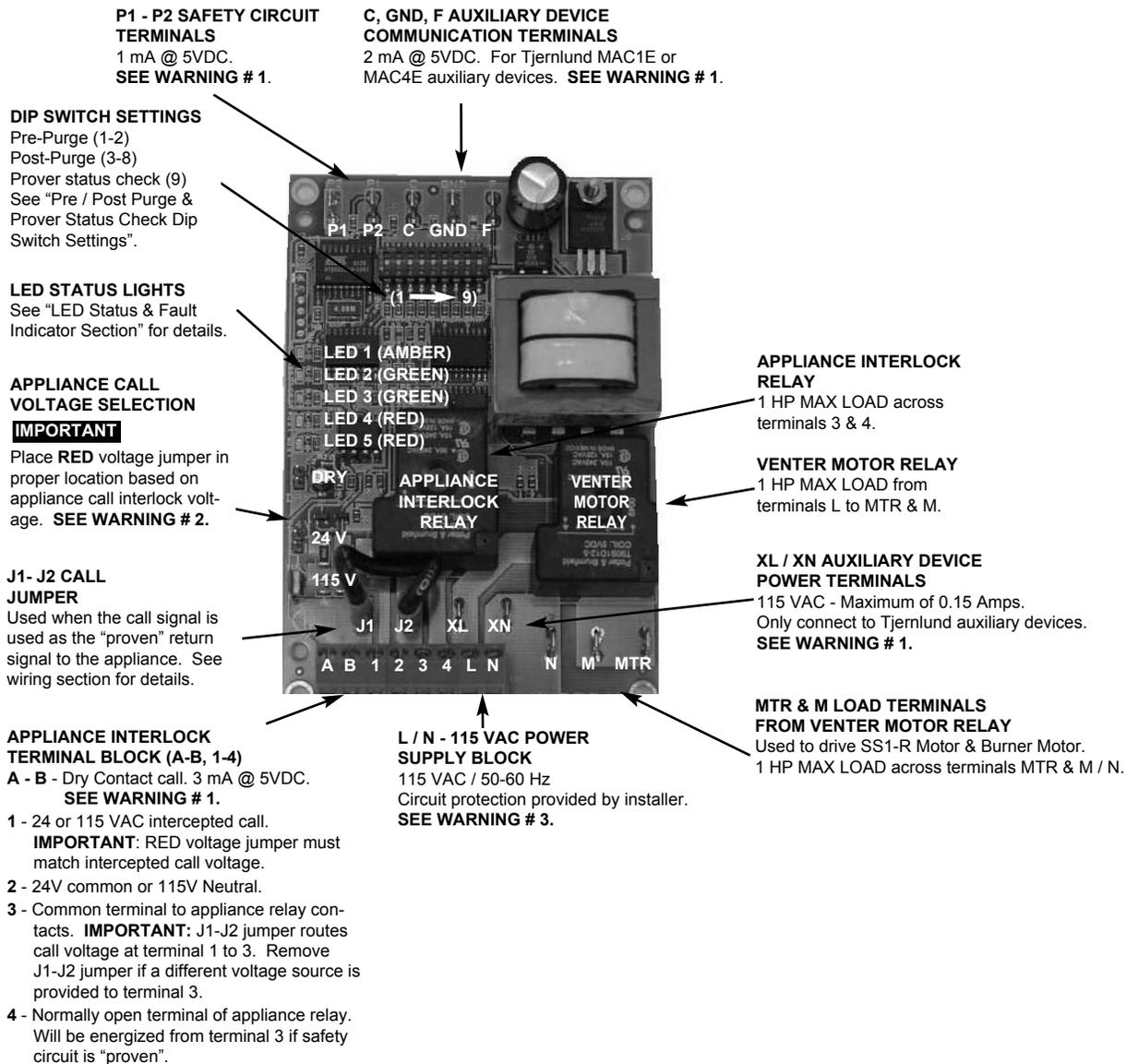
IMPORTANT: Fault codes will automatically be displayed after a fault condition occurs. If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and the fault will be stored in memory instead of displayed. Any new fault will replace any previous fault.

CHECKING MEMORY FOR LAST FAULT CODE

IMPORTANT: Prior to accessing the fault code memory, note the settings of the dip switches so that they can be returned to their original Pre / Post-Purge positions. When power is supplied to the UC1 use caution when moving dip switches.

The last fault code can be retrieved at any time by setting all dip switches 1-8 to the up, or "on" position. The last fault code, or lack thereof, will be indicated by counting the number of times LED #4 flashes. By moving any of the dip switches back to their original position, the fault code will be cleared. **NOTE:** The UC1 board must have its 115 VAC power supply present when any of the (1-8) dip switches are moved back to their original position for the fault code to clear.

SS1-R WITH INTEGRAL UC1 UNIVERSAL CONTROL BOARD FEATURES



⚠ WARNING

- # 1. Power supplied by board. Do not supply power to this area or control damage may result.
- # 2. Do not supply power to the appliance interlock block with the call selector in the "DRY" position. Control damage may result if power is supplied.
- # 3. Circuit protection must be provided by the installer. 16 Amps is the maximum current allowed for this device at terminal L. A 15 Amp circuit breaker is recommended.

PRE / POST PURGE AND PROVER STATUS CHECK DIP SWITCH SETTINGS

⚠ WARNING

Remove power to SS1-R and heating equipment when installing, servicing or changing dip switch settings. Failure to do so may result in personal injury and/or equipment damage. LED #5 (RED) should not be on if 115 VAC supply power is removed from the control.

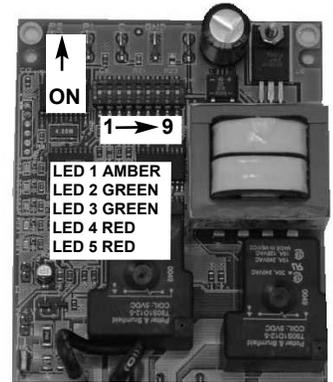
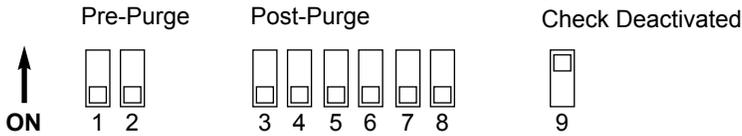
Pre-purge

Used for longer vent runs to get draft fully established throughout the vent system prior to burner ignition. Also beneficial for negative pressure prone environments. **IMPORTANT:** Nuisance equipment lockouts may occur if our pre-purge is running in conjunction with and is longer than any equipment timing circuit. Pre-purge settings must be shorter than burner control lockout time unless wired prior to burner control timing circuit (i.e. aquastat / thermostat).

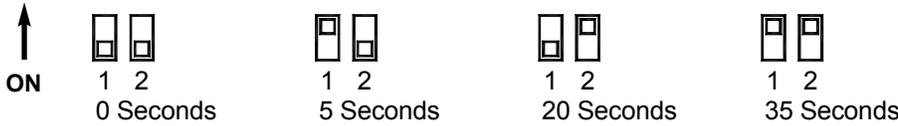
Post-purge

A Venter post-purge has been factory set at 2 minutes. Confirm that dip switch #5 is in the up or "on" position. Oil fired equipment requires that the post-purge be long enough to eliminate post cycle nozzle drip odor. A longer post-purge may be necessary for longer vent runs or high heat retention, refractory lined combustion chambers.

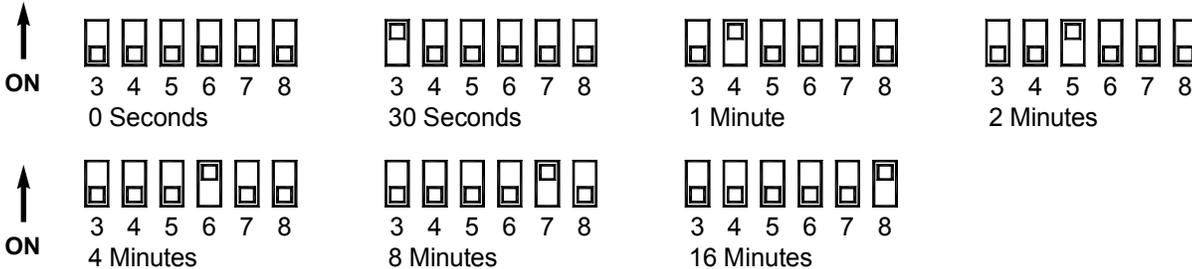
DIP SWITCH NUMBERING



PRE-PURGE SETTINGS (SEE "PRE-PURGE", ON PAGE 4 PRIOR TO SETTING)



POST-PURGE SETTINGS (SEE "POST-PURGE", ON PAGE 4 PRIOR TO SETTING)



P1 & P2 PRE-CYCLE FAN PROVER STATUS CHECK

Pre-Cycle Prover Status Check Deactivated The Pre-Cycle Prover Status Check is deactivated from the factory on the SS1-R. Because of the low set point of the SS1-R Fan Prover (as low as .03" w.c.) cross winds may cause the Fan Prover to close prior to a call for heat. Activating the Prover Status Check on the SS1-R may cause nuisance lockouts.

PLENUM AND VENT HOOD CLEARANCE FROM COMBUSTIBLES

With an inlet flue gas temperature of 575°F or below, the SS1-R has been Listed for the following clearances from combustible materials:

IMPORTANT

Vent Hood and top of Plenum: Zero Clearance
 Plenum front and sides: 1/2 inch
 Plenum rear: 3 inches

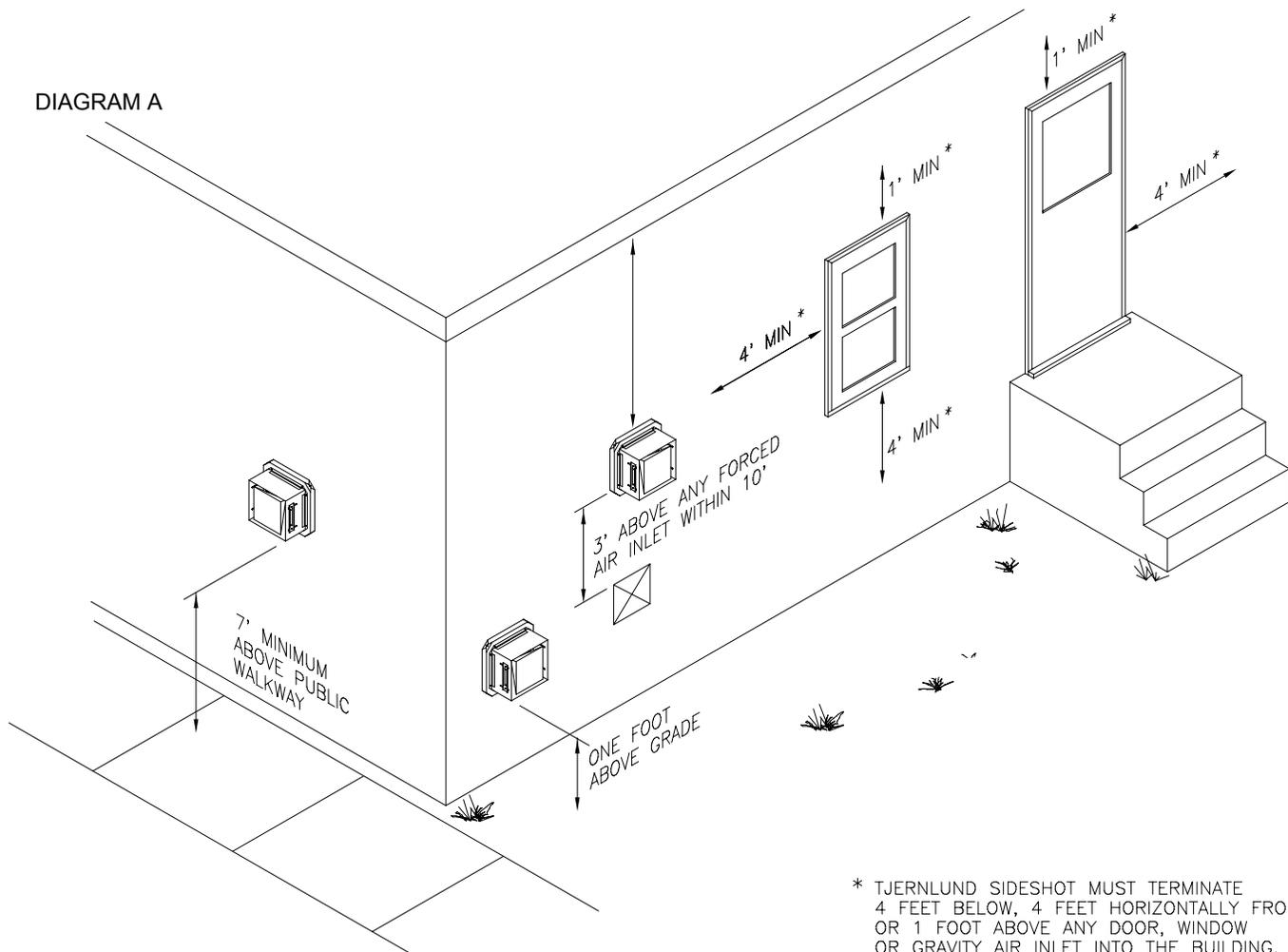
TERMINATION CLEARANCES FOR U.S. INSTALLATIONS

Install the SS1-R according to the requirements of the National Fire Protection Association #31, #54 and #211 as follows, (See Diagram A):

- The exit terminals of mechanical draft systems shall not be less than 7 feet above grade when located adjacent to public walk ways.
- A venting system shall terminate at least 3 feet above any forced air inlet located within 10 feet.
- The venting system shall terminate at least 4 feet below, 4 feet horizontally from or 1 foot above any door, window or gravity air inlet into any building.
- The bottom of the vent terminal shall be located at least 12 inches above grade.
- Arrange the exit terminal so that the flue gases are not directed so as to jeopardize people, overheat combustible structures or enter buildings.
- Not to be less than 2 feet from an adjacent building.

The SS1-R is also Listed to terminate a minimum of 12" below, above or horizontally from a soffit, deck or adjacent sidewall.

It is not recommended for the SS1-R to be terminated on a wall that faces the direction of the prevailing winds. Backdrafts by severe winds can cause oil odors to remain in the structure and/or interrupt heating equipment operation.



TERMINATION CLEARANCES FOR CANADIAN INSTALLATIONS

The SS1-R has been CSA Listed according to the requirements of "Mechanical Flue-Gas Exhausters" CSA Std B255-M81 and the "Installation code for Oil burning Equipment" CSA Std B139-M91. (See Diagram. A1)

- A venting system shall not terminate underneath a veranda, porch, or deck, or above a paved sidewalk or a paved driveway that is located between two buildings, and that serves both buildings.
- The exit terminals of mechanical draft systems shall not be less than 2.13m (7ft) above grade when located adjacent to a paved sidewalk or driveway.
- A venting system shall not direct flue gases towards brickwork, siding, or other construction, in such a manner that may cause damage from heat or condensate from the flue gases.
- A venting system shall not direct flue gases so as to jeopardize people, overheat combustible structures, or enter buildings.

A venting system shall not terminate within 1.8 m (6ft) of the following:

- A window, door or mechanical air supply inlet of any building, including soffit openings
- A gas service regulator vent outlet
- A combustion air inlet
- A property line
- A direction facing combustible materials or openings of surrounding buildings

A venting system shall not terminate within 1m (3ft) of the following:

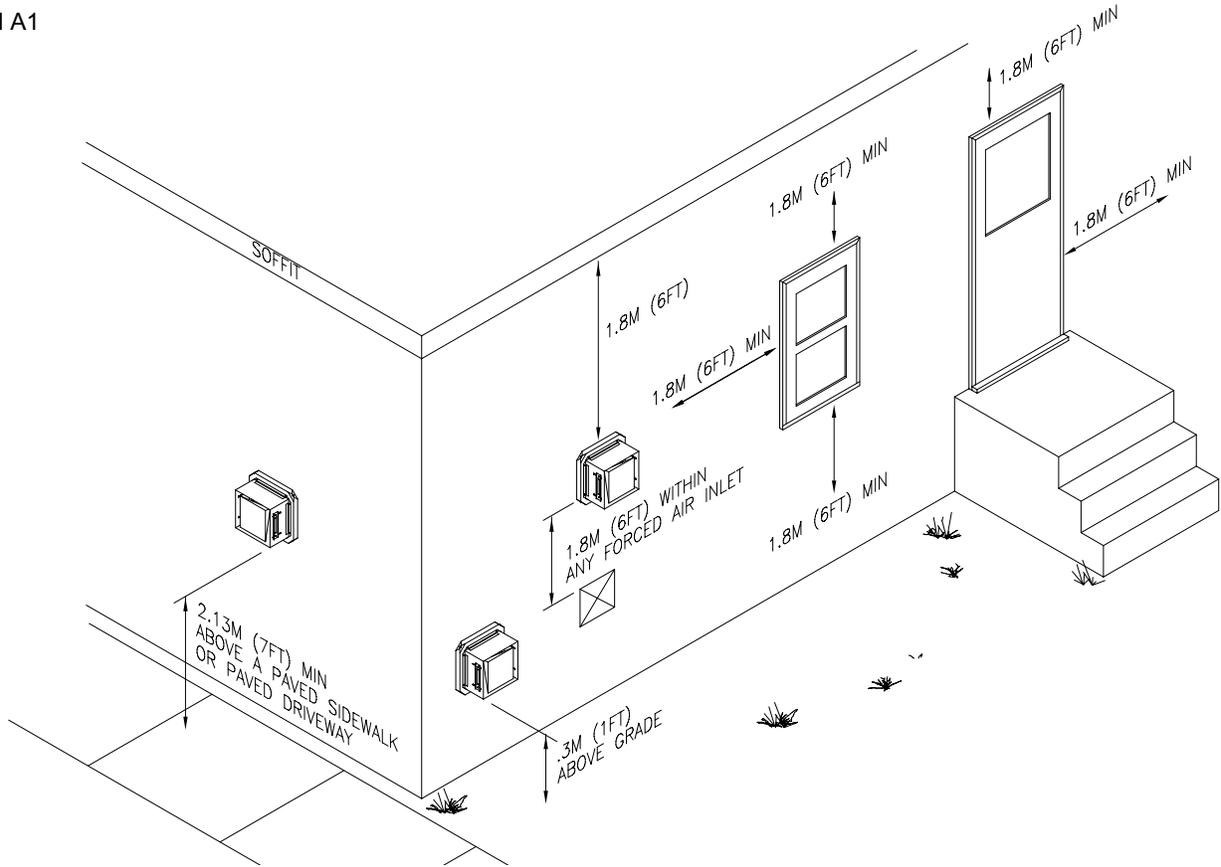
- Above a gas meter/regulator assembly within 1m (3ft) horizontally of the vertical centreline of the regulator
- A oil tank or an oil tankfill inlet
- The inside corner of an L-shaped structure

A venting system shall not terminate within .3m (1ft) of the following:

- Above grade level or any surface that may support snow, ice, or debris

It is not recommended for the SS1-R to be terminated on a wall that faces the direction of the prevailing winds. Backdrafts by severe winds can cause oil odors to remain in the structure and/or interrupt heating equipment operation.

DIAGRAM A1



INSTALLATION

Tools required:

- Reciprocating Saw
- Drill and 1/8", 1/4", 1/2" Bits, 1" hole saw
- Blade Screwdriver
- Wire Cutter/Stripper
- Tube Cutter

- 1/2", 7/16", 5/8" Wrench
- 1/4" Masonry Drill Bit
- 1/4", 5/16", 11/32" Nut Driver/Socket
- Hammer

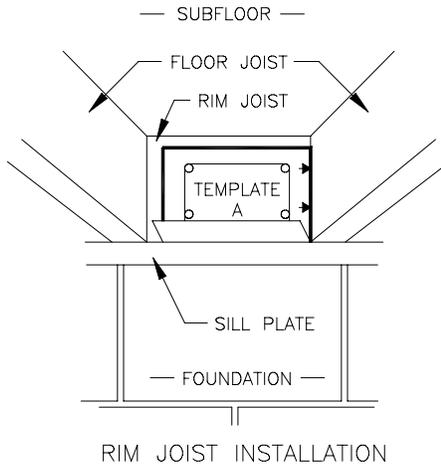
Materials required:

- Vent Pipe
- Wire
- Wire Nuts
- 1" Strain Reliefs
- Electrical Conduit

INSTALLING VENT HOOD TERMINUS

1. a) Fold template A along dashed line and attach in between the floor joists ensuring that it is snug against the sill plate and right hand floor joist. Follow same procedure if floor trusses are used, (See Diagram B).
- b) If the SS1-R is not being installed between floor joists, attach the template to the wall it will be exiting ensuring it is level.

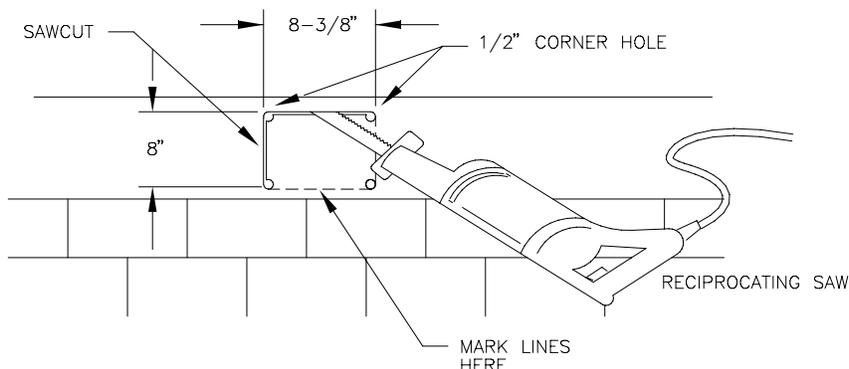
DIAGRAM B



Rough-In
8" Height
8 3/8" Width

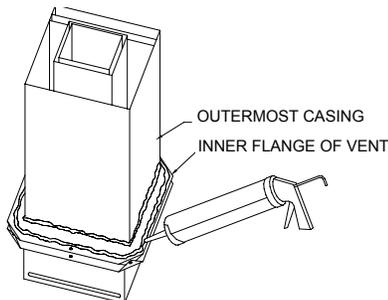
- Using 1/2" bit, drill pilot holes noted on each side of the template from inside through rim-joist, wall board, siding, etc., keeping drill bit perpendicular to the wall. 1/2" bit must be long enough to penetrate through exterior.
- Remove template from rim-joist and attach to building exterior, aligning pilot hole markings on template with holes previously created in Step #2.
- Drill the four corner holes noted on the template through the building exterior. Remove the template and mark lines from the **outside** edge of the holes drilled, forming a rectangle.
- Using reciprocating saw and appropriate blade, cut a rectangular opening through the rim joist, wall board, siding, etc., on the lines marked in step 4. The rectangular opening should be no larger than 8-3/8" in width by 8" in height, (See Diagram C).

DIAGRAM C

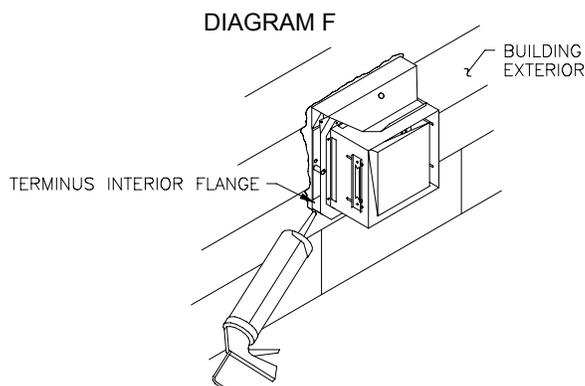
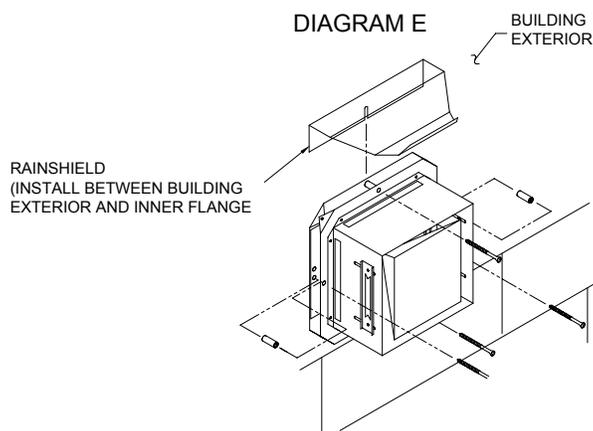


- Knock out block material exposing rectangular opening through the wall.
- Apply two beads of exterior rated caulk approximately 3/8" in width at the seam of the outermost casing of the Vent Hood and the inner flange of the Vent Hood Terminus, (See Diagram D).

DIAGRAM D



- Slide the Vent Hood through the wall while taking care installing the rain shield as shown, (See Diagram E). The nuts located on the Vent Hood outermost casing should be facing up when sliding it through the wall. Mount Vent Hood to the exterior using four #8 x 3" wood screws and spacers provided, (See Diagram E). Wall anchors are provided for installation into masonry wall.

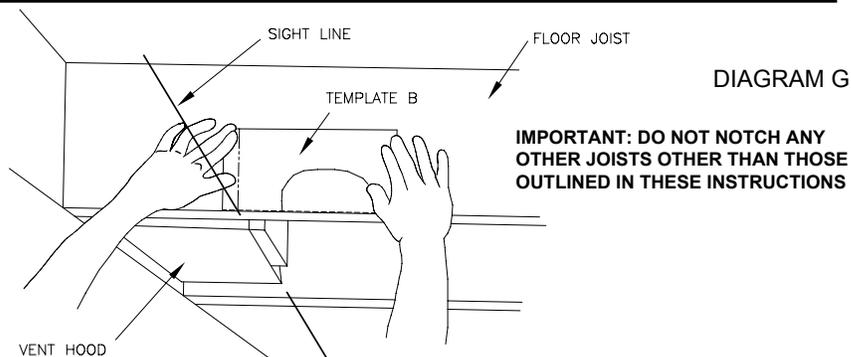


- Connect the Plenum to the Vent Hood of the SS1-R following the steps on pages 9, 10.
- After the SS1-R is completely installed, apply a bead of exterior rated caulk between the Vent Hood Terminus inner flange and the exterior of the building, (See Diagram F).

INSTALLING PLENUM

Depending on building construction, it may be necessary to notch out a section of the floor joist to provide proper clearance for the SS1-R motor, (See Diagram G).

1. Attach Template B to the floor joist that is to be notched, aligning the sight line noted on the template with the end or the outside casing of the vent hood.
2. Cut out notch on line shown on the template.

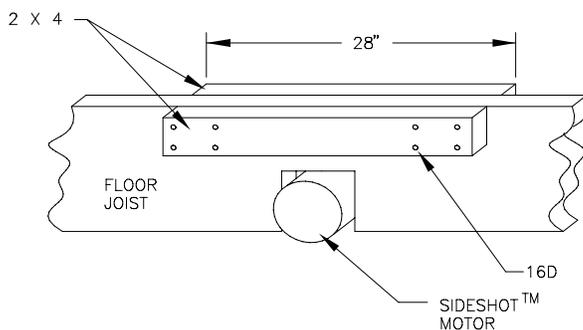


NOTCH BRACING

It is recommended and local codes may dictate that the joist be reinforced as outlined below. Bracing of the rim joist is not necessary.

1. Cut two 2 x 4 pieces of wood 28 inches in length.
2. Center both pieces on each side of the floor joist above the notch and drive 8 16D or larger nails into each piece, (See Diag. H).

DIAGRAM H



CONNECTING THE PLENUM TO THE VENT HOOD

NOTES: Cut any nails which are protruding downward from the subfloor that may come in contact with the SS1-R. Place both slip joint drivers in your pocket before continuing.

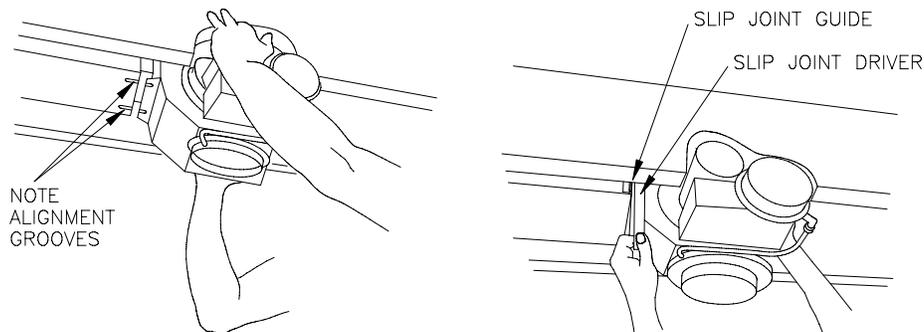
⚠ WARNING

Minimum clearances from the Plenum to any combustible materials must be maintained as listed on page 5. Failure to do so can cause a fire or explosion resulting in property damage, personal injury or death.

Note: Blower - Motor/Wheel assembly can be removed to make Plenum section easier & lighter to install. Refer to Removal and Replacement of Motor/Wheel Assembly, Page 18.

1. Connect the Plenum to the Vent Hood by aligning both grooves on the bottom of Plenum with both grooves on the bottom of the Vent Hood. The Plenum is designed to slide into the Vent Hood, (See Diagram I).

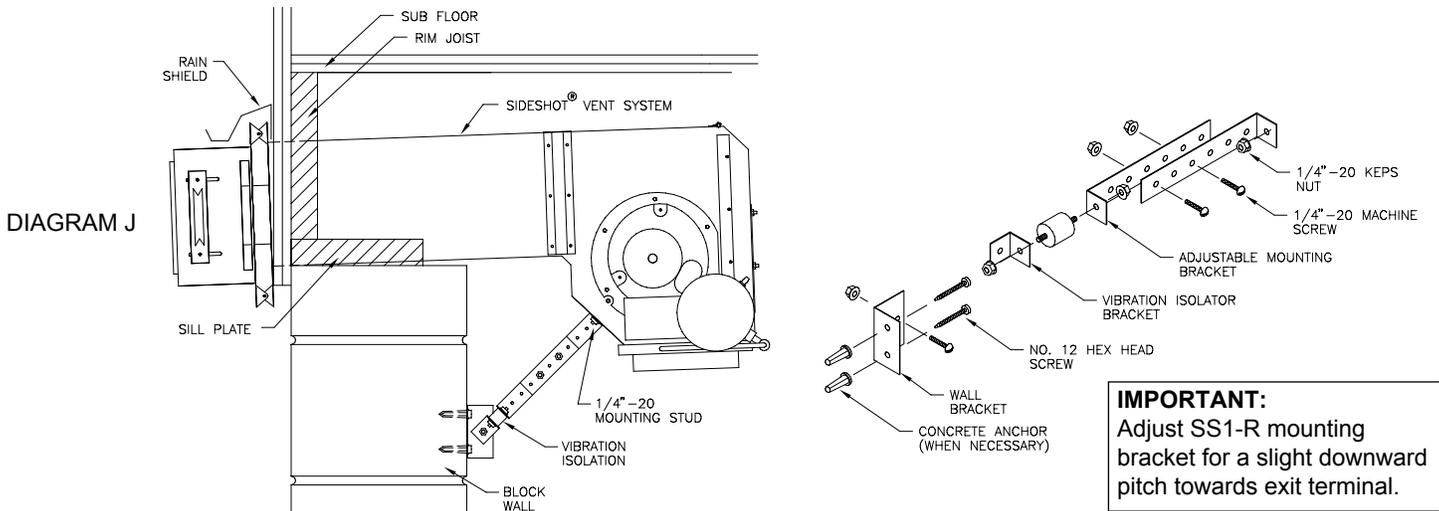
DIAGRAM I



2. Gently slide the Plenum into the Vent Hood until the slip joint guides located on each side of the Plenum are in contact with each other.
3. Slide the slip joint drivers from the bottom upward over the the slip joint guides as far as possible by hand. A hammer may be used to tap the slip joint drivers to their final position. Start the slip joint drivers on the slip joint guides with the embossed end facing down. Do not force slip joints past embossing.

INSTALLATION OF WALL SUPPORT BRACKET

1. To prevent damage to the SS1-R, temporarily support the bottom of the plenum (prop on ladder) while assembling the wall support bracket. Assemble the wall support bracket as shown, (See Diagram J).
2. Using the prepunched holes, adjust the wall support bracket so that a **slight pitch** is maintained for water drainage, (See Diagram J).
3. Use the prepunched holes on the wall bracket as a template to mark holes to be drilled into the side wall for mounting screws.
4. a) If installing the bracket into a wood wall, drill 2 pilot holes at each point established in step 3 with a 1/8" drill bit approximately 1" deep and install the screws provided to secure the bracket to the wall.
 b) If installing the bracket into a masonry wall, drill 2 holes at each point established in step 3 with a 1/4" masonry drill bit approximately 1" deep. Tap the masonry anchors into the holes drilled in step 4. Screw the wall bracket onto the wall.
5. Connect the other end of wall support bracket to the stud on the plenum using the supplied 1/4"-20 keps nut, (See Diagram J).



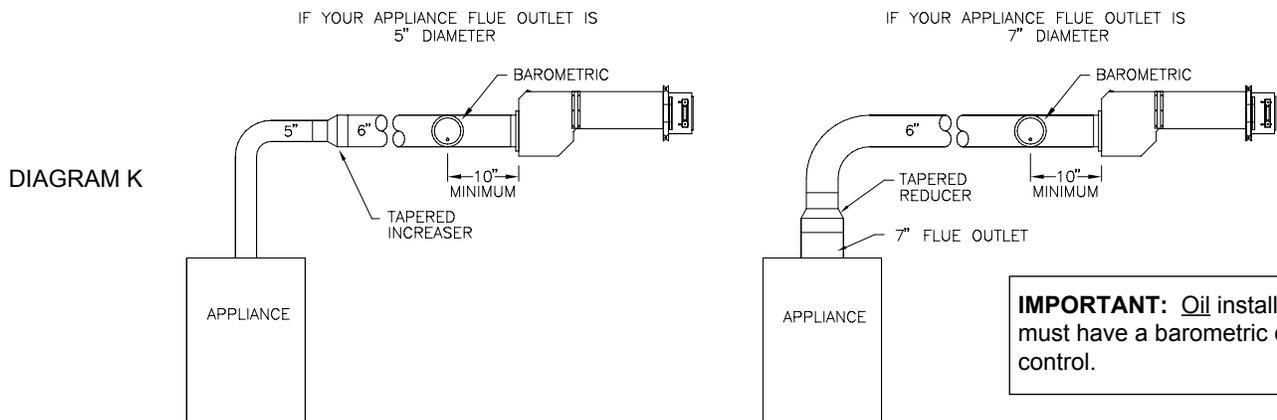
INSTALLATION OF VENT PIPE

Single wall vent pipe is not allowed in unconditioned or unheated space. When installing the SS1-R vent system, a barometric draft damper control must be used. Install the barometric draft damper as close as is practical to the SS1-R with the center line of the barometric damper not closer than 10 inches to the SS1-R inlet. Always install the draft damper in a 6" section of pipe. The general venting configurations are shown in diagram K. The SS1-R vent system is designed to accept 6" single wall, type "L" or type "A" vent pipe. When installing the vent system, it will be necessary to use the tapered reducers or increasers as shown.

Determine which inlet of the SS1-R will allow for the least amount of elbows to the furnace. When using single wall pipe, a minimum clearance of 18" must be maintained between the vent pipe and combustible materials and the vent pipe must be exposed to view for its entire length. If this clearance cannot be maintained, type "L" or type "A" vent may be used according to its listing and vent pipe manufacturers instructions.

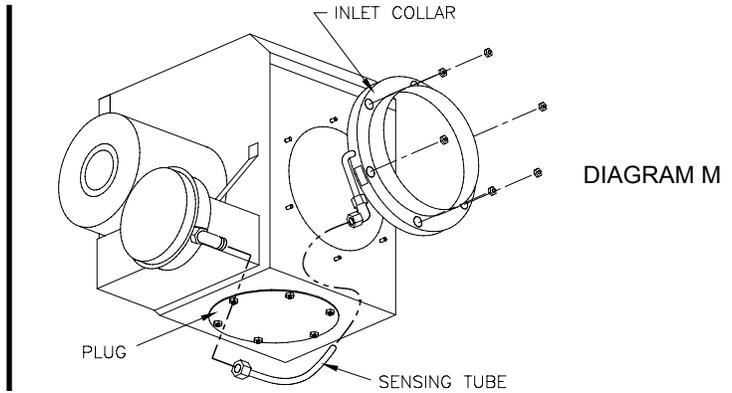
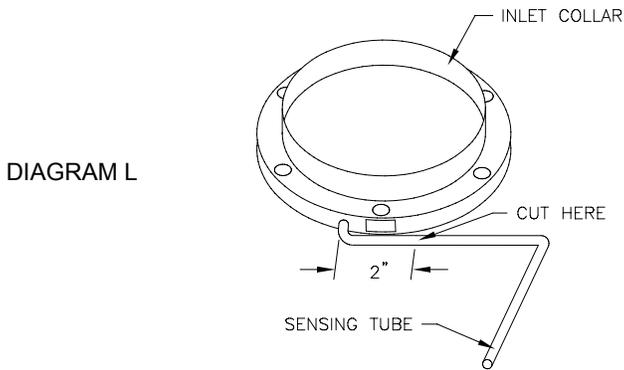
A maximum of 10 linear feet of vent may be used to connect the SS1-R to the furnace. No more than three 90° elbows may be used (two 45° elbows will be considered equivalent to one 90° elbow).

The SS1-R vent system is shipped from the factory with the plug connected to the rear and the vent pipe inlet collar connected at the bottom. If using the bottom inlet, read the section entitled "Vent Pipe Clamp Assembly", page 11. If the installation requires the use of the rear inlet, follow the steps in the section entitled "Vent Pipe Inlet Collar Conversation", page 11 to move the vent pipe inlet collar from the bottom to the rear.



VENT PIPE INLET COLLAR CONVERSION

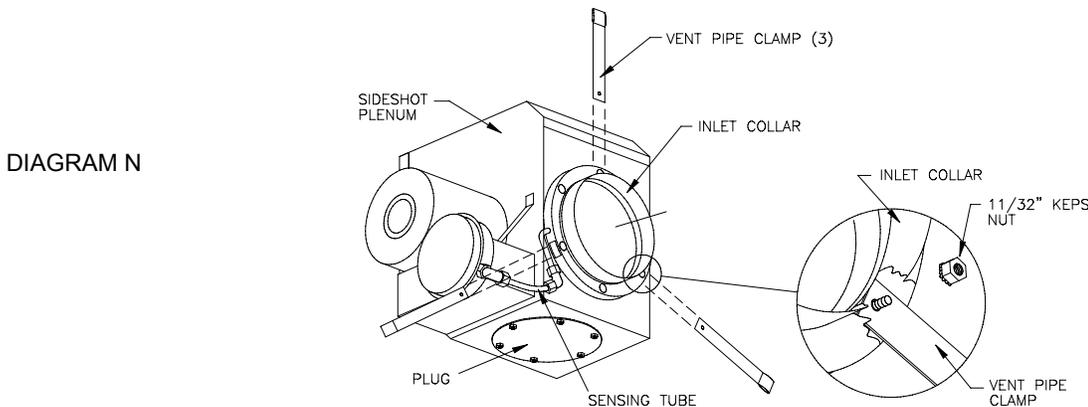
1. Remove the plug from rear inlet port by unfastening the 6 nuts that secure it to the Plenum. Keep the plug & nuts for later use.
2. Remove the sensing tube from the Fan Proving Switch by loosening the plastic compression fitting.
3. Remove the vent pipe inlet collar from the bottom port by unfastening the 6 nuts that secure it to the plenum. Keep the nuts for later use.
4. Using a tube cutter, cut the sensing tube 2" from the elbow directed at the vent pipe inlet collar, (See Diagram L). Discard the cut off section of metal tube.



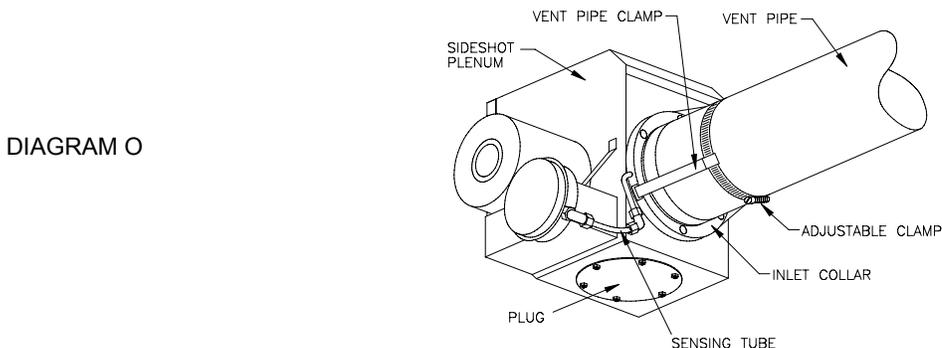
5. Attach the vent pipe inlet collar to the rear inlet port making sure that the sensing tube is orientated as shown, (See Diagram M). NOTE: Alignment marks on the inlet collar and plenum casing must match.
6. Attach 90° compression fitting to the short tube on the inlet collar.
7. Using the "soft" aluminum tubing, connect the Fan Proving Switch to the inlet collar. Take care not to crimp the tubing.
8. Install the plug removed in step 1 over the bottom inlet port, tightening securely.

VENT PIPE CLAMP ASSEMBLY

1. Attach the three vent pipe clamps to the inlet collar, (See Diagram N). NOTE: The following diagrams show the use of the rear inlet. The same steps will apply if using the bottom inlet.



2. Bend each vent pipe clamp so it conforms to the outside diameter of the vent pipe being used, (See Diagram O)
3. Route the adjustable clamp through the openings at the opposite end of the legs.
4. Slide the vent pipe over the inlet collar of the SS1-R.
5. Tighten the adjustable clamp around the vent pipe, (See Diagram O).



All wiring from the SS1-R to the appliance must be appropriate Class 1 wiring as follows: installed in rigid metal conduit, intermediate metal conduit, rigid non-metallic conduit, electrical metallic tubing, Type MI Cable, Type MC Cable, or be otherwise suitably protected from physical damage.

PREPARATION FOR SYSTEM WIRING

▲ WARNING

Make sure all power is disconnected from the furnace before attempting to install the SS1-R. Failure to do so can cause electrical shock resulting in personal injury or death.

INSTALLATION OF OIL SOLENOID VALVE (DIAGRAM P)

1. Apply pipe sealant to the Elbows and attach the Elbows to the valve in the positions shown.
2. Place the 1/2" Chase Nipple through the Cad Cell housing with the 7/8" Grounding Lockwasher on the outside of the housing as shown below.
3. Thread the Chase Nipple into the valve passing the wires of the Valve through the Chase Nipple.
4. Connect one 8" Tube Assy. from the pump to the Valve and the remaining 8" Tube Assy. from the Valve to the Nozzle Line paying attention to the direction of flow as shown.
5. Thread wires (two) from solenoid valve through Cad Cell housing of burner to the existing junction box.

DIAGRAM P

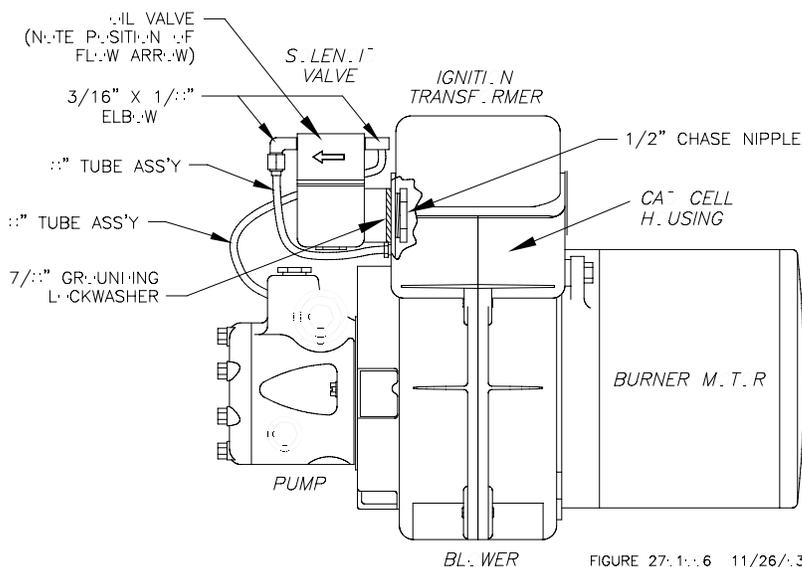
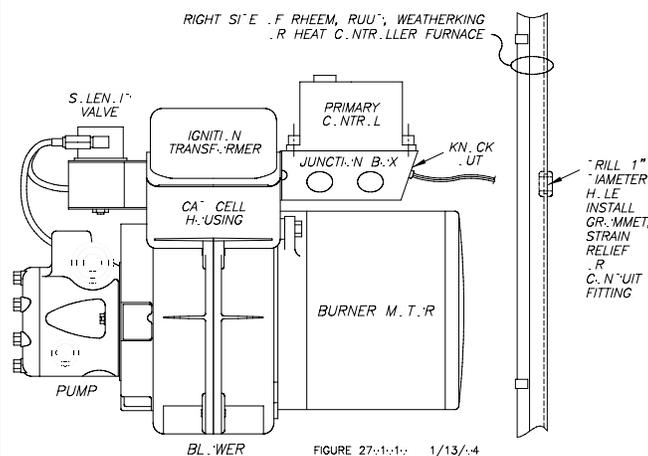


DIAGRAM Q



▲ WARNING

WARNING: MAKE SURE THAT ALL POWER IS DISCONNECTED AND TURNED OFF COMPLETELY BEFORE PROCEEDING TO INSTALL THE SS1-R POWER VENTER. FAILURE TO DO SO COULD RESULT IN PERSONAL INJURY OR DEATH. THE FOLLOWING INSTRUCTIONS PERTAIN ONLY TO RHEEM, RUUD, OR WEATHERKING "C" (-OBC-XXX, -OPC-XXX & etc.) AND "D" MODEL OIL FURNACES (-OBD-XXX, -OPD-XXX and etc.)

1. All wiring from the SS1-R to the oil furnace must be appropriate Class 1 wiring as follows: installed in a rigid metal conduit, intermediate metal conduit, rigid non-metal conduit, electrical metallic tubing, Type MI Cable, Type MC Cable, or be otherwise suitably protected from physical damage while complying with the latest revision of the National Electric Code.
2. Four wires are to be installed from the oil furnace to the SS1-R Side Wall Vent System. In addition, the L1 (115V), Neutral, and ground wires will also be attached from a nominal 115VAC power source.
3. Remove the screws that secure the primary control to the junction box.

For "C" series oil furnaces (-OBC-XXX, -OPC-XXX & etc.), the primary control module (Honeywell R8184-G) and junction box is mounted directly to the burner.

On "D" series oil furnaces (-OBD-XXX, -OPD-XXX and etc.), the primary control module (Honeywell R8184-M) is located on the main junction box mounted to the interior wall of the furnace.

4. For "C" series oil furnaces (-OBC-XXX, -OPC-XXX & etc.), drill a 1" diameter hole into the junction box side of the furnace, allowing for adequate clearance from electrical components, (See diagram Q). Use caution when drilling into the furnace so

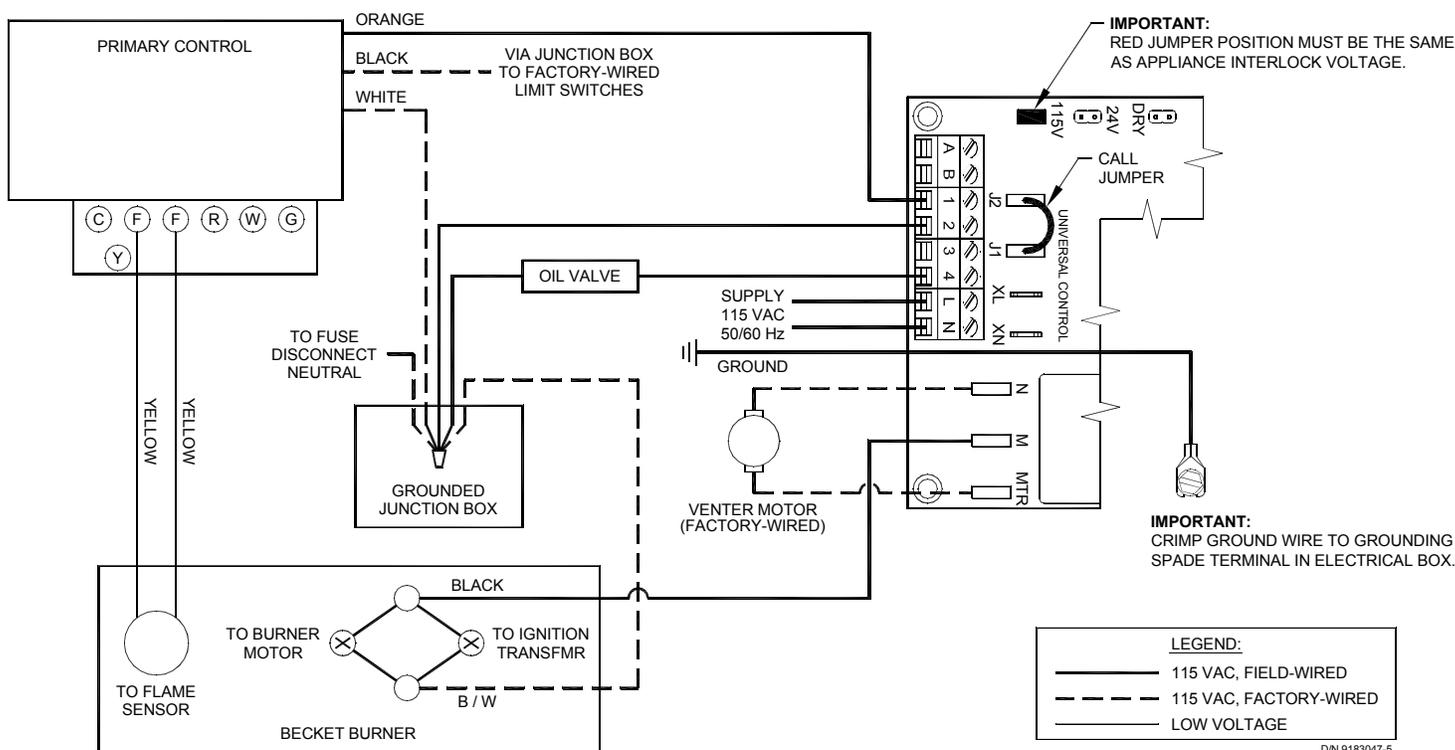
existing wiring and components are not damaged. The four wires connecting the Rheem, Ruud or Weatherking oil fired furnace to the SS1-R must be routed through this hole to the burner junction box. If electrical conduit is not going to be used, then a mechanical strain relief must be used where wires pass into the burner junction box.

For "D" series oil furnaces (-OBD-XXX, -OPD-XXX and etc.), remove the primary control from the main junction box and push the wires inside to the side so that the holes on the back of the junction box can be seen. Once these holes are located, chose one of these holes and trace its pattern onto the furnace wall. Once the hole is traced, remove the main junction box/primary control assembly from the wall of the furnace and drill out the newly traced hole with a 1" drill. When the hole is complete, install a 1" diameter bushing. If electrical conduit is not going to be used, then a mechanical strain relief must be used where wires pass through the furnace wall. Replace the junction box / primary control to the wall of the furnace in the same fashion as the original factory wiring.

5. Remove the wire-nuts which secure the Orange to Black wires (burner control) and White wires (line neutral) of the primary control, (see Diagram R below).
6. For "C" series oil furnaces (-OBC-XXX, -OPC-XXX & etc.), remove a knock-out slug from the existing junction box mounted to the burner. A field installed bushing must be installed in the hole formed by removing the slug.
7. Use a field-installed wire and wire-nut to connect the Orange wire of the primary control to the #1 terminal on the SS1-R control board, (see Diagram R below). All wire connections using wire nuts should be hidden in the junction box. Do not make wire connections outside the junction box.
8. Use a field-installed wire and wire-nut to connect the White wire of the primary control to the oil valve and the #2 terminal on the SS1-R control board, (See Diagram R below). All wire connections using wire nuts should be hidden in the junction box. Do not make wire connections outside the junction box. Note: For "D" series oil furnaces (-OBD-XXX, -OPD-XXX and etc.), the existing wire nut (which connects all the line neutrals together) is full and a new wire cannot be added to it. A new wire-nut will have to be installed and this will require that the neutral wire is cut and stripped.
9. Use a field-installed wire from the #4 terminal of the SS1-R control board to the oil valve, (See Diagram R below). Note that the other terminal on the oil valve is connected to line neutral in step 8 above.
10. Use a field-installed wire and wire-nut to connect the Black wire of the Beckett burner to the "M" terminal on the SS1-R control board. All wire connections using wire nuts should be hidden in the junction box. Do not make wire connections outside the junction box.
11. Connect the ground terminal of the SS1-R to the ground terminal of the burner junction box ("C" series oil furnaces), the ground terminal of the main junction box, or some other suitable ground connection.
12. Connect 115VAC power to the "L" (line) and "N" (neutral) terminals of the SS1-R control board. This power should be routed through a disconnect so that power to the SS1-R can be turned off remotely if necessary.

SS1-R WITH INTEGRAL UC1 UNIVERSAL CONTROL WIRED WITH RHEEM, RUUD OR WEATHERKING OIL FIRED FURNACES

DIAGRAM R



DN 9183047-5

SEQUENCE OF OPERATIONS WITH SS1-R POWER SIDEWALL VENTER INSTALLED ON RHEEM, RUUD, OR WEATHERKING OIL-FIRED FURNACES.

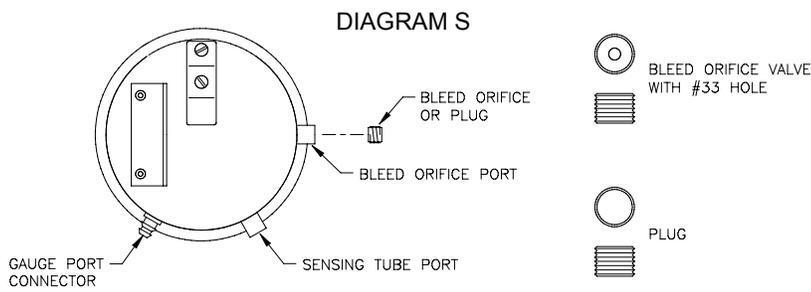
When the thermostat calls for heat, the circuit across the T-T terminals on the Honeywell 8184 series burner control is closed. This causes 115 VAC to be applied to the Orange wire that exits the bottom of the Honeywell primary control. This Orange wire applies power to terminal #1 of the SS1-R integral UC1 Universal Control board. The #1 contact on the terminal strip supplies 115 VAC to the "M" and "MTR" spade connections on the SS1-R control board causing the Beckett burner and the induced draft motor to start immediately upon a thermostat heat-call. At this point, the burner is running, but the oil valve is still off, so combustion has not yet started. When the induced draft motor gets enough speed to close the pressure switch, the switch contacts operate a relay on the control board which then supplies power to terminal #4 of the SS1-R control board, turning on the oil valve. At this point, combustion should take place.

Once the thermostat is satisfied, the Honeywell 8184 burner control will remove 115 VAC power from the Orange wire exiting its base. As a result, the oil solenoid valve snaps closed immediately and this action causes the burner flame to extinguish immediately. The loss of power to terminal #1 of the SS1-R integral UC1 Universal Control board begins the post-purge period. The "M" and "MTR" terminals on the SS1-R control board will remain energized with 115 VAC for the entire post-purge period. This means that both the Beckett burner and the Induced draft motor of the SS1-R will remain powered for the user-selected post purge period (although no flame is present). No flame will be present during the post-purge period because the oil solenoid (which was turned off immediately when the heat-call ended) will prevent the oil from flowing.

SELECTION OF PRESSURE SWITCH BLEED ORIFICE

In order for the SS1-R pressure switch to function properly for the intended application, the proper bleed orifice has to be selected as determined below.

1. Upon installation, if the furnace input rate is 1 gallon per hour or less (140,000 BTU/hr. or less), then the plug should be installed in the pressure switch.
2. Upon installation, if the furnace input rate is greater than 1 gallon per hour or 140,000 BTU/hr., then the #33 bleed orifice should be used.
3. Once the proper bleed orifice has been determined, install into bleed orifice port as shown in Diagram S.



DRAFT ADJUSTMENT OIL

The SS1-R Vent system will properly vent a wide range of BTU/hr. input capacities. To compensate for different burner capacities, vent connector lengths and wind conditions it features a draft adjustment located on the outside of the Vent Hood. In general, positioning the draft adjustment **inward** will cause the SS1-R to operate at lowest capacity. Positioning the draft adjustment **outward** will cause the SS1-R to operate at highest capacity.

IMPORTANT:

The following paragraph describes the initial draft adjustment. It may be necessary to make a slight readjustment to compensate for various conditions: wind, vent connector resistance, negative building pressure and multiple appliances.

ASHRAE lists the average design factor for wind loads in North America at 15 MPH. Refer to the Draft Adjustment Chart below. We recommend that the 25 MPH category be used to allow for excursions beyond the 15 MPH average. It is not recommended for the SS1-R to be terminated on a wall that faces the direction of the prevailing winds. Backdrafts by severe winds can cause oil odors to remain in the structure and/or interrupt heating equipment operation. If the SS1-R is terminated in a direction prone to higher winds, or if higher winds are common in your geographic area, use the 40 MPH category to determine the proper draft adjustment setting. If the draft adjustment is set at the 25 MPH category and sustained winds exceeding 25 MPH are present, the Fan Proving Switch will act to close the oil solenoid valve. Wind loads referenced are based on straight line winds directed against the Vent Hood.

DRAFT ADJUSTMENT PROCEDURE:

- 1) Set the draft adjustment to the appropriate setting based on the above instructions and the Draft Adjustment Chart. Adjustment is accomplished by loosening both nuts on each side of the Vent Hood and centering **both** indicators to the desired setting. Tighten the four nuts to secure the draft adjustment at desired setting.
- 2) Place the appliance and SS1-R in operation. Measure the over-fire draft. Make necessary adjustments to the primary air intake and barometric draft control to comply with the over-fire draft requirements of the appliance. The over-fire draft should be in a range of $-.02$ " to $-.04$ " W.C., with the optimum setting at $-.03$ " W.C. If adjustments to the primary air intake and barometric draft control do not provide the required over-fire draft, the SS1-R draft adjustment must be repositioned, accordingly. Measure over-fire draft after repositioning SS1-R draft adjustment.

DRAFT ADJUSTMENT CHART				
RHEEM, RUUD WEATHERKING FURNACE	BTU/HR INPUT	GPH INPUT	25 MPH	40 MPH
056	70,000	0.50	1	2
067	84,000	0.60	1	2
084	105,000	0.75	1	2
095	119,000	0.85	2	3
112	140,000	1.00	2	3
130	168,000	1.20	4	6
150	189,000	1.35	5	8

NOTES: All draft adjustments are approximate. This chart is to be used for initial draft adjustment only. Subsequent draft adjustments may be required to compensate for various field conditions: wind, vent pipe resistance, building pressure, multiple appliances, etc.

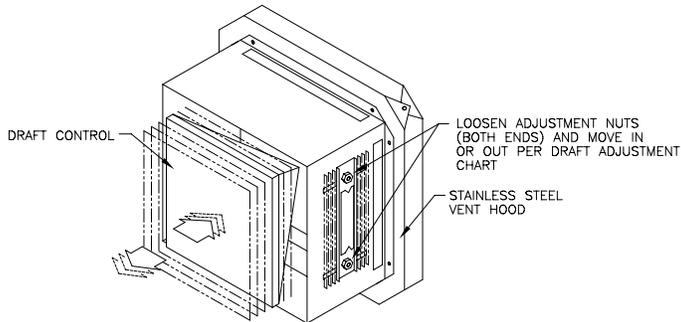
BTU/HR input ratings assume 30% or less excess air for flame retention burners.

⚠ WARNING

Do not exceed the recommended BTU/HR input range of the SS1-R.

Under no circumstances shall the minimum draft adjustment be used for the larger input range of this product.

Improper draft adjustment may result in the dispersion of flue products (carbon monoxide) into the building interior.



COMBUSTION AIR

Adequate combustion air is vital for proper combustion and for safe venting. Likewise, for proper SS1-R performance, adequate combustion air must be available to the appliance. Many installers assume adequate combustion air is present, especially in older homes. In some cases this is a false assumption, because many older homes have been made "tight" due to weatherization. Size the combustion air opening(s) into the appliance room as outlined NFPA 31/NFPA 211. When installing a SS1-R, it is usually not necessary to supply any more combustion air than normally required when conventional venting. Common symptoms of inadequate combustion air include: Fan Proving Switch short cycling, odor present at the end of burner cycle, outside air enters the structure through the SS1-R Vent System on SS1-R/Appliance off cycle.

SYSTEM OPERATION CHECK-OUT

1. Adjust thermostat to call for heat.
 2. Verify that the SS1-R and the burner motor both operate prior to ignition.
- Allow heating equipment and SS1-R to operate continuously while performing steps 3-5.
3. Close all doors and windows of the building. If heating equipment is installed in utility room or closet, close the entrance door to this room. Close fireplace dampers.
 4. Turn on all appliances in the structure that exhaust indoor air during their operation, e.g. turn on clothes dryer, exhaust fans, such as range hoods, bathroom exhaust and whole house fans.
 5. Allow SS1-R and equipment to operate for at least five minutes. Tripping of the burner circuit by the Fan Prover Switch or Limit during the five minute operation indicates an unsafe operating condition. Turn fuel supply off to appliance and **DO NOT OPERATE UNTIL UNSAFE VENTING CONDITION IS INVESTIGATED BY QUALIFIED SERVICE PERSONNEL.**
 6. Turn thermostat to the "off" position. Verify the SS1-R and the burner operate for several minutes, without a burner flame, before the system shuts off. This is due to the Post-purge settings of the integral UC1 Universal Control. See page 4 for Pre and Post-Purge settings.
 7. Return all windows, doors and exhaust fans to their original conditions of use.

TROUBLESHOOTING OIL ODORS

Many problems can be eliminated quite easily by having the equipment properly set up by a professional oil-heat service contractor. The sophistication of today's heating equipment and instrumentation needed for efficient operation requires proper training. There is no substitute for the work of a qualified oil-heat service professional. All trouble shooting recommendations that follow assume the equipment is installed and maintained by a qualified service person.

Post-purge: A post-purge is always necessary on oil installations. The factory default post-purge time period is 2 minutes. Just as a chimney continues to draft after the burner has shut-down, the SS1-R will continue to run to clear the vent system of residual gases. The duration of the post-purge cycle is adjustable from 0 to 16 minutes. We recommend a minimum of 2 minutes post-purge on oil.

Draft Adjustment: The SS1-R Draft Adjustment, located outdoors on the Vent Hood, has two functions: A) It allows the installer to adjust the amount of draft in accordance with the draft adjustment chart that the SS1-R must develop to vent the specific appliance, and B) During the off-cycle, when the SS1-R is off, it prevents air infiltration caused by strong winds and gusts. Air infiltration back through the vent system will bring with it the odors from the flue gas residue on the inside of the vent pipe. When the Draft Adjustment is at an inward setting (lower number) the Vent Hood will deflect a greater volume of wind than at a higher setting.

(REMINDER : The most significant preventer of wind-induced air infiltration is choosing a proper termination location of the SS1-R before installation, see requirements on pages 5, 6, 7 under "Vent Hood Termination Clearances.")

Verify that the Draft Adjustment is appropriate for the BTU/hr input, as shown on the "Draft Adjustment Chart," page 15. If necessary, change setting by loosening both nuts on each side of the Vent Hood and center both indicators to the desired setting. Tighten the four nuts to secure new Draft Adjustment.

IMPORTANT

Any adjustment to the draft setting must be followed by an over-fire draft measurement and necessary adjustments to the primary air intake on the burner and barometric draft control. See Draft Adjustment Procedure on pages 14, 15.

Burner Adjustment: Verify that the over-fire draft matches that recommended by the heating equipment manufacturer. Adjust the combustion efficiency and smoke characteristics to optimum levels of performance.

Combustion Air: Modern construction methods and materials have reduced natural air infiltration rates to extremely low levels. Even older homes can lack adequate air for combustion, when insulation upgrades and other weatherization methods have been installed.

It is recommended that fuel burning appliances have dedicated sources of outside air for combustion. This may be simply accomplished by running a properly sized duct from outdoors and terminating it near the burner air intake. Accessory air intakes are available that connect to the burner motor, using it to pull in the outdoor air. The Tjernlund IN-FORCER™ Combustion Air Intake tempers the raw outdoor air as it is delivered to the burner. Without a source of outdoor air for combustion, a tight home's negative pressures will draw odors back through the venting system during the appliance off cycle.

TROUBLESHOOTING ELECTRICAL PROBLEMS

⚠ WARNING

The following guide is intended to be used if a problem occurs during the use of the SS1-R sidewall vent system. It may be necessary to measure voltage during troubleshooting. **Extreme caution must be exercised to prevent injury.** If you are unable to determine the defective part with the use of this guide, call your Tjernlund distributor or Tjernlund Products direct at 1-800-255-4208 for further assistance.

LED STATUS & FAULT INDICATORS

LED INDICATOR LIGHTS

- LED #1 (Amber) Appliance call for heat.
- LED #2 (Green) Safety circuit through P1 & P2 (SS1-R Limit & Fan Prover) is verified "Open" upon start-up. Indicates Venter prover is closed during run cycle. Solenoid valve is energized with contact closure from terminal 3 to 4.
- LED #3 (Green) Power switched to SS1-R motor & burner motor from L to MTR & M.
- LED #4 (Red) Status / Fault indicator.
- LED #5 (Red) 115 VAC power supplied to board. Also used as a status indicator.

LED STATUS INDICATORS

- LED #4 & #5 (Red) Flashing Alternately = Venter in Pre-purge. (Pre-Purge options 0, 5, 20, 35 seconds)
- LED #4 & #5 (Red) Flashing in Unison = Venter in Post-Purge. (Post-Purge options 0, 30 seconds or 1, 2, 4, 8, 16 minutes)
- LED #4 Flashing Continuously* = Fan Prover opened for more than 10 seconds during burner cycle. (Venter will run for 10 minutes, attempting to make Fan Prover)

LED FAULT INDICATORS

Fault conditions are indicated by counting the number of times LED #4 (Red) flashes.

- LED #4 Flashes 2 Times Fan Prover was in electrically closed position prior to venter operation.
- LED #4 Flashes 3 Times* Fan Prover does not close within 60 seconds after call for heat.
- LED #4 Flashes 4 Times* Fan Prover did not re-close after 10 minutes of Venter operation.
- LED #4 Flashes 5 Times* Fan Prover opened for more than 10 seconds during burner cycle but closed within 10 minutes.

* Investigate causes of Fan Prover not making, i.e; Firing burner at capacities or temperatures exceeding Venter limits, excessive vent pipe runs, high winds, plugged / kinked Fan Prover sensing tube or a faulty Fan Prover. Reset SS1-R High Limit. If Limit was tripped and SS1-R fires, investigate cause of high heat.

IMPORTANT: Fault codes will automatically be displayed after a fault condition occurs. If the call for heat interlock signal or 115 VAC power is removed, the UC1 board will reset and the fault will be stored in memory instead of displayed. Any new fault will replace any previous fault.

CHECKING MEMORY FOR LAST FAULT CODE

IMPORTANT: Prior to accessing the fault code memory, note the settings of the dip switches so that they can be returned to their original Pre / Post-Purge positions. When power is supplied to the UC1 use caution when moving dip switches.

The last fault code can be retrieved at any time by setting all dip switches 1-8 to the up, or "on" position. The last fault code, or lack thereof, will be indicated by counting the number of times LED 4 flashes. By moving any of the dip switches back to their original position, the fault code will be cleared. **NOTE:** The UC1 board must have its 115 VAC power supply present when any of the (1-8) dip switches are moved back to their original position for the fault code to clear.

SYMPTOM 1: SS1-R OPERATES CONTINUOUSLY

Verify that Venter is not in post-purge mode which could last up to 16 minutes. A factory post-purge has been set for 2 minutes. LED #4 & #5 (Red) will flash in unison during post-purge. A Venter pre-purge could also be set for up to 35 seconds. LED #4 & #5 (Red) will flash alternately during pre-purge. See "Pre / Post-Purge Settings" on page 4.

Verify that LED #1 (Amber) is not lit.

Yes, LED #1 (Amber) is lit: Check interlock wiring. Confirm burner control(s) are functioning properly. UC1 control is receiving constant call for heat signal.

LED #1 (Amber) is not lit: Replace UC1 circuit board part number 950-8804.

SYMPTOM 2: SS1-R MOTOR DOES NOT OPERATE

Verify that UC1 control has power, LED #5 (Red) should be lit. Verify that LED #4 (Red) is not flashing. See "LED Status & Fault Indicators", page 16. Verify RED voltage selection jumper corresponds with interlock voltage, (115V).

No: Check circuit breaker, disconnect switches and wiring. Confirm that Venter leads are connected to N & MTR terminals.

Yes, LED #5 (Red) is lit: Verify that the interlocked burner is calling for heat, LED #1 (Amber) should be lit.

No, LED #1 (Amber) is not lit: Verify interlock wiring and that thermostat/aquastat is adjusted to call for heat. Verify that the RED voltage selection jumper is installed so that it matches the voltage of the interlocked burner.

Yes, LED #1 (Amber) is lit: Verify Prover safety circuit fault does not exist. See, "LED Status & Fault Indicators", page 16. If faults exist check Prover P1 & P2 safety circuit.

If no faults exist, check for 115 VAC across terminals N and MTR.

Voltage present: Confirm motor leads are securely on N and MTR. If so, replace SS1-R motor part number 950-0625.

No voltage present: Replace UC1 circuit board part number 950-8804

SYMPTOM 3: SS1-R OPERATES, BUT BURNER DOES NOT

Push reset button on SS1-R high limit inside electrical box. **NOTE:** Insufficient post-purge may cause limit to trip. If the limit switch trips, verify that the post-purge setting is long enough to remove residual heat from the combustion chamber. If high limit will not reset and has an open circuit, replace high limit part number 950-0640. If high limit trips repeatedly, do not operate the heater until the source of excessive heat has been determined and repaired. For any newly established call for heat the SS1-R will run for 60 seconds to try to close the fan prover circuit (P1 to P2). If circuit can not be made after 60 seconds LED #4 (Red) will flash 3 times, indicating a prover check circuit fault on UC1 start up. **NOTE:** The UC1 safety circuit and LED #4 will be reset if the call for heat interlock signal or 115 VAC power is removed. If the fan prover makes on start up, but breaks for more than 10 seconds during the burner cycle, LED #4 will flash continuously indicating a prover circuit fault. The SS1-R will continue to run for 10 minutes to try to make the prover circuit as long as a call for heat exists. If Prover is not made within 10 minutes, the SS1-R will shut down and LED #4 will flash 4 times indicating a prover circuit fault. Remove the call for heat and then reestablish to reset the UC1 prover safety circuit (P1 to P2) & LED #4.

Verify that LED #2 (Green) is lit.

Yes, LED #2 (Green) is lit: Verify that "call jumper" is connected from J1 to J2 on UC1 circuit board if using typical wiring where supply voltage from terminal 1 is routed to terminal 3 through "call jumper" then to 4 when appliance interlock relay makes. With call for heat established, verify that wiring is correct by measuring 115 VAC between terminals 1 & 2 and 2 & 4 of UC1 terminal strip. Voltage should be the same in both cases, if not rewire per appropriate diagram or confirm burner control(s) are functioning properly. Confirm that solenoid valve opens when 115 VAC is measured at position 3 & 4 of UC1 terminal strip. If solenoid does not open, replace solenoid valve (p/n 950-0690).

No, LED #2 (Green) is not lit: Remove power from UC1 and verify dip switch #9 is up or "on" to deactivate Fan Prover status check. Remove P1 and P2 prover leads off of Fan Prover switch and jumper together. Reset SS1-R High Limit if not previously done. Reestablish power and call for heat. After Venter pre-purge, if set (up to 35 seconds), LED #2 (Green) should light.

No, LED #2 (Green) does not light: Replace UC1 circuit board, part number 950-8804.

Yes, LED #2 (Green) lights up: The Fan Proving switch may not be closing, SS1-R High Limit may be tripped, wiring connections are incorrect/broken or burner control(s) are not functioning properly. Push reset button on SS1-R high limit inside electrical box. **NOTE:** Insufficient post-purge may cause limit to trip. If the limit switch trips, verify that the post-purge setting is long enough to remove residual heat from the combustion chamber. If high limit trips repeatedly, do not operate the heater until the source of excessive heat has been determined and repaired. If high limit will not reset and has an open circuit, replace high limit part number 950-0640. Verify inlet assembly sensing tube is clean. With SS1-R running, verify that venter performance is sufficient to close fan prover. Draft gauge should read a minimum of -0.07" w.c. at SS1-R Prover sampling port. If draft gauge is unavailable, verify that Venter performance is sufficient to close Fan Prover contacts by checking for continuity across switch. Replace Fan Prover leads from P1 and P2 back on Fan Proving switch.

No, measured draft is less than -0.07" w.c.: Verify that SS1-R vent hood draft adjustment is at proper setting, see "Draft Adjustment Procedure", page 14. Visually inspect system for blockages. Confirm that maximum BTU/hr. input and vent pipe lengths are not exceeded. See "Application Table" on page 1 for capacities. Check fan proving switch sensing tube for blockage.

Yes, measured draft is at least -0.07" w.c.: Replace fan proving switch part number 950-0750.

MAINTENANCE

SERVICE TECHNICIAN AND USER REQUIREMENTS

1. SS1-R must be visually inspected annually.
2. Verify over-fire draft, CO₂ and smoke readings are all correct. See "Draft Adjustment Procedure" on pages 14, 15.
3. Annually inspect vent pipe for evidence of corrosion. If any corrosion is found replace vent pipe and inspect venter.

WHEEL INSPECTION (DIAGRAM T)

1. The SS1-R blower wheel **must** be inspected annually. Particulates, such as soot, oil impurities and sheet rock dust, can prevent proper venting and will cause noise and vibration. Follow instructions, below for motor/wheel assembly removal.
2. Clean all particulate from wheel with a soft metal wire brush and soot cleaner. Clean the pocket of each blade, as well as the rest of the wheel.
3. A wheel that exhibits large amounts of particulate or appears to be out of round should be replaced with a new wheel. Instructions for wheel replacement are listed below.

REMOVAL AND REPLACEMENT OF MOTOR/WHEEL ASSEMBLY (DIAGRAM T)

WARNING

Disconnect power supply to the SS1-R and heating equipment when servicing the SS1-R. Failure to do so may result in personal injury and/or equipment damage.

1. Remove electrical box cover.
2. Disconnect the two SS1-R motor leads from the MTR & N terminals on integral UC1 board.
3. Remove motor bracket screw from electrical box.
4. Holding the motor, apply firm pressure towards the plenum of the SS1-R and remove the six motor mount nuts. **Note: Hold the assembly firmly; failure to do so could damage internal parts.**
5. Slide motor/wheel assembly from Plenum. Grasp only the motor casing; do not damage wheel, shaft or other components on Plenum. Do not rest assembly on wheel.

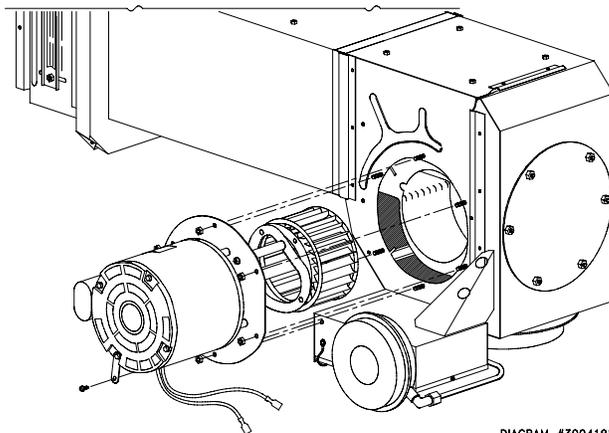


DIAGRAM T

DIAGRAM #3004192

WHEEL REPLACEMENT (DIAGRAM T)

1. Loosen set screw from wheel hub by using a 5/32" allen wrench.
2. Twist wheel to loosen and pull off of motor shaft. **Do not pull too hard; wheel may bend.** Wheels "fused" to shaft may require penetrating oil and/or a wheel puller to facilitate removal.
3. Slide new wheel on to flat of shaft and firmly tighten set screw.

MOTOR OILING

The SideShot motor is permanently lubricated and requires no oiling.

LIMITED PARTS WARRANTY AND CLAIM PROCEDURE

Tjernlund Products, Inc. warrants the components of the SS1-R for two years from date of installation. This warranty covers defects in material and workmanship. This warranty does not cover normal maintenance, transportation or installation charges for replacement parts or any other service calls or repairs. This warranty DOES NOT cover the complete SS1-R if it is operative, except for the defective part.

Tjernlund Products, Inc. will issue credit or provide a free part to replace one that becomes defective during the two year warranty period. Proof of date of the installation in the form of the contractor sales/installation receipt is necessary to prove the unit has been in service for under two years. All receipts should include the date code of the SS1-R to ensure that the defective component corresponds with the complete unit. This will help preclude possible credit refusal.

- 1.) Follow troubleshooting guide to determine defective component. If unable to determine faulty component, contact your Tjernlund distributor or Tjernlund Products Technical Customer Service Department at 1-800-255-4208 for troubleshooting assistance.
- 2.) After the faulty component is determined, return it to your Tjernlund distributor for replacement. Please include SS1-R date code component was taken from. The date code is located on the Electrical Box cover plate. If the date code is older than 2 years you will need to provide a copy of the original installation receipt to your distributor. Credit or replacement will only be issued to a Tjernlund distributor after the defective part has been returned prepaid to Tjernlund.

COVERED PARTS

<u>Component</u>	<u>Part Number</u>
Motor w/Wheel	950-0625
Proving Switch	950-0750
Wheel	950-0635
High Limit Switch	950-0640
Oil Solenoid	950-0690
Universal Control Circuit Board	950-8804

Contact Tjernlund Products, Inc.
for components not referenced
to the left.

WHAT IS NOT COVERED

- Product installed contrary to our installation instructions, altered, neglected or misused
- Product that has been wired incorrectly
- Product that has been damaged by a malfunctioning or maladjusted burner
- Any freight charges related to the return of the defective part
- Any labor charges related to evaluating and replacing the defective part

TJERNLUND LIMITED TWO YEAR WARRANTY

Tjernlund Products, Inc. warrants to the original purchaser of this product that the product will be free from defects due to faulty material or workmanship for a period of (2) years from the date of original purchase or delivery to the original purchaser, whichever is earlier. Remedies under this warranty are limited to repairing or replacing, at our option, any product which shall, within the above stated warranty period, be returned to Tjernlund Products, Inc. at the address listed below, postage prepaid. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF, AND TJERNLUND PRODUCTS, INC. EXPRESSLY DISCLAIMS LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF THIS PRODUCT. THIS WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES AND NO AGENT IS AUTHORIZED TO ASSUME FOR US ANY LIABILITY ADDITIONAL TO THOSE SET FORTH IN THIS LIMITED WARRANTY. IMPLIED WARRANTIES ARE LIMITED TO THE STATED DURATION OF THIS LIMITED WARRANTY. Some states do not allow limitation on how long an implied warranty lasts, so that limitation may not apply to you. In addition, some states do not allow the exclusion or limitation of incidental or consequential damages, so that above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which may vary from State to State. Send all inquiries regarding warranty work to Tjernlund Products, Inc. 1601 9th Street, White Bear Lake, MN 55110-6794. Phone (651) 426-2993 • (800) 255-4208 • Fax (651) 426-9547 • Email fanmail@tjfans.com.